	Page: 1
SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : Pliogrip™ 7770/220 KIT ADHESIVE
 ™ Trademark, Ashland or its subsidiaries, registered in various countries

Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Adhesives
 Industrial chemical

<p>Details of the supplier of the safety data sheet Ashland P.O. Box 2219 Columbus, OH 43216 United States of America (USA) +1-905-336-6925</p> <p>EHSProductSafety@ashland.com</p>	<p>Emergency telephone number 1-800-ASHLAND (1-800-274-5263)</p> <p>Regulatory Information Number 1-614-790-3333</p> <p>Product Information +1-905-336-6925</p>
---	---

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Inhalation) : Category 4
 Skin irritation : Category 2
 Eye irritation : Category 2A
 Respiratory sensitization : Category 1
 Skin sensitization : Category 1
 Reproductive toxicity : Category 2
 Specific target organ toxicity - single exposure : Category 3 (Respiratory system)



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Specific target organ toxicity : Category 2 (Respiratory system, Respiratory Tract)
- repeated exposure
(Inhalation)

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of damaging fertility or the unborn child.
May cause damage to organs (Respiratory system, Respiratory Tract) through prolonged or repeated exposure if inhaled.

Precautionary Statements : **Prevention:**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/ protective clothing/ eye protection/ face protection.
In case of inadequate ventilation wear respiratory protection.
Response:
IF ON SKIN: Wash with plenty of soap and water.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Storage:

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal:

Dispose of contents/ container to an approved waste disposal
plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**PART A**

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (%)
POLYMER	254504001-5759	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Resp. Sens. 1A; H334 Skin Sens. 1A; H317 STOT SE 3; H335 STOT RE 2; H373	>= 10.00 - < 15.00
ALUMINUM SILICATES	254504001-5709	This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).	>= 10.00 - < 15.00
URETHANE PREPOLYMER	800986-5572P	Resp. Sens. 1; H334	>= 5.00 - < 10.00



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

		Skin Sens. 1; H317	
--	--	--------------------	--

The identity and concentration of one or more component(s) is being withheld under business confidentiality.

4,4'-DIPHENYLMETHANE DIISOCYANATE	101-68-8	Comb Dust Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 STOT RE 2; H373	35.5153
TALC	14807-96-6	This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).	10.224
PROPYLENE CARBONATE	108-32-7	Eye Irrit. 2A; H319	1.4964

PART B

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (%)
---------------	---------	----------------	-------------------



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

TALC	14807-96-6	This material is not considered hazardous under the OSHA Hazard Communication Standard (HazCom 2012).	22.22
PIPERAZINE	110-85-0	Flam. Sol. 1; H228 Comb Dust Skin Corr. 1B; H314 Eye Dam. 1; H318 Resp. Sens. 1B; H334 Skin Sens. 1B; H317 Repr. 2; H361	0.77

SECTION 4. FIRST AID MEASURES

General advice	: Move out of dangerous area. Call a POISON CENTRE or doctor/physician if exposed or you feel unwell. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	: Move to fresh air. Call a physician or poison control centre immediately. Keep patient warm and at rest. If unconscious, place in recovery position and seek medical advice.
In case of skin contact	: Remove contaminated clothing. If irritation develops, get medical attention. If on skin, rinse well with water. Wash contaminated clothing before re-use.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye.
If swallowed	: Obtain medical attention. Do not give milk or alcoholic beverages.



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Most important symptoms and effects, both acute and delayed	<p>Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.</p> <p>: Pulmonary edema may be delayed. Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, diarrhea) irritation (nose, throat, airways) Cough Headache chest pain lung edema (fluid buildup in the lung tissue) Difficulty in breathing Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure if inhaled.</p>
Notes to physician	: No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: High volume water jet
Hazardous combustion products	: Carbon dioxide (CO ₂) Carbon monoxide Nitrogen oxides (NO _x) Hydrogen cyanide (hydrocyanic acid) Isocyanates Aldehydes Ketones Chlorine compounds Halogenated hydrocarbons Hydrocarbons



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

- Specific extinguishing methods :
 Further information : Product is compatible with standard fire-fighting agents.
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
 Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
 Ensure adequate ventilation.
 Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent product from entering drains.
 Prevent further leakage or spillage if safe to do so.
 If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
 Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid formation of aerosol.
 Provide sufficient air exchange and/or exhaust in work rooms.
 Do not breathe vapours/dust.
 Do not smoke.
 Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
 Container hazardous when empty.
 Avoid exposure - obtain special instructions before use.
 Avoid contact with skin and eyes.
 Smoking, eating and drinking should be prohibited in the application area.
 For personal protection see section 8.
 Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

place.
Observe label precautions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

PART A

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ALUMINUM SILICATES	254504001- 5709	TWA	1 mg/m3 Respirable fraction (Aluminium)	ACGIH

The identity and concentration of one or more component(s) is being withheld under business confidentiality.

