1. Identification

| dentification | | |
|---|---|--|
| Product name | : | Sikasil®-N plus US (clear) |
| Supplier | : | Sika Corporation |
| | | 201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com |
| Telephone | : | (201) 933-8800 |
| Telefax | : | (201) 804-1076 |
| E-mail address | : | ehs@sika-corp.com |
| Emergency telephone | : | CHEMTREC: 800-424-9300 INTERNATIONAL: 703-527-3887 |
| Recommended use of the chemical and restrictions on use | : | For further information, refer to product data sheet. |

2. Hazards identification

GHS Classification

Flammable liquids, Category 4 Skin sensitization, Category 1 Reproductive toxicity, Category 1B

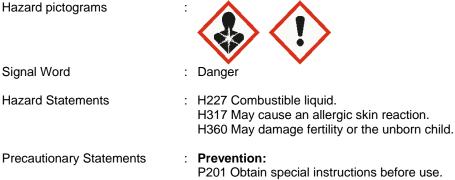
GHS label elements

Hazard pictograms

Signal Word

Hazard Statements

H227: Combustible liquid. H317: May cause an allergic skin reaction. H360: May damage fertility or the unborn child.



P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P272 Contaminated work clothing must not be allowed out of the workplace.



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P280 Wear protective gloves. P281 Use personal protective equipment as required. **Response:** P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse. P370 + P378 In case of fire: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment for extinction. Storage: P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.

There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

3. Composition/information on ingredients

Hazardous ingredients

| Chemical name | CAS-No. | Concentration (%) |
|---|------------|-------------------|
| butan-2-one-O,O',O''-(methylsilylidyne)trioxime | 22984-54-9 | >= 2 - < 5 % |
| 3-aminopropyltriethoxysilane | 919-30-2 | < 1 % |
| Vinyl tris-(methyl ethyl ketoxime) silane (VOS) | 2224-33-1 | <1% |
| octamethylcyclotetrasiloxane | 556-67-2 | <1% |
| dibutyltin dilaurate | 77-58-7 | <1% |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

| If inhaled | : Move to fresh air. Consult a physician after significant exposure. |
|-------------------------|--|
| In case of skin contact | Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician. |
| In case of eye contact | Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. |



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| If swallowed | Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention. |
|---|---|
| Most important symptoms and effects, both acute and | : sensitizing effects toxic effects for reproduction |
| delayed | Allergic reactions See Section 11 for more detailed information on health effects and symptoms. |
| | May cause an allergic skin reaction. May damage fertility or the unborn child. |
| Protection of first-aiders | : Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance. |
| Notes to physician | : Treat symptomatically. |

5. Fire-fighting measures

| Suitable extinguishing media | : Carbon dioxide (CO2) |
|--|---|
| Unsuitable extinguishing media | : Water |
| Specific extinguishing methods | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters | : In the event of fire, wear self-contained breathing apparatus. |

6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment. Deny access to unprotected persons. |
|---|---|
| Environmental precautions | Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. |

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7. Handling and storage

| Advice on safe handling | Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Pregnant women or women of child-bearing age should not be exposed to this product. Follow standard hygiene measures when handling chemical products. |
|-----------------------------|--|
| Conditions for safe storage | Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations. |
| Materials to avoid | No data available |

8. Exposure controls/personal protection

| Component | CAS-No. | Basis ** | Value | Exposure limit(s)* / Form of exposure |
|---|-------------|----------|-------|--|
| silicon dioxide, chemically prepared | 112945-52-5 | OSHA Z-3 | TWA | 20 Million particles per cubic foot Dust |
| | | OSHA Z-3 | TWA | 80 mg/m3 / %SiO2 Dust |
| | | OSHA Z-3 | TWA | 20 Million particles per cubic foot Dust |
| | | OSHA Z-3 | TWA | 80 mg/m3 / %SiO2 Dust |
| dibutyltin dilaurate | 77-58-7 | OSHA Z-1 | TWA | 0.1 mg/m3 |
| | | ACGIH | TWA | 0.1 mg/m3 |
| | | ACGIH | STEL | 0.2 mg/m3 |
| | | OSHA P0 | TWA | 0.1 mg/m3 |

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*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**<u>Basis</u>

ACGIH. Threshold Limit Values (TLV) OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values) OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant OSHA P2. Permissible Exposure Limits (PEL), Table Z-2 OSHA Z3. Table Z-3, Mineral Dust

| Engineering measures | Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. |
|----------------------|---|
| | |

