



SAFETY DATA SHEET

DOW SILICONES CORPORATION

Product name: DOWSIL™ TC-4605 HLV Thermally Conductive Encapsulant Part B

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DOW SILICONES CORPORATION encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: DOWSIL™ TC-4605 HLV Thermally Conductive Encapsulant Part B

Recommended use of the chemical and restrictions on use

Identified uses: Electrical industry and electronics

COMPANY IDENTIFICATION

DOW SILICONES CORPORATION
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Customer Information Number:

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EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation - Category 2

Eye irritation - Category 2A

Skin sensitisation - Category 1

Reproductive toxicity - Category 1B

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May damage fertility or the unborn child.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep only in original container.
Avoid breathing mist or vapours.
Wash skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection and/or face protection.

Response

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.

Storage

Store in a well-ventilated place.
Store locked up.

Disposal

Dispose of contents and/or container to an approved waste disposal plant.

Other hazards

May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Silicone compound
This product is a mixture.

Component	CASRN	Concentration
Decamethyltetrasiloxane	141-62-8	>= 1.0 - <= 4.05 %
3-(Trimethoxysilyl)propyl acrylate	4369-14-6	>= 0.09 - <= 1.94 %
Octamethyl Cyclotetrasiloxane	556-67-2	>= 0.03 - <= 0.11 %
Methylvinylcyclsiloxane	2554-06-5	<= 0.1 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation or rash occurs. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: Rinse mouth with water. No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility or the unborn child.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Carbon dioxide (CO₂). Water spray.

Unsuitable extinguishing media: Dry chemical.

Special hazards arising from the substance or mixture

Hazardous combustion products: Silicon oxides. Metal oxides. Formaldehyde. Carbon oxides.

Unusual Fire and Explosion Hazards: Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket.. Exposure to combustion products may be a hazard to health.. Fire burns more vigorously than would be expected..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations..
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Soak up with inert absorbent material. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur. Recovered material should be stored in a vented container. The vent must prevent the ingress of water as further reaction with spilled materials can take place which could lead to overpressurization of the container. See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from water. Protect from moisture. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Use with local exhaust ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Conditions for safe storage: Keep in properly labelled containers. Store in original container. Store locked up. Keep tightly closed. Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Clogged container vents may increase pressure build up. Store in accordance with the particular national regulations. Store in a closed container.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Explosives. Gases.

Unsuitable materials for containers: Do not store in or use containers except the original product package.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Decamethyltetrasiloxane	Dow IHG	TWA	20 ppm
Octamethyl Cyclotetrasiloxane	US WEEL	TWA	10 ppm
Methanol	ACGIH	TWA	200 ppm
	Further information: Skin: Danger of cutaneous absorption		
	ACGIH	STEL	250 ppm
	Further information: Skin: Danger of cutaneous absorption		
	OSHA Z-1	TWA	260 mg/m3 200 ppm

The following substance(s), which have Occupational Exposure Limit(s) (OEL), may be formed during handling or processing:, Methanol.

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	grey
Odor	odourless
Odor Threshold	No data available
pH	Not applicable, substance/mixture is non-soluble (in water)
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	> 35 °C (> 95 °F)
Flash point	closed cup >100 °C (212 °F)
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Flammability (liquids)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available

Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.6
Water solubility	insoluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	3,800 mPa.s
Kinematic Viscosity	No data available
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours. Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde. Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air. Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid: Exposure to moisture

Incompatible materials: Avoid contact with oxidizing materials.

Hazardous decomposition products:

Decomposition products can include and are not limited to: Formaldehyde. Methanol.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

Information on likely routes of exposure

Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity

Information for the Product:

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s): Estimated.
LD50, Rat, > 5,000 mg/kg

Information for components:

Decamethyltetrasiloxane

Single dose oral LD50 has not been determined.

For similar material(s): LD50, Rat, > 2,000 mg/kg

3-(Trimethoxysilyl)propyl acrylate

LD50, Rat, male and female, > 2,000 mg/kg OECD 401 or equivalent No deaths occurred at this concentration.

This substance may hydrolyze to release Methanol. Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

Octamethyl Cyclotetrasiloxane

LD50, Rat, male, > 4,800 mg/kg No deaths occurred at this concentration.

Methylvinylcyclosiloxane

LD50, Rat, > 15,000 mg/kg

Acute dermal toxicity

Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, > 2,000 mg/kg Estimated.

Information for components:

Decamethyltetrasiloxane

LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

3-(Trimethoxysilyl)propyl acrylate

The dermal LD50 has not been determined.

This substance may hydrolyze to release Methanol. Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death.

Octamethyl Cyclotetrasiloxane

LD50, Rat, male and female, > 2,400 mg/kg No deaths occurred at this concentration.

Methylvinylcyclsiloxane

The dermal LD50 has not been determined.

Based on testing for product(s) in this family of materials: LD50, > 2,000 mg/kg
Estimated.

Acute inhalation toxicity

Information for the Product:

Brief exposure (minutes) is not likely to cause adverse effects. Vapor from heated material may cause respiratory irritation.

As product: The LC50 has not been determined.