4,4'-DIPHENYLMETHANE DIISOCYANATE	101-68-8	TWA	0.005 ppm	ACGIH
TALC	14807-96-6	TWA	20 Million particles per cubic foot Dust	OSHA Z-3
		TWA	2 mg/m3 respirable dust fraction	OSHA P0
		TWA	2 mg/m3 Respirable	NIOSH REL
		PEL	2 mg/m3 Respirable dust	CAL PEL
		TWA	0.1 fibres per cubic centimeter	ACGIH
		TWA	2 mg/m3 Respirable fraction	ACGIH

Hazardous components without workplace control parameters

PART A

Components	CAS-No.
POLYMER	254504001- 5759
URETHANE PREPOLYMER	800986-



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

	5572P
--	-------

PART A

PROPYLENE CARBONATE	108-32-7
---------------------	----------

PART B

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
TALC	14807-96-6	TWA	20 Million particles per cubic foot Dust	OSHA Z-3
		TWA	2 mg/m3 respirable dust fraction	OSHA P0
		TWA	2 mg/m3 Respirable	NIOSH REL
		PEL	2 mg/m3 Respirable dust	CAL PEL
		TWA	0.1 fibres per cubic centimeter	ACGIH
		TWA	2 mg/m3 Respirable fraction	ACGIH
PIPERAZINE	110-85-0	TWA	0.03 ppm Inhalable fraction and vapor (piperazine)	ACGIH

Hazardous components without workplace control parameters

PART B

Components	CAS-No.
PIPERAZINE	110-85-0

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Respiratory protection : Wear a positive-pressure supplied-air respirator with full facepiece.

Hand protection
 Material : butyl-rubber



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Break through time : 480 min
Glove thickness : > 0.5 mm

Remarks : The exact break through time can be obtained from the protective glove producer and this has to be observed. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Wear chemical splash goggles when there is the potential for exposure of the eyes to liquid, vapor or mist.

Skin and body protection : Wear as appropriate:
Impervious clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Discard gloves that show tears, pinholes, or signs of wear.
Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures : Wash hands before breaks and at the end of workday.
When using do not eat or drink.
When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

PART A

Appearance : viscous
Physical state : liquid
Colour : beige
Odour : No data available
Odour Threshold : No data available

pH : No data available

Melting point/freezing point : No data available
Boiling point/boiling range : > 392 °F / > 200 °C

Flash point : > 100 °C
Evaporation rate : < 1
n-Butyl Acetate = 1

Flammability (solid, gas) : No data available

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapour pressure : < 0.01333 hPa (25 °C)



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Relative vapour density : > 1(Air = 1.0)

Relative density : No data available

Density : 1.288 g/cm³ (20 °C)

Solubility(ies)

Water solubility : practically insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Thermal decomposition : No data available

Viscosity

Viscosity, dynamic : ca. 20,000 mPa.s

Viscosity, kinematic : No data available

Oxidizing properties : No data available

PART B

Appearance : viscous

Physical state : liquid

Colour : green

Odour : No data available

Odour Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 93.4 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit : No data available

Lower explosion limit : No data available



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Vapour pressure	: 3 hPa (25 °C) Calculated Vapor Pressure
Relative vapour density	: > 1(Air = 1.0)
Relative density	: 1.225 (77.00 °F)
Density	: ca. 1.225 g/cm ³ (20 °C)
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n- octanol/water	: No data available
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: ca. 18,000 mPa.s (25 °C)
Viscosity, kinematic	: No data available
Oxidizing properties	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Product will not undergo hazardous polymerization.
Conditions to avoid	: Freezing temperatures. Heat Exposure to moisture
Incompatible materials	: Acids Alcohols aluminum Amines Ammonia Bases Copper alloys fluorides Iron



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Hazardous decomposition products	isocyanates Oxidizing agents oxidizers Phosphorus compounds strong alkalis strong reducing agents water Zinc Humid air Carbon monoxide Carbon dioxide (CO ₂) Nitrogen oxides (NO _x) carbon dioxide and carbon monoxide Hydrocarbons Acetone
----------------------------------	---

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Harmful if inhaled.