Personal protective equipment

| Respiratory protection : | Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. | |
|----------------------------|---|--|
| | The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used. | |
| Hand protection | | |
| | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. | |
| Eye protection : | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary. | |
| Skin and body protection : | Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. | |
| Hygiene measures : | Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling. | |

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9. Physical and chemical properties

| Appearance | : | • |
|--|---|------------------------------------|
| Color | : | transparent |
| Odor | : | mild musty |
| Odor Threshold | : | No data available |
| Flash point | : | 198 °F (92 °C) |
| Ignition temperature | : | No data available |
| Decomposition temperature | : | No data available |
| Lower explosion limit (Vol%) | : | No data available |
| Upper explosion limit (Vol%) | : | No data available |
| Flammability (solid, gas) | : | No data available |
| Oxidizing properties | : | No data available |
| рН | : | Note: Not applicable |
| Melting point/range / Freezing point | : | No data available |
| Boiling point/boiling range | : | No data available |
| Vapor pressure | : | 0.01 mmHg (0.01 hpa) |
| Density | : | ca.1.006 g/cm3 at 68 °F (20 °C) |
| Water solubility | : | Note: insoluble |
| Partition coefficient: n- octanol/water | : | No data available |
| Viscosity, dynamic | : | No data available |
| Viscosity, kinematic | : | > 20.5 mm2/s at 104 °F (40 °C) |
| Relative vapor density | : | No data available |
| Evaporation rate | : | No data available |
| Burning rate | : | No data available |
| Volatile organic compounds (VOC) content | : | 29 g/l |

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10. Stability and reactivity

| Reactivity | : No dangerous reaction known under conditions of normal use. |
|------------------------------------|---|
| Chemical stability | : The product is chemically stable. |
| Possibility of hazardous reactions | : Stable under recommended storage conditions. |
| Conditions to avoid | : Extremes of temperature and direct sunlight. |
| Incompatible materials | : No data available |

11. Toxicological information

Acute toxicity

Not classified based on available information.

Ingredients:

| octamethylcyclotetrasiloxane: | | | | |
|-------------------------------|------------------------|--|--|--|
| Acute inhalation toxicity | : LC50 (Rat): 36 mg/l | | | |
| | Exposure time: 4 h | | | |
| | Test atmosphere: vapor | | | |
| | | | | |

dibutyltin dilaurate:

| Acute oral toxicity | : LD50 Oral (Rat): 2,071 mg/kg |
|---------------------|--------------------------------|
|---------------------|--------------------------------|

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction. Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

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IARC

Group 2B: Possibly carcinogenic to humans

| | titanium dioxide | 13463-67-7 |
|-----|------------------|------------|
| NTP | Not applicable | |

Titanium dioxide (13463-67-7)

In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have seen shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory aninals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that cause lung cancer. Epidemiology studies do no suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

12. Ecological information

| Other information | | Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. |
|----------------------|---------|--|
| Component: | | |
| dibutyltin dilaurate | 77-58-7 | Toxicity to fish:LC50Species: FishDose: 3.1 mg/lExposure time: 96 hToxicity to daphnia and other aquatic invertebrates:EC50Species: DaphniaDose: 1 mg/lExposure time: 48 hToxicity to algae:EC50Species: Selenastrum capricornutum (green algae)Dose: 1 - 10 mg/lExposure time: 72 h |

13. Disposal considerations

Disposal methods

| Waste from residues | : | Disposal of this product, solutions and any by-products should |
|---------------------|---|--|
| | | at all times comply with the requirements of environmental |
| | | protection and waste disposal legislation and any regional |
| | | local authority requirements. |

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Contaminated packaging

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: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT Not dangerous goods IATA Not dangerous goods IMDG Not dangerous goods

Special precautions for user No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

15. Regulatory information

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

| SARA 311/312 Hazards | : | Fire Hazard Chronic Health Hazard Acute Health Hazard |
|----------------------|---|---|
| SARA 302 | : | No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302. |
| SARA 313 | : | This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313. |
| Clean Air Act | | |



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| Ozone-Depletion Potential | This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B). | |
|--|--|--|
| Air Act Section 112 (40 CFR 6 This product does not contain | s not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean 12 (40 CFR 61). s not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) se Prevention (40 CFR 68.130, Subpart F). | |
| California Prop 65 | WARNING! This product contains a chemical known in the State of California to cause cancer. | |

16. Other information

HMIS Classification

| Health | * | 3 |
|-------------------|----|---|
| Flammability | | 2 |
| Physical Hazard | | 0 |
| Personal Protecti | on | X |

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

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