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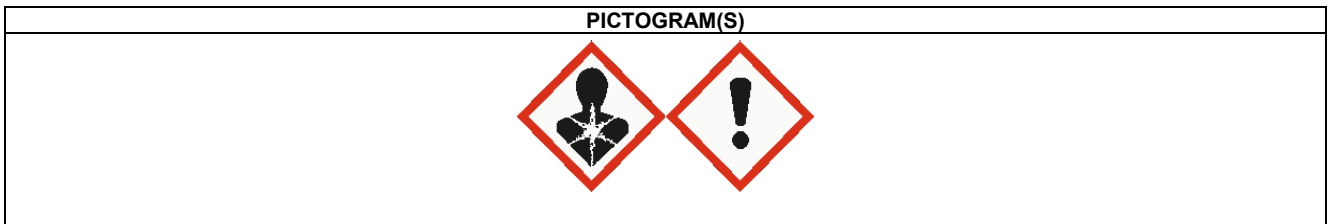
1. IDENTIFICATION

Product name:	LOCTITE 3609	IDH number:	230167
Product type/	Epoxy adhesive	Item number:	20235
Recommended use:		Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:		Telephone: +1 (860) 571-5100	
Henkel Corporation		MEDICAL EMERGENCY Phone: Poison Control Center	
One Henkel Way		1-877-671-4608 (toll free) or 1-303-592-1711	
Rocky Hill, Connecticut 06067		TRANSPORT EMERGENCY Phone: CHEMTREC	
		1-800-424-9300 (toll free) or 1-703-527-3887	
		MEDICAL EMERGENCY Phone: Poison Control Center	
		1-877-671-4608 (toll free) or 1-303-592-1711	
		TRANSPORT EMERGENCY Phone: CHEMTREC	
		1-800-424-9300 (toll free) or 1-703-527-3887	
		Internet: www.henkelna.com	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H302 - HARMFUL IF SWALLOWED. H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H319 - CAUSES SERIOUS EYE IRRITATION. H334 - MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED. H335 - MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



Precautionary Statements

Prevention:	P261 - Avoid breathing mist/vapours. P264 - Wash affected area thoroughly after handling. P270 - Do not eat, drink or smoke when using this product. P271 - Use only outdoors or in a well-ventilated area. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear protective gloves, eye protection, and face protection.
Response:	P284 - [In case of inadequate ventilation] wear respiratory protection. P301+P312+P330 - IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth. P302+P352 - IF ON SKIN: Wash with plenty of water. P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 - If skin irritation or rash occurs: Get medical attention.
 P337+P313 - If eye irritation persists: Get medical attention.
 P342+P311 - If experiencing respiratory symptoms: Call a poison center or physician.
 P362+P364 - Take off contaminated clothing and wash it before reuse.
 P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
 P405 - Store locked up.
 P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Storage:

Disposal:

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	30 - 60
Dipropylene glycol diglycidyl ether	41638-13-5	10 - 30
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	1 - 5

Hazardous Component(s)	CAS Number	Weight %*
RP 1,3-Phthalandione/diethylenetriamine~	68003-28-1	10 - 30
Dipropylene glycol diglycidyl ether	41638-13-5	10 - 30
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	5 - 10
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	1 - 5
Diethylenetriamine	111-40-0	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away.

Unusual fire or explosion hazards: Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray. Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products: Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Remove all sources of ignition. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of the SDS for Personal Protective Equipment. When using do not eat, drink or smoke. Keep container closed.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction.	15 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction.	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits. Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Red, Orange
Odor: Mild, Petroleum
Odor threshold: Not available.

pH:	Product is non-soluble (in water)., Not applicable
Vapor pressure:	6.67 mbar (20 °C (68°F))
Boiling point/range:	> 93 °C (> 199.4 °F)Not available.
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.1
Relative vapor density:	> 1 20 °C
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility:	Not miscible Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0.22 %; 2.46 g/l
Dynamic viscosity:	Not available.
Kinematic viscosity:	700 - 1,200 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 100 °C

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Aldehydes. Phenolics. Smoke. Hydrocarbons.
Incompatible materials:	Oxidizing agents. Acids. Bases. Amines.
Reactivity:	Not available.
Conditions to avoid:	Store away from incompatible materials. Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. May cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure).

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: Harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None
Dipropylene glycol diglycidyl ether	None
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Oral LD50 (Rabbit) = 1,980 mg/kg Oral LD50 (Mouse) = 15,600 mg/kg Oral LD50 (Rat) = > 1,000 mg/kg Oral LD50 (Mouse) = > 500 mg/kg Dermal LD50 (Rabbit) = 20 mg/kg Dermal LD50 (Rat) = > 1,600 mg/kg Dermal LD50 (Mouse) = > 800 mg/kg

Hazardous Component(s)	LD50s and LC50s
RP 1,3-Phthalandione/diethylenetriamine~	None
Dipropylene glycol diglycidyl ether	None
Siloxanes and Silicones, di-Me, reaction products with silica	None
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Oral LD50 (Rabbit) = 1,980 mg/kg Oral LD50 (Mouse) = 15,600 mg/kg Oral LD50 (Rat) = > 1,000 mg/kg Oral LD50 (Mouse) = > 500 mg/kg Dermal LD50 (Rabbit) = 20 mg/kg Dermal LD50 (Rat) = > 1,600 mg/kg Dermal LD50 (Mouse) = > 800 mg/kg
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Irritant	Allergen	
Dipropylene glycol diglycidyl ether	Irritant	Allergen	
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane			

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
RP 1,3-Phthalandione/diethylenetriamine~			
Dipropylene glycol diglycidyl ether	Irritant	Allergen	
Siloxanes and Silicones, di-Me, reaction products with silica			
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane			
Diethylenetriamine	Irritant	Allergen	Eyes

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Dipropylene glycol diglycidyl ether	No	No	No
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	No	No	No

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
RP 1,3-Phthalandione/diethylenetriamine~	No	No	No
Dipropylene glycol diglycidyl ether	No	No	No
Siloxanes and Silicones, di-Me, reaction products with silica	No	No	No

2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	No	No	No
Diethylenetriamine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated (Up to 300 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin) (Up to 300 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin) (Up to 300 ml max per inner/primary package when shipped as originally packaged only)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis. Epichlorohydrin (CAS# 106-89-8).
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue. 3,8,11,16

Prepared by: Product Safety and Regulatory Affairs

Issue date: 01/06/2026

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