

PRODUCT NAME: H2038

See end of document for Package(s) covered

MSDS NAME: Hot Melt

DESCRIPTION: Hot Melt Pressure Sensitive Adhesive

SUGGESTED USES: Bonding of carpet to interior automotive surfaces where high temperature shear strength is required.

CHARACTERISTICS: Meets the requirements of Chrysler specification MS-CC88 for hot melt pressure sensitive. Color varies between cloudy and clear.

TECHNICAL PROPERTIES:

Thermosel Viscosity
(Brookfield - ASTM D3236)

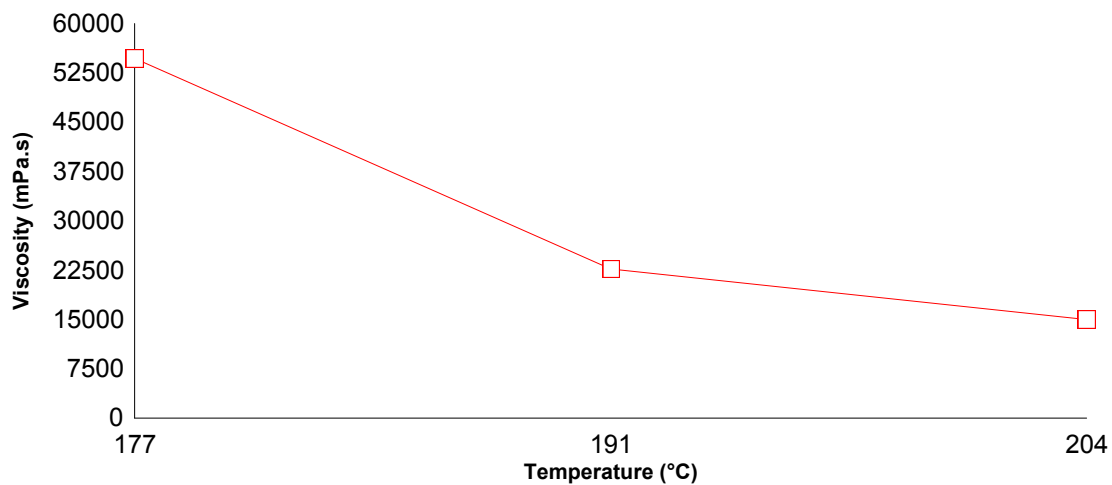
Approximately
54700 cPs @ 350 °F (176.7 °C)
22700 cPs @ 375 °F (190.6 °C)
15000 cPs @ 400 °F (204.4 °C)

Softening Point - 275 °F (135 °C)
Ring and Ball (Herzog - ASTM E28)

Suggested Running Temperature: 390 - 400 °F (198.9 - 204.4 °C)

Density
0.97 g/cc @ 77

Typical Viscosity Curve



For performance test characteristics please contact your Bostik sales or technical representative.

STORAGE:

Can be stored 365 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

PACKAGING:

For packaging options please call your Bostik sales or technical representative.

SAFETY AND HANDLING:

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

Print Date

29-SEP-2009

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