Information for components:

Decamethyltetrasiloxane

LC50, Rat, 6 Hour, vapour, > 5,080 mg/l No deaths occurred at this concentration.

3-(Trimethoxysilyl)propyl acrylate

LC50, Rat, male and female, 4 Hour, dust/mist, 3.7 mg/l OECD Test Guideline 403

This substance may hydrolyze to release Methanol. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death.

Octamethyl Cyclotetrasiloxane

LC50, Rat, male and female, 4 Hour, dust/mist, 36 mg/l OECD Test Guideline 403

Methylvinylcyclsiloxane

LC50, Rat, male and female, 4 Hour, vapour, > 1.32 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Causes skin irritation.

Information for the Product:

Based on information for component(s):

Brief contact may cause skin irritation with local redness.

Information for components:

Decamethyltetrasiloxane

Essentially nonirritating to skin.

3-(Trimethoxysilyl)propyl acrylate

Brief contact may cause skin burns. Symptoms may include pain, severe local redness and tissue damage.

Octamethyl Cyclotetrasiloxane

Brief contact is essentially nonirritating to skin.

Methylvinylcyclsiloxane

Brief contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

Causes serious eye irritation.

Information for the Product:

Based on information for component(s):

May cause eye irritation.

May cause corneal injury.

Information for components:

Decamethyltetrasiloxane

May cause slight temporary eye irritation.

Corneal injury is unlikely.

3-(Trimethoxysilyl)propyl acrylate

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Octamethyl Cyclotetrasiloxane

Essentially nonirritating to eyes.

Methylvinylcyclsiloxane

May cause slight eye irritation.

Sensitization

For skin sensitization:

May cause an allergic skin reaction.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For skin sensitization:
Contains component(s) which have caused allergic skin sensitization in guinea pigs.

For respiratory sensitization:
No relevant data found.

Information for components:

Decamethyltetrasiloxane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

3-(Trimethoxysilyl)propyl acrylate

For skin sensitization:
Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Octamethyl Cyclotetrasiloxane

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Methylvinylcyclosiloxane

For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Decamethyltetrasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

3-(Trimethoxysilyl)propyl acrylate

Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

Octamethyl Cyclotetrasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Methylvinylcyclasiloxane

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Not classified based on available information.

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Decamethyltetrasiloxane

Based on physical properties, not likely to be an aspiration hazard.

3-(Trimethoxysilyl)propyl acrylate

Aspiration into the respiratory system may occur during ingestion or vomiting. Due to corrosivity, tissue damage or lung injury may occur.

Octamethyl Cyclotetrasiloxane

Material is not classified as an aspiration hazard based on insufficient data, however materials with low viscosity may be aspirated into the lungs during ingestion or vomiting.

Methylvinylcyclasiloxane

Based on available information, aspiration hazard could not be determined.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Decamethyltetrasiloxane

This material contains decamethyltetrasiloxane (L4). Repeated oral exposure in rats to L4 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

3-(Trimethoxysilyl)propyl acrylate

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Octamethyl Cyclotetrasiloxane

In animals, effects have been reported on the following organs:

Kidney.
Liver.
Respiratory tract.
Female reproductive organs.

Methylvinylcyclsiloxane

No relevant data found.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Decamethyltetrasiloxane

No relevant data found.

3-(Trimethoxysilyl)propyl acrylate

No relevant data found.

Octamethyl Cyclotetrasiloxane

Results from a 2 year repeated vapour inhalation exposure study to rats of octamethylcyclotetrasiloxane (D4) indicate effects (benign uterine adenomas) in the uterus of female animals. This finding occurred at the highest exposure dose (700 ppm) only. Studies to date have not demonstrated if these effects occur through pathways that are relevant to humans. Repeated exposure in rats to D4 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Methylvinylcyclsiloxane

No relevant data found.

Teratogenicity

May damage fertility or the unborn child.

Information for the Product:

Product test data not available.

Information for components:

Decamethyltetrasiloxane

Did not cause birth defects or any other fetal effects in laboratory animals.

3-(Trimethoxysilyl)propyl acrylate

No relevant data found.

Octamethyl Cyclotetrasiloxane

Did not cause birth defects or any other fetal effects in laboratory animals.

Methylvinylcyclsiloxane

Has been toxic to the fetus in lab animals at doses nontoxic to the mother.

Reproductive toxicity

May damage fertility or the unborn child.

Information for the Product:

Product test data not available.

Information for components:

Decamethyltetrasiloxane

In animal studies, did not interfere with reproduction.

3-(Trimethoxysilyl)propyl acrylate

No relevant data found.

Octamethyl Cyclotetrasiloxane

In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. In animal studies, has been shown to interfere with fertility.

Methylvinylcyclsiloxane

In animal studies, has been shown to interfere with fertility.

Mutagenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Decamethyltetrasiloxane

In vitro genetic toxicity studies were negative.

