

EpoxyLite® E 8096 Resin

Version 4

Revision Date 06/10/2015

Print Date 06/10/2015

SECTION 1. IDENTIFICATION

Product name : EpoxyLite® E 8096 Resin

Manufacturer or supplier's details

Company : ELANTAS PDG, INC.
5200 North 2nd Street
St. Louis MO 63147

Telephone : (314) 621-5700
Visit our web site : www.elantas.com
E-mail address : Todd.Thomas@altana.com
Emergency telephone number : INFOTRAC - 1-800-535-5053

Recommended use of the chemical and restrictions on use

Recommended use : Electrical Insulation

Restrictions on use : Refer to Section 15 for any restrictions that may apply

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 2

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

Specific target organ toxicity - repeated exposure : Category 2 (Kidney)

GHS Label element

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

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H373 May cause damage to organs (Kidney) through prolonged or repeated exposure.

Precautionary statements
: Prevention:

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P314 Get medical advice/ attention if you feel unwell.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

: Epoxy Resin Solution

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Hazardous components

Component	CAS-No.	Concentration (%)
Epoxy Resin	25036-25-3	>= 53 - < 54
Methyl ethyl ketone	78-93-3	>= 16 - < 17
2-Butoxyethanol	111-76-2	>= 16 - < 17
Acetone	67-64-1	>= 13 - < 14

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : Consult a physician after significant exposure.
If unconscious place in recovery position and seek medical advice.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during : Do not allow run-off from fire fighting to enter drains or water

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firefighting

courses.

Further information

: Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
 For safety reasons in case of fire, cans should be stored separately in closed containments.
 Use a water spray to cool fully closed containers.

Special protective equipment for firefighters

: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Use personal protective equipment.
 Ensure adequate ventilation.
 Remove all sources of ignition.
 Evacuate personnel to safe areas.
 Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions

: Prevent product from entering drains.
 Prevent further leakage or spillage if safe to do so.
 If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up

: Absorb with inert absorbent material and dispose of in accordance with applicable regulations.

 Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on safe handling

: Avoid formation of aerosol.
 Do not breathe vapours/dust.
 Avoid exposure - obtain special instructions before use.
 Avoid contact with skin and eyes.
 For personal protection see section 8.
 Smoking, eating and drinking should be prohibited in the application area.
 Take precautionary measures against static discharges.
 Provide sufficient air exchange and/or exhaust in work rooms.
 Open drum carefully as content may be under pressure.
 Dispose of rinse water in accordance with local and national regulations.

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Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Store under conditions specified on the product Technical Data Sheet to maintain product quality.
 No smoking.
 Keep container tightly closed in a dry and well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Methyl ethyl ketone	78-93-3	TWA	200 ppm	ACGIH
		STEL	300 ppm	ACGIH
		TWA	200 ppm 590 mg/m ³	OSHA Z-1
		TWA	200 ppm 590 mg/m ³	OSHA P0
		STEL	300 ppm 885 mg/m ³	OSHA P0
		TWA	200 ppm 590 mg/m ³	NIOSH REL
		ST	300 ppm 885 mg/m ³	NIOSH REL
2-Butoxyethanol	111-76-2	TWA	20 ppm	ACGIH
		TWA	50 ppm 240 mg/m ³	OSHA Z-1
Acetone	67-64-1	TWA	500 ppm	ACGIH
		STEL	750 ppm	ACGIH
		TWA	1,000 ppm 2,400 mg/m ³	OSHA Z-1
		TWA	750 ppm 1,800 mg/m ³	OSHA P0
		STEL	1,000 ppm 2,400 mg/m ³	OSHA P0

Engineering measures : Use with adequate ventilation.
 All application areas should be ventilated in accordance with

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applicable OSHA regulations. (29 CFR 1910.94)

Personal protective equipment

- Respiratory protection : In the case of vapour formation use a respirator with an approved filter.
- Hand protection
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.
- Skin and body protection : impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Odour Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Boiling point/boiling range : 131 °F (55 °C)
- Initial boiling point and boiling range : No data available
- Flash point : 24.8 °F (-4.0 °C)
Method: Literature Value
- Evaporation rate : No data available
- Upper explosion limit : No data available
- Lower explosion limit : No data available
- Vapour pressure : No data available

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Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 0.9898 g/cm ³ (77 °F (25 °C))
Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: Greater than 22 mm ² /s (104 °F (40 °C))

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
	Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Acute toxicity****Product:**

Acute oral toxicity	: Acute toxicity estimate : 2,683 mg/kg Method: Calculation method
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Acute inhalation toxicity : Acute toxicity estimate : 27232 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:**25036-25-3 Epoxy Resin:**

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

78-93-3 Methyl ethyl ketone:

Acute oral toxicity : LD50 (Rat): 2,737 mg/kg

Acute inhalation toxicity : LC50 (Rat): 20 mg/l

Acute dermal toxicity : LD50 (Rabbit): > 8,000 mg/kg

111-76-2 2-Butoxyethanol:

Acute oral toxicity : LD50 (Rat): 530 mg/kg

LD50 (Rabbit): 520 mg/kg

Acute inhalation toxicity : LC50 (Rat): 468 ppm
Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): 220 mg/kg

LD50 (Rabbit): 100 mg/kg

67-64-1 Acetone:

Acute oral toxicity : LD50 (Rat): 9,750 mg/kg

Acute inhalation toxicity : LC50 : Remarks: No data available

Acute dermal toxicity : LD50 : Remarks: No data available

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation and/or dermatitis.

