

Safety Data Sheet
acc. to OSHA HCS

Printing Date 10/16/2017

Revision Number 3

Revision Date 10/16/2017

1 Identification

- **Product identifier**
- **Trade name: Double Bubble Epoxy Wet Surface Patching Part B (04003)**
- **Relevant identified uses of the substance or mixture.** Curing Agent
- **Application of the substance / the mixture** Epoxy curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Royal Adhesives & Sealants
800 E. Anaheim Street
Wilmington, CA 90744
(310) 830-9904
- **Information department:** Environment protection department.
- **Emergency telephone number:**
ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05



GHS07



GHS08

- **Signal word** Danger
- **Hazard statements**
Causes severe skin burns and eye damage.

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May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

May cause respiratory irritation.

· **Precautionary statements**

Do not breathe dusts or mists.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER/doctor.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

If swallowed: Rinse mouth. Do NOT induce vomiting.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 3

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH	3
FIRE	1
PHYSICAL HAZARD	0

Health = *3

Fire = 1

Physical Hazard = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture

· **Hazardous components:**

	Aliphatic Amine	25-50%
140-31-8	2-piperazin-1-ylethylamine	5-20%
	trade secret polymer	5-20%
80-05-7	4,4'-isopropylidenediphenol	5-20%

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84852-15-3 4-nonylphenol, branched

2.5-10%

4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**
Supply fresh air or oxygen; call for doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for 20 minutes under running water. Call a Doctor immediately.
- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Use water fog, dry chemical, foam, Carbon Dioxide.
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Protective clothing and respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

	Aliphatic Amine	13 mg/m ³
140-31-8	2-piperazin-1-ylethylamine	6.4 mg/m ³
80-05-7	4,4'-isopropylidenediphenol	15 mg/m ³
84852-15-3	4-nonylphenol, branched	3.9 mg/m ³

- **PAC-2:**

	Aliphatic Amine	140 mg/m ³
140-31-8	2-piperazin-1-ylethylamine	71 mg/m ³
80-05-7	4,4'-isopropylidenediphenol	110 mg/m ³

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84852-15-3	4-nonylphenol, branched	43 mg/m ³
· PAC-3:		
	Aliphatic Amine	850 mg/m ³
140-31-8	2-piperazin-1-ylethylamine	420 mg/m ³
80-05-7	4,4'-isopropylidenediphenol	650 mg/m ³
84852-15-3	4-nonylphenol, branched	260 mg/m ³

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Store away from oxidizing agents.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
- **Breathing equipment:** Not necessary if room is well-ventilated.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**

Nitrile rubber, NBR

Chloroprene rubber, CR

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Safety glasses with side shields.

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· **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Amber

· **Odor:** Amine-like

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point: Undetermined.

Boiling point: Undetermined

· **Flash point:** > 104 °C (> 219 °F)

· **Ignition temperature:** 315 °C (599 °F)

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Flammable limits:**

Lower: 2.1 Vol %

Upper: 10.5 Vol %

· **Vapor pressure at 20 °C (68 °F):** 0.1 hPa

· **Specific gravity at 20 °C (68 °F):** 1.17 g/cm³ (9.764 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined

· **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

· **Viscosity:**

Dynamic: Not determined.

Kinematic: Not determined.

· **Solvent content:**

Organic solvents: 0.0 %

VOC (Per EPA 24) 191.0 GMS/L

· **Other information** No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.

· **Chemical stability**

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **Possibility of hazardous reactions** No further information is available.

· **Conditions to avoid** Exposure to high temperatures.

· **Incompatible materials:** Reacts with oxidizing agents.

