

# Permabond®

## Engineering Adhesives

### SAFETY DATA SHEET

#### Permabond 102

#### 1. Identification

##### Product identifier

**Product name** Permabond 102

##### Recommended use of the chemical and restrictions on use

**Application** Adhesive.

##### Details of the supplier of the safety data sheet

**Supplier** Permabond LLC  
14 Robinson Street  
Pottstown, PA 19464  
USA  
Telephone: 732-868-1372 or 800-640-7599  
Website: www.permabond.com

##### Emergency telephone number

**Emergency telephone** Medical: Poison Control Center 866-827-6282 Transport: 1-800-640-7599

#### 2. Hazard(s) identification

##### Classification of the substance or mixture

**OSHA Regulatory Status** This Product is Hazardous under the OSHA Hazard Communication Standard.

**Physical hazards** Flam. Liq. 4 - H227

**Health hazards** Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 STOT SE 3 - H335

##### Label elements

##### Hazard symbols



**Signal word** Warning

**Hazard statements** H227 Combustible liquid.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.

## Permabond 102

<b>Precautionary statements</b>	<p>P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking.</p> <p>P261 Avoid breathing vapor/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P271 Use only outdoors or in a well-ventilated area.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P312 Call a poison center/ doctor if you feel unwell.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.</p> <p>P403+P233 Store in a well-ventilated place. Keep container tightly closed.</p> <p>P403+P235 Store in a well-ventilated place. Keep cool.</p> <p>P405 Store locked up.</p> <p>Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.</p>
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**Contains** ETHYL 2-CYANOACRYLATE

### Other hazards

None under normal conditions.

### 3. Composition/information on ingredients

#### Mixtures

<b>ETHYL 2-CYANOACRYLATE</b>	<b>60-100%</b>
CAS number: 7085-85-0	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2A - H319	
STOT SE 3 - H335	

The full text for all hazard statements is displayed in Section 16.

**Composition comments** Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. First-aid measures

#### Description of first aid measures

<b>Inhalation</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Ingestion</b>	On contact, immediate bonding of mouth could occur. Do not induce vomiting. Get medical attention.
<b>Skin Contact</b>	On contact, immediate bonding of the skin will occur. No attempt should be made to remove material from skin or to remove contaminated clothing, as the bonded skin can be easily torn. Wash skin thoroughly with soap and water.

## Permabond 102

**Eye contact** Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. If adhesive bonding occurs, do not force eyelids apart. Apply a pad soaked in warm water and allow the eyelids to separate. Get medical attention. Cured adhesive will not bond well to surface of eye, but corneal damage from abrasion may result.

### Most important symptoms and effects, both acute and delayed

**Inhalation** Irritation of nose, throat and airway.

**Ingestion** On contact, immediate bonding of mouth could occur.

**Skin contact** Prolonged skin contact may cause redness and irritation.

**Eye contact** Irritating and may cause redness and pain.

### Indication of immediate medical attention and special treatment needed

**Notes for the doctor** SKIN BONDING. Prise the skin apart slowly working from the edge of the bonded area. This can be eased by using warm soapy water. EYE BONDING. DO NOT force eyelids apart. Apply a pad soaked in warm water and allow the eye to separate itself.

## 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** Extinguish with foam, carbon dioxide, dry powder or water fog.

### Special hazards arising from the substance or mixture

**Specific hazards** Cloths used to wipe up spills may cause rapid polymerization that could generate sufficient heat to ignite the cloth.

**Hazardous combustion products** Trace amounts of toxic and/or irritating organic vapors may be generated. The use of breathing apparatus is recommended.

### Advice for firefighters

**Protective actions during firefighting** Avoid breathing fire gases or vapors.

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** For personal protection, see Section 8. Provide adequate ventilation.

### Environmental precautions

**Environmental precautions** Ventilate area. Prevent product from entering drains or waterways.

### Methods and material for containment and cleaning up

**Methods for cleaning up** Small spills: wipe up with cloth. Immediately soak cloth with water to polymerize the adhesive. Caution! Cloth containing adhesive may undergo autoignition if not soaked with water Large spills: flood area with water. When cured, remove film with a scraper.

