



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part A

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, acrylic adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

9% of the mixture consists of ingredients of unknown acute oral toxicity.

9% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Dibenzoate Propanol	27138-31-4	40 - 60 Trade Secret *
Epoxy Resin	25068-38-6	15 - 30 Trade Secret *
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret*	10 - 15 Trade Secret *
Organic Peroxide	13122-18-4	1 - 10 Trade Secret *
Fillers (NJTS Reg. No. 04499600-7428)	Trade Secret*	1 - 10 Trade Secret *
Non-Hazardous Components (NJTS Reg. No. 04499600-7429)	Trade Secret*	1 - 10 Trade Secret *
Carbon Black	1333-86-4	< 0.1 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical

attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Aldehydes
Carbon monoxide
Carbon dioxide
Hydrogen Chloride

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Fillers (NJTS Reg. No. 04499600-7428)	Trade Secret	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an

exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Gray

Specific Physical Form:

Paste

Odor

Ester

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

≥ 150 °F

Flash Point

> 200 °F [*Test Method: Closed Cup*]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

1.08 g/ml

Specific Gravity

1.08 [*Ref Std: WATER=1*]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

20,000 centipoise

Hazardous Air Pollutants

0 % weight

Volatile Organic Compounds

No Data Available

VOC Less H₂O & Exempt Solvents

20.2 g/l [*Details: when used as intended with Part B*]

VOC Less H₂O & Exempt Solvents

60 g/l [*Test Method: calculated SCAQMD rule 443.1*] [*Details: as supplied*]

VOC Less H₂O & Exempt Solvents

2 % [*Details: when used as intended with Part B*]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat
Sparks and/or flames

10.5. Incompatible materials

Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Dermal	Professional judgment	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg
Fillers (NJTS Reg. No. 04499600-7428)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7428)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers (NJTS Reg. No. 04499600-7428)	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Mild irritant
Organic Peroxide	Rabbit	No significant irritation
Fillers (NJTS Reg. No. 04499600-7428)	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Moderate irritant
Organic Peroxide	Rabbit	No significant irritation
Fillers (NJTS Reg. No. 04499600-7428)	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Dibenzoate Propanol	Guinea pig	Not classified
Epoxy Resin	Human and animal	Sensitizing
Catalyst (NJTS Reg. No. 04499600-6922)	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitizing
Fillers (NJTS Reg. No. 04499600-7428)	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Catalyst (NJTS Reg. No. 04499600-6922)	In Vitro	Not mutagenic
Fillers (NJTS Reg. No. 04499600-7428)	In Vitro	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Fillers (NJTS Reg. No. 04499600-7428)	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Fillers (NJTS Reg. No. 04499600-7428)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-7428)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-7428)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
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Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Fillers (NJTS Reg. No. 04499600-7428)	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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