

**Safety Data Sheet**  
*acc. to OSHA HCS*

Printing Date 06/01/2021

Revision Number 4

Revision Date 06/01/2021

\* **1 Identification**

- **Product identifier**
- **Trade name: Double Bubble Epoxy Very High Peel Strength Part A (04007)**
- **Relevant identified uses of the substance or mixture. Industrial Use Only.**
- **Application of the substance / the mixture** Epoxy resin adhesive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Royal Adhesives & Sealants  
800 E. Anaheim Street  
Wilmington, CA 90744  
(310) 830-9904
- **Information department:** Global Regulatory Department.
- **Emergency telephone number:**  
ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.  
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

\* **2 Hazard(s) identification**

- **Classification of the substance or mixture**



Skin Irrit. 2 H315 Causes skin irritation.  
Skin Sens. 1 H317 May cause an allergic skin reaction.  
STOT SE 3 H335 May cause respiratory irritation.  
.....  
Eye Irrit. 2B H320 Causes eye irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard statements**  
Causes skin and eye irritation.  
May cause an allergic skin reaction.  
May cause respiratory irritation.
- **Precautionary statements**  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Wash thoroughly after handling.  
Use only outdoors or in a well-ventilated area.  
Contaminated work clothing must not be allowed out of the workplace.  
Wear protective gloves.  
If on skin: Wash with plenty of water.

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**IF INHALED:** Remove person to fresh air and keep comfortable for breathing.

**If in eyes:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Call a poison center/doctor if you feel unwell.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH	2
FIRE	1
PHYSICAL HAZARD	0

Health = 2

Fire = 1

Physical Hazard = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### \* 3 Composition/information on ingredients

· **Chemical characterization:** Mixtures

· **Description:** Mixture

· **Hazardous components:**

25068-38-6	Bisphenol A Epoxy Resin	50-100%
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### \* 4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

Supply fresh air or oxygen; call for doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** Do not induce vomiting; immediately call for medical help.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

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- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray.  
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Protective clothing and respiratory protective device.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Ensure adequate ventilation  
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Avoid contact with skin and eyes.  
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:**  
Store away from oxidizing agents.  
Store away from flammable substances.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.

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- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**  
 Keep away from foodstuffs, beverages and feed.  
 Wash hands before breaks and at the end of work.  
 The usual precautionary measures for handling chemicals should be followed.
- **Breathing equipment:** Not necessary if room is well-ventilated.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**  
 Nitrile rubber, NBR  
 Chloroprene rubber, CR
- **Penetration time of glove material**  
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses with side shields.
- **Body protection:** Protective work clothing

## 9 Physical and chemical properties

### · Information on basic physical and chemical properties

#### · General Information

##### · Appearance:

**Form:** Liquid

**Color:** Beige

· **Odor:** Characteristic

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

##### · Change in condition

**Melting point:** Undetermined.

**Boiling point:** Undetermined

· **Flash point:** > 104 °C (> 219.2 °F)

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

##### · Flammable limits:

**Lower:** Not Available

**Upper:** Not Available

· **Specific gravity at 20 °C (68 °F):** 1.35 g/cm<sup>3</sup> (11.26575 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined

##### · Solubility in / Miscibility with

**Water:** Not miscible or difficult to mix.

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- |  |                 |
|--|-----------------|
| <b>· Viscosity:</b>                        |                 |
| <b>Dynamic:</b>                            | Not determined. |
| <b>Kinematic:</b>                          | Not determined. |
| <b>· Solvent content:</b>                  |                 |
| <b>Organic solvents:</b>                   | 0%              |
| <b>VOC (Per EPA 24)</b>                    | 1.303 GMS/L     |
| <b>· Solids content:</b>                   |                 |
| Not Available.                             |                 |
| <b>· Other information</b>                 |                 |
| No further relevant information available. |                 |

### \* 10 Stability and reactivity

- **Reactivity** Not reactive as supplied
- **Chemical stability** Stable under recommended storage conditions.
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Exposure to high temperatures.
- **Incompatible materials:** Reacts with oxidizing agents.
- **Hazardous decomposition products:**  
Carbon monoxide and carbon dioxide  
Aldehydes

### \* 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Skin Contact - May cause allergic skin reaction.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

### \* 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.

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- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Comply with current regulations.
- **Uncleaned packagings:**
- **Recommendation:** Comply with current regulations.