3-(Trimethoxysilyl)propyl acrylate

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Octamethyl Cyclotetrasiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Methylvinylcyclsiloxane

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

Toxicity

Decamethyltetrasiloxane

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), flow-through, 96 Hour, > 0.0063 mg/l, OECD
Test Guideline 203

Acute toxicity to aquatic invertebrates

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), 48 Hour, > 0.0055 mg/l

Acute toxicity to algae/aquatic plants

No toxicity at the limit of solubility

EC50, Pseudokirchneriella subcapitata (green algae), Static, 72 Hour, Growth rate, > 0.0022
mg/l

Toxicity to bacteria

EC50, activated sludge, Static, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline
209

Chronic toxicity to fish

No toxicity at the limit of solubility

LC50, Oncorhynchus mykiss (rainbow trout), 14 d, > 0.0056 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 14 d, >= 0.0056 mg/l

No toxicity at the limit of solubility

NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, >= 0.0079 mg/l

Chronic toxicity to aquatic invertebrates

No toxicity at the limit of solubility

NOEC, Daphnia magna (Water flea), 21 d, 0.0049 mg/l

3-(Trimethoxysilyl)propyl acrylate

Acute toxicity to fish

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and
100 mg/L in the most sensitive species tested).

LC50, Rainbow trout (Oncorhynchus mykiss), semi-static test, 96 Hour, 24 mg/l, OECD Test
Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), Static, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or
Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (algae), Static, 72 Hour, Growth rate, > 125 mg/l,
OECD Test Guideline 201 or Equivalent

NOEC, Pseudokirchneriella subcapitata (algae), Static, 72 Hour, Biomass, 31.25 mg/l, OECD
Test Guideline 201 or Equivalent

Octamethyl Cyclotetrasiloxane

Acute toxicity to fish

Based on testing of comparable products: The estimated maximum aqueous concentration of Octamethyl Cyclotetrasiloxane (D4) from migration to water from the product as supplied is below the D4 established no-effect threshold (< 0.0079 mg/L) for aquatic organisms.

Chronic toxicity to aquatic invertebrates

Based on testing for product(s) in this family of materials:

Not classified due to data which are conclusive although insufficient for classification.

Methylvinylcyclosiloxane

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Cyprinodon variegatus (sheepshead minnow), 96 Hour, > 1,000 mg/l

Acute toxicity to aquatic invertebrates

EL50, Acartia tonsa, 48 Hour, 221 mg/l, ISO 14669 and PARCOM method

Acute toxicity to algae/aquatic plants

ErC50, Skeletonema sp., 72 Hour, > 988 mg/l, ISO 10253

Persistence and degradability

Decamethyltetrasiloxane

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 310

3-(Trimethoxysilyl)propyl acrylate

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

10-day Window: Fail

Biodegradation: 41 %

Exposure time: 28 d

Method: OECD Test Guideline 301C or Equivalent

Octamethyl Cyclotetrasiloxane

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 3.7 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Stability in Water (1/2-life)

Hydrolysis, DT50, 3.9 d, pH 7, Half-life Temperature 25 °C, OECD Test Guideline 111

Methylvinylcyclosiloxane

Biodegradability: For similar material(s): Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 3.7 %

Exposure time: 28 d

Method: OECD Test Guideline 310

Bioaccumulative potential

Decamethyltetrasiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 8.21 Measured

Bioconcentration factor (BCF): 3,397 Estimated.

3-(Trimethoxysilyl)propyl acrylate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 1.6 Estimated by Structure-Activity Relationship (SAR).

Octamethyl Cyclotetrasiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 6.49 Measured

Bioconcentration factor (BCF): 12,400 Pimephales promelas (fathead minnow) Measured

Methylvinylcyclsiloxane

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).

Partition coefficient: n-octanol/water(log Pow): 6.49

Mobility in soil

Decamethyltetrasiloxane

Partition coefficient (Koc): > 5000 Estimated.

3-(Trimethoxysilyl)propyl acrylate

No relevant data found.

Octamethyl Cyclotetrasiloxane

Partition coefficient (Koc): 16596 OECD Test Guideline 106

Methylvinylcyclsiloxane

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and

compliance with applicable laws are the responsibility of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN SDS SECTION 1: Identified Uses. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Not regulated for transport
Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

Further information:

VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Respiratory or skin sensitisation
Reproductive toxicity
Skin corrosion or irritation
Serious eye damage or eye irritation

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components

Silane treated aluminum hydroxide
Dimethyl Siloxane, Dimethylvinylsiloxo-terminated
Siloxanes and Silicones, di-Me, hydrogen-terminated
Decamethyltetrasiloxane
Siloxanes and Silicones, di-Me, Me hydrogen

CASRN

Not available
68083-19-2
70900-21-9
141-62-8
68037-59-2

California Prop. 65

WARNING: This product can expose you to chemicals including Hexamethyl phosphoramidate, which is/are known to the State of California to cause cancer, and Methanol, Hexamethyl phosphoramidate, Toluene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

NFPA

Health	Flammability	Instability
2	1	0

HMIS

Health	Flammability	Physical Hazard
2*	1	1

* = Chronic Effects (See Hazards Identification)

Revision

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)

Dow IHG	Dow Industrial Hygiene Guideline
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short-term exposure limit
TWA	Time weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW SILICONES CORPORATION urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the

control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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