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- **Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Nitrogen oxides
Ammonia

* 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

140-31-8 2-piperazin-1-ylethylamine

Oral	LD50	2140 mg/kg (rat)
Dermal	LD50	880 mg/kg (rabbit)

Dermal	LD50	880 mg/kg (rabbit)
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80-05-7 4,4'-isopropylidenediphenol

Oral	LD50	3250 mg/kg (rat)
Dermal	LD50	3000 mg/kg (rabbit)

Dermal	LD50	3000 mg/kg (rabbit)
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- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:** Causes serious eye damage
- **Sensitization:** Skin Contact - May cause allergic skin reaction.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Corrosive
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

* 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

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· **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|--|---|
| <ul style="list-style-type: none"> · UN-Number · DOT, IMDG, IATA | <p style="margin-left: 20px;">UN1760</p> |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG · IATA | <p style="margin-left: 20px;">Corrosive liquids, n.o.s. (4-nonylphenol, branched, N-Aminoethylpiperazine)</p> <p style="margin-left: 20px;">CORROSIVE LIQUID, N.O.S. (4-nonylphenol, branched, N-AMINOETHYLPIPERAZINE), MARINE POLLUTANT</p> <p style="margin-left: 20px;">CORROSIVE LIQUID, N.O.S. (4-nonylphenol, branched, N-AMINOETHYLPIPERAZINE)</p> |
| <ul style="list-style-type: none"> · Transport hazard class(es) · DOT | <div style="display: flex; align-items: center; gap: 10px;">   </div> |
| <ul style="list-style-type: none"> · Class · Label | <p style="margin-left: 20px;">8 Corrosive substances</p> <p style="margin-left: 20px;">8</p> |
| <ul style="list-style-type: none"> · IMDG | <div style="display: flex; align-items: center; gap: 10px;">   </div> |
| <ul style="list-style-type: none"> · Class · Label | <p style="margin-left: 20px;">8 Corrosive substances</p> <p style="margin-left: 20px;">8</p> |
| <ul style="list-style-type: none"> · IATA | <div style="display: flex; align-items: center; gap: 10px;">  </div> |
| <ul style="list-style-type: none"> · Class · Label | <p style="margin-left: 20px;">8 Corrosive substances</p> <p style="margin-left: 20px;">8</p> |
| <ul style="list-style-type: none"> · Packing group · DOT, IMDG, IATA | <p style="margin-left: 20px;">III</p> |

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· Environmental hazards:	Product contains environmentally hazardous substances: 4-nonylphenol, branched
· Marine pollutant:	Yes
· Special marking (ADR):	Symbol (fish and tree)
· Special precautions for user	Warning: Corrosive substances
· Stowage Category	A
· Stowage Code	SW2 Clear of living quarters.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions".
· DOT	
· Remarks:	Special marking with the symbol (fish and tree).
· UN "Model Regulation":	UN 1760 CORROSIVE LIQUIDS, N.O.S. (4-NONYLPHENOL, BRANCHED, N-AMINOETHYLPIPERAZINE), 8, III, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

80-05-7 4,4'-isopropylidenediphenol

84852-15-3 4-nonylphenol, branched

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

80-05-7 4,4'-isopropylidenediphenol

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· (DSL) Canada Domestic Substance List

All components of this product are on the DSL (Canada Domestic Substance list) or are exempt from DSL requirements.

· New Jersey Right-to-Know List:

140-31-8 2-piperazin-1-ylethylamine

80-05-7 4,4'-isopropylidenediphenol

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· **New Jersey Special Hazardous Substance List:**

140-31-8	2-piperazin-1-ylethylamine	CO, F2
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· **Pennsylvania Right-to-Know List:**

140-31-8	2-piperazin-1-ylethylamine
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80-05-7	4,4'-isopropylidenediphenol
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· **Pennsylvania Special Hazardous Substance List:**

80-05-7	4,4'-isopropylidenediphenol	E
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· **Carcinogenicity categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations:**

· **Water hazard class:** Water hazard class 3 (Self-assessment): extremely hazardous for water.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 10/16/2017

· **Date of preparation / last revision** 10/16/2017 / 2

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

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*NIOSH: National Institute for Occupational Safety**OSHA: Occupational Safety & Health**TLV: Threshold Limit Value**PEL: Permissible Exposure Limit**REL: Recommended Exposure Limit**Skin Corr. 1B: Skin corrosion/irritation – Category 1B**Eye Dam. 1: Serious eye damage/eye irritation – Category 1**Skin Sens. 1: Skin sensitisation – Category 1**Repr. 2: Reproductive toxicity – Category 2**STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*

USA