Components:

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25036-25-3 Epoxy Resin:

Remarks: No data available

78-93-3 Methyl ethyl ketone:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

GLP: yes

111-76-2 2-Butoxyethanol:

Species: Rabbit

Result: Moderate skin irritation

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Components:**25036-25-3 Epoxy Resin:**

Remarks: No data available

78-93-3 Methyl ethyl ketone:

Species: Rabbit

Result: Eye irritation

111-76-2 2-Butoxyethanol:

Species: Rabbit

Result: Eye irritation

Method: OECD Test Guideline 405

GLP: yes

67-64-1 Acetone:

Species: Rabbit

Result: Eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Components:**25036-25-3 Epoxy Resin:**

Remarks: No data available

78-93-3 Methyl ethyl ketone:

Test Type: Buehler Test

Exposure routes: Dermal

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Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.
GLP: yes

111-76-2 2-Butoxyethanol:

Test Type: Maximisation Test (GPMT)
Exposure routes: Dermal
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.
GLP: yes

Carcinogenicity

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
OSHA	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Aspiration toxicity**Components:****67-64-1 Acetone:**

No aspiration toxicity classification

Further information**Product:**

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting., Concentrations substantially above the TLV value may cause narcotic effects., Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

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Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

EPA Hazardous Waste Code(s) : D001: Ignitable
D018: Benzene
D035: Methyl ethyl ketone

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION**International Regulation****IATA-DGR**

UN/ID No. : UN 1133
Proper shipping name : Adhesives
Class : 3
Packing group : II

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Labels : Flammable liquid
 Packing instruction (cargo aircraft) : 364
 Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1133
 Proper shipping name : ADHESIVES
 Class : 3
 Packing group : II
 Labels : 3
 EmS Code : F-E, S-D
 Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations
49 CFR

UN/ID/NA number : UN 1133
 Proper shipping name : Adhesives
 Class : 3
 Packing group : II
 Labels : Flammable liquid
 Marine pollutant : no

SECTION 15. REGULATORY INFORMATION
EPCRA - Emergency Planning and Community Right-to-Know Act
CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Methyl ethyl ketone	78-93-3	5,000	30,007

SARA 304 Extremely Hazardous Substances Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 302 Extremely Hazardous Substances Reportable Quantity

Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Acute Health Hazard
 Chronic Health Hazard
 Fire Hazard

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SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This product contains the following toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

2-Butoxyethanol	111-76-2	16.5 %
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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMII Intermediate or Final VOC's (40 CFR 60.489):

Methyl ethyl ketone	78-93-3	16.6 %
2-Butoxyethanol	111-76-2	16.5 %
Acetone	67-64-1	13.3 %

Non-volatile (Wt) : Refer to the product technical data sheet for VOC information.

Massachusetts Right To Know

Methyl ethyl ketone	78-93-3
2-Butoxyethanol	111-76-2
Acetone	67-64-1
Benzene	71-43-2

Pennsylvania Right To Know

Epoxy Resin	25036-25-3
Methyl ethyl ketone	78-93-3
2-Butoxyethanol	111-76-2
Acetone	67-64-1
Ethylene glycol	107-21-1

New Jersey Right To Know

Epoxy Resin	25036-25-3
Methyl ethyl ketone	78-93-3
2-Butoxyethanol	111-76-2
Acetone	67-64-1

New Jersey Trade Secret Registry Number for the product (NJ TSRN) : NOT APPLICABLE

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California Prop 65

WARNING! This product contains a chemical known to the State of California to cause cancer.

Benzene	71-43-2
Epichlorohydrin	106-89-8

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

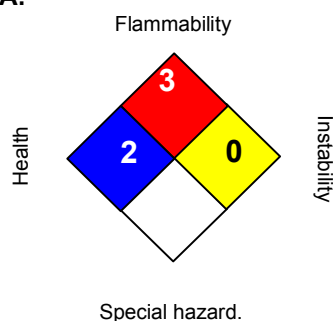
Toluene	108-88-3
Benzene	71-43-2
Epichlorohydrin	106-89-8

The components of this product are reported in the following inventories:

TSCA : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720.30(h).

Section 4 / 12(b) : Not applicable

DSL : We certify that all of the components of this product are listed on the DSL.

SECTION 16. OTHER INFORMATION
Further information
NFPA:

HMIS III:

HEALTH	2*
FLAMMABILITY	3
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

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specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.