**Reference to other sections** For personal protection, see Section 8. For waste disposal, see Section 13.

## 7. Handling and storage

### Precautions for safe handling

## Permabond 102

**Usage precautions** Ensure adequate ventilation of the working area. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep away from fabric and paper goods. Contact with these materials may cause rapid polymerization which can generate smoke and strong irritating vapors and cause thermal burns.

### Conditions for safe storage, including any incompatibilities

**Storage precautions** Store in tightly-closed, original container in a dry and cool place. Keep away from heat, sparks and open flame. Keep container closed when not in use.

### Specific end uses(s)

**Specific end use(s)** Adhesive.

## 8. Exposure controls/Personal protection

### Control parameters

### Occupational exposure limits

#### ETHYL 2-CYANOACRYLATE

Long-term exposure limit (8-hour TWA): ACGIH 0.2 ppm

Short-term exposure limit (15-minute): ACGIH 1 ppm

DSens, RSens

ACGIH = American Conference of Governmental Industrial Hygienists.

DSens = Dermal sensitizer.

RSens = Respiratory sensitizer.

### Exposure controls

**Appropriate engineering controls** Use positive down draft exhaust ventilation if general ventilation is insufficient to maintain vapor concentrations below established exposure limits.

**Eye/face protection** Wear approved safety goggles. Use face shield in case of splash risk.

**Hand protection** Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn.

**Other skin and body protection** Uniforms, coveralls, or a lab coat should be worn

**Respiratory protection** Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Clear liquid.
<b>Color</b>	Colorless.
<b>Odor</b>	Irritating.
<b>Odor threshold</b>	1 - 2 ppm
<b>pH</b>	Not available.
<b>Melting point</b>	Not available.
<b>Initial boiling point and range</b>	>149°C (300°F)
<b>Flash point</b>	80°C – 93°C (176°F - 199.94°F )
<b>Evaporation rate</b>	Not available.

## PermaBond 102

<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	Not available.
<b>Vapor pressure</b>	<0.3 mm Hg at 25°C
<b>Vapor density</b>	Approximately 3
<b>Relative density</b>	1.1
<b>Bulk density</b>	Not applicable.
<b>Solubility(ies)</b>	Hardens in contact with water.
<b>Auto-ignition temperature</b>	905°F
<b>Decomposition Temperature</b>	Not available.
<b>Viscosity</b>	1 - 3 cP @ 25°C
<b>Oxidizing properties</b>	Not applicable.
<b>Volatile organic compound</b>	<2 %, 20 grams/liter (Estimated)

### 10. Stability and reactivity

<b>Reactivity</b>	The product reacts with water and will generate heat.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
<b>Possibility of hazardous reactions</b>	Reactions with the following materials may generate heat: water Alcohols. Alkalis. Amines.
<b>Conditions to avoid</b>	Do not add water directly to the product. It may cause a violent reaction.
<b>Materials to avoid</b>	Water. Amines. Alkalis. Alcohols.
<b>Hazardous decomposition products</b>	Toxic/Irritating fumes

### 11. Toxicological information

#### Information on toxicological effects

<b>Toxicological effects</b>	The toxicological properties of this product have not been fully evaluated. Avoid direct contact with skin or eyes. Do not ingest or inhale.
<b><u>Skin corrosion/irritation</u></b>	
<b>Skin corrosion/irritation</b>	Irritating to skin.
<b><u>Respiratory sensitization</u></b>	
<b>Respiratory sensitization</b>	Based on available data the classification criteria are not met.
<b><u>Skin sensitization</u></b>	
<b>Skin sensitization</b>	Based on available data the classification criteria are not met.
<b><u>Germ cell mutagenicity</u></b>	
<b>Genotoxicity - in vitro</b>	Based on available data the classification criteria are not met.
<b><u>Carcinogenicity</u></b>	
<b>Carcinogenicity</b>	Does not contain any substances known to be carcinogenic.

