

SAFETY DATA SHEET

1. Identification

Product identifier	Epoxy 104-25 Part B	
Other means of identification		
Product code	0163B-2693	
Recommended use	Adhesive.	
Recommended restrictions	No other uses are advised.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Resin Designs	
Address	201 Zeta Drive Pittsburgh, PA 15238 United States	
Telephone	+1 (781) 935-3133	
E-mail	Not available.	
Emergency phone number	+1 (800) 262-8200	Within the U.S.
	+1 (703) 741-5500	Outside of U.S.

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning	
Hazard statement		
H317	May cause an allergic skin reaction.	
H402	Harmful to aquatic life.	
H412	Harmful to aquatic life with long lasting effects.	
Precautionary statement		
Prevention		
P261	Avoid breathing mist/vapors.	
P272	Contaminated work clothing must not be allowed out of the workplace.	
P273	Avoid release to the environment.	
P280	Wear protective gloves.	
Response		
P302 + P350	If on skin: Wash with plenty of water.	
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.	

P363	Wash contaminated clothing before reuse.
Storage	Store away from incompatible materials.
Disposal	
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	71.12% of the mixture consists of component(s) of unknown acute oral toxicity. 85.06% of the mixture consists of component(s) of unknown acute dermal toxicity. 85.06% of the mixture consists of component(s) of unknown acute inhalation toxicity. 13.94% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 13.94% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propane diol (4:1), 2-hydroxy-3-mercaptopropyl ether		72244-98-5	70 - < 80
Bis(pentabromophenyl) ether		1163-19-5	10 - < 20
Polyphosphoric acids, ammonium salts		68333-79-9	10 - < 20
Silicon dioxide		7631-86-9	1 - < 3

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value
Silicon dioxide (CAS 7631-86-9)	TWA	0.8 mg/m ³
		20 mppcf

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Silicon dioxide (CAS 7631-86-9)	TWA	6 mg/m ³

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Bis(pentabromophenyl) ether (CAS 1163-19-5)	TWA	5 mg/m ³
		0.13 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Not applicable.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance****Physical state**

Liquid.

Form

Not available.

Color

Beige.

Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.35 g/cm ³
Explosive properties	Not explosive.
Kinematic viscosity	22222 mm ² /s
Kinematic viscosity temperature	73.4 °F (23 °C)
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components	Species	Test Results
Bis(pentabromophenyl) ether (CAS 1163-19-5)		
Acute		
Dermal		
LD50	Rabbit	> 8000 mg/kg
Inhalation		
<i>Dust</i>		
LC50	Rat	> 48.2 mg/l, 1 Hours
Oral		
LD50	Rat	> 2000 mg/kg
Silicon dioxide (CAS 7631-86-9)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg, 24 Hours
Inhalation		
<i>Dust</i>		
LC50	Rat	> 2.08 mg/l, 4 Hours
Oral		
LD50	Rat	> 5000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Bis(pentabromophenyl) ether (CAS 1163-19-5)	3 Not classifiable as to carcinogenicity to humans.	
Silicon dioxide (CAS 7631-86-9)	3 Not classifiable as to carcinogenicity to humans.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not listed.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components	Species	Test Results
Polyphosphoric acids, ammonium salts (CAS 68333-79-9)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna)
		>= 627 - <= 992 mg/l, 48 hours
Fish	LC50	Chinook salmon (Oncorhynchus tshawytscha)
		102, 96 hours

Components	Species	Test Results
Silicon dioxide (CAS 7631-86-9)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Fish > 5000 mg/l, 96 hours
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)		
Bis(pentabromophenyl) ether (CAS 1163-19-5)	9.97	
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.	
Toxic Substances Control Act (TSCA)	All components of the mixture on the TSCA 8(b) inventory are designated "active".	
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)		
Bis(pentabromophenyl) ether (CAS 1163-19-5)	1.0 %	One-Time Export Notification only.
TSCA Chemical Action Plans, Chemicals of Concern		
Bis(pentabromophenyl) ether (CAS 1163-19-5)	Polybrominated Diphenyl Ethers (PBDEs) Action Plan	
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.	
SARA 304 Emergency release notification	Not regulated.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	Not listed.	
Superfund Amendments and Reauthorization Act of 1986 (SARA)		
SARA 302 Extremely hazardous substance	Not listed.	
SARA 311/312 Hazardous chemical	Yes	

Classified hazard categories Respiratory or skin sensitization

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Bis(pentabromophenyl) ether	1163-19-5	10 - < 20

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Bis(pentabromophenyl) ether (CAS 1163-19-5)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Bis(pentabromophenyl) ether (CAS 1163-19-5)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 03-05-2020

Revision date 11-26-2022

Version # 02

HMIS® ratings Health: 2
Flammability: 0
Physical hazard: 0

NFPA ratings Health: 2
Flammability: 0
Instability: 0

List of abbreviations AICIS: Australian Inventory of Industrial Chemicals.

Disclaimer The information offered in this data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication, however, no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. This material is intended for industrial use only. No warranty, expressed or implied is made.

Revision information This document has undergone significant changes and should be reviewed in its entirety.