Components:

POLYMER:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 425
GLP: yes

Acute inhalation toxicity : Assessment: The component/mixture is classified as acute inhalation toxicity, category 4.

Acute dermal toxicity : (Rabbit): > 9,400 mg/kg
Remarks: Information given is based on data obtained from similar substances.

Components:

4,4'-DIPHENYLMETHANE DIISOCYANATE:

Acute oral toxicity : LD50 (Rat): 9,200 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 2.24 mg/l
Exposure time: 1 h
Test atmosphere: dust/mist



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Method: OECD Test Guideline 403

Assessment: The component/mixture is classified as acute inhalation toxicity, category 4.

Acute dermal toxicity : LD50 (Rabbit): > 7,900 mg/kg

TALC:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 423

PROPYLENE CARBONATE:

Acute oral toxicity : LD50 (Rat): 29.1 g/kg

Acute dermal toxicity : LD50 (Rabbit): > 24 g/kg

PIPERAZINE:

Acute oral toxicity : LD50 (Rat): ca. 2,600 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC0 (Rat, male and female): 1.61 mg/l
Exposure time: 8 h
Test atmosphere: vapour

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks: May cause skin irritation and/or dermatitis.

Components:

POLYMER:

Result: Irritating to skin.

Remarks: Information given is based on data obtained from similar substances.

Components:

4,4'-DIPHENYLMETHANE DIISOCYANATE:

Result: Irritating to skin.

TALC:

Species: reconstructed human epidermis (RhE)

Result: No skin irritation

ZEOLITES:

Result: Slight, transient irritation



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

POLYPROPYLENE GLYCOL TRIMETHYLOLPROPANE TRIETHER, 4-4'-DIPHENYLMETHANE
DIISOCYANATE POLYMER:
Result: No skin irritation

PROPYLENE CARBONATE:
Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

PIPERAZINE:
Result: Corrosive after 3 minutes to 1 hour of exposure

Serious eye damage/eye irritation
Causes serious eye irritation.

Product:

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin., Causes serious eye irritation.

Components:

POLYMER:
Result: Irritating to eyes.

Components:

4,4'-DIPHENYLMETHANE DIISOCYANATE:
Result: Irritating to eyes.

TALC:
Species: Rabbit
Result: Slight, transient irritation
Method: OECD Test Guideline 405

ZEOLITES:
Result: Slight, transient irritation

POLYPROPYLENE GLYCOL TRIMETHYLOLPROPANE TRIETHER, 4-4'-DIPHENYLMETHANE
DIISOCYANATE POLYMER:
Result: No eye irritation

PROPYLENE CARBONATE:
Species: Rabbit
Result: Irritating to eyes.
Method: OECD Test Guideline 405

PIPERAZINE:
Result: Corrosive

Respiratory or skin sensitisation



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Components:

POLYMER:

Test Type: Maximisation Test

Species: Guinea pig

Assessment: May cause sensitisation by skin contact.

Result: The product is a skin sensitiser, sub-category 1A.

Assessment: May cause sensitisation by inhalation.

Result: The product is a respiratory sensitiser, sub-category 1A.

Components:

4,4'-DIPHENYLMETHANE DIISOCYANATE:

Assessment: May cause sensitisation by inhalation.

Assessment: May cause sensitisation by skin contact.

TALC:

Test Type: Maximisation Test

Species: Guinea pig

Assessment: Did not cause sensitisation on laboratory animals.

Method: OECD Test Guideline 406

POLYPROPYLENE GLYCOL TRIMETHYLOLPROPANE TRIETHER, 4-4'-DIPHENYLMETHANE DIISOCYANATE POLYMER:

Assessment: May cause sensitisation by skin contact.

Assessment: May cause sensitisation by inhalation.

PIPERAZINE:

Assessment: The product is a respiratory sensitiser, sub-category 1B.

Assessment: The product is a skin sensitiser, sub-category 1B.

Germ cell mutagenicity

Not classified based on available information.

Components:

POLYMER:

Genotoxicity in vitro

: Test Type: Ames test

Result: negative

Remarks: Information given is based on data obtained from similar substances.



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Test species: Rat
Method: OECD Test Guideline 474
Remarks: Information given is based on data obtained from similar substances.

