

**Safety Data Sheet**  
acc. to OSHA HCS

Printing Date 10/07/2016

Revision Number 2

Revision Date 10/07/2016

**1 Identification**

- **Product identifier**
- **Trade name:** 42223 (Kalex 42223 Part A)
- **Article number:** 42223
- **Relevant identified uses of the substance or mixture.** Adhesive
- **Application of the substance / the mixture** Adhesive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Royal Adhesives And Sealants, LLC  
2001 W. Washington Street  
South Bend IN 46628-2023  
Information Phone Number: 574-246-5000
- **Information department:** Environment protection department.
- **Emergency telephone number:**  
ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.  
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07



GHS08

- **Signal word** Danger

- **Hazard statements**

Causes skin irritation.

Causes serious eye irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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May cause an allergic skin reaction.

May cause respiratory irritation.

· **Precautionary statements**

[In case of inadequate ventilation] wear respiratory protection.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves.

Wear eye protection / face protection.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor if you feel unwell.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 1

Reactivity = 1

· **HMIS-ratings (scale 0 - 4)**

HEALTH	2
FIRE	1
PHYSICAL HAZARD	1

Health = 2

Fire = 1

Physical Hazard = 1

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description: Mixture**

· **Hazardous components:**

	polyether polyol	50-100%
5124-30-1	Dicyclohexylmethane-4,4'-Diisocyanate	25-50%

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### 4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**  
Supply fresh air or oxygen; call for doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray.  
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Use neutralizing agent.  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose of contaminated material as waste in accordance with federal state and local regulations.
- **Reference to other sections**  
Neutralization solutions:
  1. A mixture of 90% water, 3-8% ammonium hydroxide or concentrated ammonia, and 2% liquid detergent.
  2. A mixture of 80% water, 20% non-ionic surfactant.
 Apply solution. Wait 15 minutes. Collect in open-head container. Re-apply until surface is decontaminated. Apply drum lid but DO NOT secure. Let containers vent for 72 hours allowing carbon dioxide to escape. Secure drum lid.  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Open and handle receptacle with care.  
Ensure good ventilation/exhaustion at the workplace.

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- Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
Product reacts with water. Reaction may produce heat and/or gases.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Protect from moisture. Keep packages dry.
- **Information about storage in one common storage facility:**  
Store away from oxidizing agents.  
Keep away from open flames and high temperatures.
- **Further information about storage conditions:**  
Keep receptacle tightly sealed.  
Protect from humidity and water.  
Protect from contamination.  
Store under dry inert gas.  
Store in dry conditions.
- **Specific end use(s)** No further relevant information available.

### \* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:** Wash hands before breaks and at the end of work.
- **Breathing equipment:**  
In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**  
Nitrile rubber, NBR  
Butyl rubber, BR  
Chloroprene rubber, CR  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- **Penetration time of glove material**  
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

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- **Body protection:**
- Apron
- Protective work clothing

### 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

**Form:** Liquid

**Color:** Clear

- **Odor:** Characteristic

- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

- **Change in condition**

**Melting point:** Undetermined.

- **Boiling point:** > 125 °C (> 257 °F)

- **Flash point:** > 125 °C (> 257 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:**

**Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Flammable limits:**

**Lower:** Not Determined

**Upper:** Not Determined

- **Vapor pressure:** Not determined.

- **Specific gravity at 20 °C (68 °F):** 1.03 g/cm<sup>3</sup> (8.595 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

**Water:** Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**

**Dynamic:** Not determined.

**Kinematic:** Not determined.

- **Solvent content:**

**Organic solvents:** 0.0 %

**VOC (Per EPA 24)** not available GMS/L

- **Other information** No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.

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- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** Moisture
- **Possibility of hazardous reactions**  
Contact with moisture, other materials that react with isocyanates, or temperatures above 350F, may cause polymerization.
- **Conditions to avoid** Avoid high temperatures. Avoid freezing.
- **Incompatible materials:**  
Reacts with amines.  
Reacts with alcohols.  
Reacts with alkali (lyes).  
Reacts with water.  
copper and copper alloys.
- **Hazardous decomposition products:**  
Nitrogen oxides  
Carbon monoxide  
Carbon dioxide  
Isocyanate  
Isocyanic acid  
Possible in traces.  
Hydrogen cyanide (prussic acid)

### \* 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**  
· **on the skin:** Irritant to skin and mucous membranes.  
· **on the eye:** Irritating effect.
- **Sensitization:**  
Inhalation - Sensitization possible through inhalation.  
Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Harmful  
Irritant
- **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>
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None of the ingredients is listed.
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· <b>NTP (National Toxicology Program)</b>
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None of the ingredients is listed.
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· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>
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None of the ingredients is listed.
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### \* 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.

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- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### \* 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

### \* 14 Transport information

- |  |                 |
|--|-----------------|
| · <b>UN-Number</b>   |                 |
| · <b>DOT, ADN, IMDG, IATA</b>  | not regulated   |
| · <b>UN proper shipping name</b>   |                 |
| · <b>DOT, ADN, IMDG, IATA</b>  | not regulated   |
| · <b>Transport hazard class(es)</b>  |                 |
| · <b>DOT, ADN, IMDG, IATA</b>  |                 |
| · <b>Class</b>   | not regulated   |
| · <b>Packing group</b>   |                 |
| · <b>DOT, IMDG, IATA</b>   | not regulated   |
| · <b>Environmental hazards:</b>  | Not applicable. |
| · <b>Special precautions for user</b>  | Not applicable. |
| · <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> | Not applicable. |
| · <b>UN "Model Regulation":</b>  | not regulated   |

### \* 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

5124-30-1 | Dicyclohexylmethane-4,4'-Diisocyanate

· **TSCA (Toxic Substances Control Act):**

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

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- **Proposition 65**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **(DSL) Canada Domestic Substance List**

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

- **Carcinogenicity categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

- **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **National regulations:**

- **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

- **Department issuing SDS:** Environment protection department.

- **Creation Date:** 10/07/2016

- **Date of preparation / last revision** 10/07/2016 / 1

- **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Resp. Sens. 1: Respiratory sensitisation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3