## Permabond 102

### Reproductive toxicity

**Reproductive toxicity - fertility** Based on available data the classification criteria are not met.

**Reproductive toxicity - development** Based on available data the classification criteria are not met.

### Specific target organ toxicity - single exposure

**STOT - single exposure** STOT SE 3 - H335

### Specific target organ toxicity - repeated exposure

**STOT - repeated exposure** Not classified as a specific target organ toxicant after a single exposure.

### Aspiration hazard

**Aspiration hazard** Based on available data the classification criteria are not met.

**Target Organs** Respiratory system, lungs

### Toxicological information on ingredients.

#### ETHYL 2-CYANOACRYLATE

##### Acute toxicity - inhalation

**Notes (inhalation LC<sub>50</sub>)** Not available.

##### Skin corrosion/irritation

**Animal data** Dose: 0.5g, 24 hours, Rabbit Slightly irritating.

##### Serious eye damage/irritation

**Serious eye damage/irritation** Method: OECD 405, Rabbit Irritating to eyes.

##### Skin sensitization

**Skin sensitization** - Guinea pig: Not sensitizing.

##### Germ cell mutagenicity

**Genotoxicity - in vitro** Gene mutation: Negative. Chromosome aberration: Negative. Bacterial reverse mutation test: Negative.

##### Carcinogenicity

**Carcinogenicity** No evidence of carcinogenicity in animal studies.

##### Reproductive toxicity

**Reproductive toxicity - fertility** Technically not feasible.

**Reproductive toxicity - development** Technically not feasible.

##### Specific target organ toxicity - single exposure

**STOT - single exposure** No information available.

##### Specific target organ toxicity - repeated exposure

**STOT - repeated exposure** No information available.

##### Aspiration hazard

**Aspiration hazard** Not available.

## Permabond 102

### 12. Ecological information

**Ecotoxicity** There are no data on the ecotoxicity of this product.

### 13. Disposal considerations

#### Waste treatment methods

**General information** Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

**Disposal methods** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations

### 14. Transport information

**Sea transport notes** Not classified.

**Air transport notes** Applies only to inner containers > 500ml. Inner packaging containing less than 500ml are unregulated for air transportation and may be shipped unrestricted. But inner packages containing more than 500ml meet the criteria of IATA 3.9.2.1 and are regulated. The "inner package" is the individual bottle, tube or drum, not the outer packaging such as a fiberboard box or carton containing many bottles.  
Permabond 3g, 20gr, 1 ounce (28.4 gr), 1 pound (454gr) and 500ml, are not restricted for air transportation.

**DOT transport notes** This product is not regulated for road transportation in accordance with 49 CFR Exceptions. Please note that Cyanoacrylates are not restricted for domestic ground transportation in non bulk containers (The DOT defines a bulk container as a "Package" containing more than 450 liters. The "Package" is the individual bottle, tube or drum, not a carton containing many bottles

#### UN Number

**UN No. (IMDG)** Not applicable

**UN No. (ICAO)** 3334

**UN No. (DOT)** NA1993

#### UN proper shipping name

**Proper shipping name (IMDG)** Not applicable

**Proper shipping name (ICAO)** AVIATION REGULATED LIQUID, N.O.S (Cyanoacrylate ester)

**Proper shipping name (DOT)** COMBUSTIBLE LIQUID, N.O.S. (Cyanoacrylate ester)

#### Transport hazard class(es)

**IMDG Class** Not applicable

**ICAO class/division** 9

#### Packing group

**IMDG packing group** Not applicable

**ICAO packing group** III

**DOT packing group** III

#### Environmental hazards

**Environmentally Hazardous Substance**

No.

## Permabond 102

### 15. Regulatory information

#### US Federal Regulations

##### **SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**

None of the ingredients are listed or exempt.

##### **CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**

None of the ingredients are listed or exempt.

##### **SARA Extremely Hazardous Substances EPCRA Reportable Quantities**

Not listed.

##### **SARA 313 Emission Reporting**

None of the ingredients are listed or exempt.

##### **SARA (311/312) Hazard Categories**

Acute  
Chronic  
Fire  
Reactivity

#### US State Regulations

##### **California Proposition 65 Carcinogens and Reproductive Toxins**

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm

#### Inventories

##### **Canada - DSL/NDSL**

All the ingredients are listed or exempt.

##### **US - TSCA**

All the ingredients are listed or exempt.

### 16. Other information

<b>Classification abbreviations and acronyms</b>	Eye Irrit. = Eye irritation Flam. Liq. = Flammable liquid Skin Irrit. = Skin irritation STOT SE = Specific target organ toxicity-single exposure
<b>Revision date</b>	12/14/2021
<b>Revision</b>	6
<b>Supersedes date</b>	11/16/2018
<b>Hazard statements in full</b>	H227 Combustible liquid. H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.