Components:

TALC:

Genotoxicity in vitro : Test Type: In vitro gene mutation study in bacteria
Test species: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Result: negative

: Test Type: In vitro gene mutation study in bacteria
Test species: Saccharomyces cerevisiae
Metabolic activation: with and without metabolic activation
Result: negative

Genotoxicity in vivo : Test Type: dominant lethal test
Test species: Rat (male)
Cell type: Bone marrow
Result: negative

PROPYLENE CARBONATE:

Genotoxicity in vitro : Test Type: Ames test
Test species: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative


Genotoxicity in vivo : Test Type: Micronucleus test
Test species: Mouse
Cell type: Bone marrow
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Not classified based on available information.

Product:

Carcinogenicity - Assessment : Methylene bisphenylisocyanate (MDI) aerosol has been reported to be irritating to lungs at a concentration of 1 mg/m³ with no effect observed at 0.2 mg/m³. Although MDI has been reported to cause an increase in non-carcinogenic lung tumors and a single carcinogenic lung tumor at very high concentrations (6 mg/m³), it is not classified as a carcinogen by IARC, NTP or OSHA.

	Page: 18
SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

Components:

PIPERAZINE:

Reproductive toxicity - Assessment : Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

STOT - single exposure

May cause respiratory irritation.

Components:

POLYMER:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

Components:

4,4'-DIPHENYLMETHANE DIISOCYANATE:

Exposure routes: Inhalation

Target Organs: Respiratory system

Assessment: May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs (Respiratory system, Respiratory Tract) through prolonged or repeated exposure if inhaled.

Components:

POLYMER:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: May cause damage to organs through prolonged or repeated exposure.

Components:

4,4'-DIPHENYLMETHANE DIISOCYANATE:

Exposure routes: Inhalation

Target Organs: Respiratory system

Assessment: May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Not classified based on available information.

Long-term (chronic) aquatic hazard : Not classified based on available information.

Components:

POLYMER:

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 3,000 mg/l
Exposure time: 96 h
Test Type: semi-static test
Remarks: Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates : (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 24 h
Test Type: static test
Method: OECD Test Guideline 202
Remarks: Information given is based on data obtained from similar substances.

Toxicity to algae : NOEC (Desmodesmus subspicatus (green algae)): 1,640 mg/l
End point: Growth inhibition
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
Remarks: Information given is based on data obtained from similar substances.

4,4'-DIPHENYLMETHANE DIISOCYANATE:

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): > 3,000 mg/l
Exposure time: 96 h
Test Type: semi-static test
Remarks: Information given is based on data obtained from



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

similar substances.

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 24 h
Test Type: static test
Method: OECD Test Guideline 202
Remarks: Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): > 10 mg/l
Exposure time: 21 d
End point: Reproduction Test
Test Type: semi-static test
Method: OECD Test Guideline 211
Remarks: Information given is based on data obtained from similar substances.

PROPYLENE CARBONATE:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: Directive 67/548/EEC, Annex V, C.1.

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): > 900 mg/l
End point: Growth inhibition
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 900 mg/l
End point: Growth inhibition
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

PIPERAZINE:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): > 1,800 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 21 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): > 1,000 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 12.5 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Persistence and degradability

Components:

POLYMER:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 302C

4,4'-DIPHENYLMETHANE DIISOCYANATE:

Biodegradability : Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 302C
Remarks: Information given is based on data obtained from similar substances.

TALC:

Biodegradability : Result: The methods for determining biodegradability are not applicable to inorganic substances.

PROPYLENE CARBONATE:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.1 %
Exposure time: 29 d
Method: OECD Test Guideline 301B

PIPERAZINE:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 70 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

No data available

Bioaccumulative potential

Components:

PROPYLENE CARBONATE:

Partition coefficient: n- : log Pow: -0.41



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

octanol/water

No data available

Mobility in soil

Components:

No data available

Other adverse effects

No data available

Product:

Additional ecological information : No data available

Components:

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- General advice : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of in accordance with all applicable local, state and federal regulations.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods



SAFETY DATA SHEET Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
	Version: 1.6

TDG_ROAD_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant

no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION**PART A****EPCRA - Emergency Planning and Community Right-to-Know Act
CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ	Calculated product RQ
------------	---------	--------------	-----------------------



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

		(lbs)	(lbs)
4,4'-DIPHENYLMETHANE DIISOCYANATE	101-68-8	5000	14078

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation
Specific target organ toxicity (single or repeated exposure)

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 The following components are subject to reporting levels established by SARA Title III, Section 313:
4,4'-DIPHENYLMETHANE 101-68-8 35.51 %
DIISOCYANATE

California Prop 65 which is/are known to the State of California to cause cancer.
For more information go to www.P65Warnings.ca.gov.
TALC 14807-96-6
QUARTZ / SAND 14808-60-7

PART B

**EPCRA - Emergency Planning and Community Right-to-Know Act
CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Reproductive toxicity

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

California Prop 65

which is/are known to the State of California to cause cancer.