### 14 Transport information

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG, IATA</b></li> </ul>  | <p style="text-align: center;">not regulated<br/>UN3082</p>  |
| <ul style="list-style-type: none"> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG</b></li> <li>· <b>IATA</b></li> </ul>   | <p style="text-align: center;">not regulated<br/>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,<br/>N.O.S. (Bisphenol A Epoxy Resin), MARINE POLLUTANT<br/>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,<br/>N.O.S. (Bisphenol A Epoxy Resin)</p> |
| <ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> <li>· <b>DOT</b></li> <li>· <b>Class</b></li> </ul>  | <p style="text-align: center;">not regulated</p>   |
| <ul style="list-style-type: none"> <li>· <b>IMDG, IATA</b></li> </ul> <div style="text-align: center;">  </div>       | <p style="text-align: center;">9 Miscellaneous dangerous substances and articles<br/>9</p>   |
| <ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>   | <p style="text-align: center;">9 Miscellaneous dangerous substances and articles<br/>9</p>   |
| <ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT</b></li> <li>· <b>IMDG, IATA</b></li> </ul>  | <p style="text-align: center;">not regulated<br/>III</p>   |
| <ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> <li>· <b>Special marking (ADR):</b></li> <li>· <b>Special marking (IATA):</b></li> </ul> | <p style="text-align: center;">Symbol (fish and tree)<br/>Symbol (fish and tree)<br/>Symbol (fish and tree)<br/>Symbol (fish and tree)</p>   |

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· <b>Special precautions for user</b>	Warning: Miscellaneous dangerous substances and articles
· <b>Hazard identification number (Kemler code):</b> 90	
· <b>EMS Number:</b>	F-A,S-F
· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions"
· <b>UN "Model Regulation":</b>	UN3082, Environmentally hazardous substances, liquid, n.o.s. (Bisphenol A Epoxy Resin), 9, III

### \* 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

Please contact H.B. Fuller for more information regarding Proposition 65 on this product:  
reg.request@hbfuller.com .

· **(DSL) Canada Domestic Substance List**

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· **Carcinogenicity categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

1332-58-7 Kaolin

A4

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### \* 16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from

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*the use or reliance on the information set forth in the SDS.*

· **Department issuing SDS:**

*Global Regulatory Department.*

*reg.request@hbfuller.com*

· **Creation Date:** 06/01/2021

· **Contact:**

· **Date of preparation / last revision** 06/01/2021 / 3

· **Abbreviations and acronyms:**

*RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*

*ICAO: International Civil Aviation Organisation*

*ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)*

*IMDG: International Maritime Code for Dangerous Goods*

*DOT: US Department of Transportation*

*IATA: International Air Transport Association*

*EINECS: European Inventory of Existing Commercial Chemical Substances*

*ELINCS: European List of Notified Chemical Substances*

*CAS: Chemical Abstracts Service (division of the American Chemical Society)*

*NFPA: National Fire Protection Association (USA)*

*HMIS: Hazardous Materials Identification System (USA)*

*PBT: Persistent, Bioaccumulative and Toxic*

*vPvB: very Persistent and very Bioaccumulative*

*NIOSH: National Institute for Occupational Safety*

*OSHA: Occupational Safety & Health*

*TLV: Threshold Limit Value*

*PEL: Permissible Exposure Limit*

*REL: Recommended Exposure Limit*

*Skin Irrit. 2: Skin corrosion/irritation – Category 2*

*Eye Irrit. 2B: Serious eye damage/eye irritation – Category 2B*

*Skin Sens. 1: Skin sensitisation – Category 1*

*STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*

USA