For more information go to www.P65Warnings.ca.gov.

TALC 14807-96-6

QUARTZ / SAND 14808-60-7

CARBON BLACK 1333-86-4

The components of this product are reported in the following inventories:

DSL	:	All components
AICS	:	On the inventor
ENCS	:	Exempt
KECI	:	On the inventor
PICCS	:	Not in complian
IECSC	:	On the inventor
TCSI	:	On the inventor
TSCA	:	On TSCA Inven

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)
- On or in compliance with the active portion of the TSCA inventory

Registration: Trade secret

Chemical name	Identification number
POLYMER	254504001-5759

SECTION 16. OTHER INFORMATION**Further information**

Revision Date: 11/18/2019

PART A

NFPA:

HMIS III:



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	SDS Number: 000000093498
	Version: 1.6

<p>Flammability</p> <p>Health</p> <p>Instability</p> <p>Special hazard</p>	<table border="1"> <tr><td>HEALTH</td><td></td></tr> <tr><td>FLAMMABILITY</td><td></td></tr> <tr><td>PHYSICAL HAZARD</td><td></td></tr> </table> <p>0 = not significant, 1 =Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	HEALTH		FLAMMABILITY		PHYSICAL HAZARD	
HEALTH							
FLAMMABILITY							
PHYSICAL HAZARD							

NFPA Flammable and Combustible Liquids Classification
Combustible Liquid Class IIIB

PART B

<p>Flammability</p> <p>Health</p> <p>Instability</p> <p>Special hazard</p>	<p>HMIS III:</p> <table border="1"> <tr><td>HEALTH</td><td></td></tr> <tr><td>FLAMMABILITY</td><td></td></tr> <tr><td>PHYSICAL HAZARD</td><td></td></tr> </table> <p>0 = not significant, 1 =Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	HEALTH		FLAMMABILITY		PHYSICAL HAZARD	
HEALTH							
FLAMMABILITY							
PHYSICAL HAZARD							

NFPA Flammable and Combustible Liquids Classification
Combustible Liquid Class IIIB

Full text of H-Statements

PART A

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

PART B

- H228 Flammable solid.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H361 Suspected of damaging fertility or the unborn child.

Sources of key data used to compile the Safety Data Sheet
 Ashland internal data including own and sponsored test reports
 The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists
 BEI : Biological Exposure Index
 CAS : Chemical Abstracts Service (Division of the American Chemical Society).
 CMR : Carcinogenic, Mutagenic or Toxic for Reproduction
 FG : Food grade
 GHS : Globally Harmonized System of Classification and Labeling of Chemicals.
 H-statement : Hazard Statement
 IATA : International Air Transport Association.
 IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization
 ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"
 IMDG : International Maritime Code for Dangerous Goods
 ISO : International Organization for Standardization
 logPow : octanol-water partition coefficient
 LCxx : Lethal Concentration, for xx percent of test population
 LDxx : Lethal Dose, for xx percent of test population.
 ICxx : Inhibitory Concentration for xx of a substance



SAFETY DATA SHEET	Revision Date: 11/18/2019
	Print Date: 1/13/2020
	SDS Number: 000000093498
Pliogrip™ 7770/220 KIT ADHESIVE ™ Trademark, Ashland or its subsidiaries, registered in various countries 155156	Version: 1.6

Ecxx : Effective Concentration of xx

N.O.S.: Not Otherwise Specified

OECD : Organization for Economic Co-operation and Development

OEL : Occupational Exposure Limit

P-Statement : Precautionary Statement

PBT : Persistent , Bioaccumulative and Toxic

PPE : Personal Protective Equipment

STEL : Short-term exposure limit

STOT : Specific Target Organ Toxicity

TLV : Threshold Limit Value

On TSCA Inventory : On or in compliance with the active portion of the TSCA inventory

TWA : Time-weighted average

vPvB : Very Persistent and Very Bioaccumulative

WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act

DOT : Department of Transportation

FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act

HMIRC : Hazardous Materials Information Review Commission

HMIS : Hazardous Materials Identification System

NFPA : National Fire Protection Association

NIOSH : National Institute for Occupational Safety and Health

OSHA : Occupational Safety and Health Administration

PMRA : Health Canada Pest Management Regulatory Agency

RTK : Right to Know

WHMIS : Workplace Hazardous Materials Information System