



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Citrus Base Industrial Cleaner for Metal Equipment (Aerosol)

#### Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-4615-1730-2		62-4615-4930-5	00-21200-76394-6
62-4615-4935-4			

7000028595, 7010329900

#### 1.2. Recommended use and restrictions on use

##### Recommended use

aerosol cleaner, Industrial use

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Aerosol: Category 1.  
Gas Under Pressure: Liquefied gas.  
Skin Corrosion/Irritation: Category 2.  
Aspiration Hazard: Category 1.  
Specific Target Organ Toxicity (single exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

**Symbols**

Flame | Gas cylinder | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Extremely flammable aerosol.

Contains gas under pressure; may explode if heated.

Causes skin irritation.

May be fatal if swallowed and enters airways.

Causes damage to organs:  
cardiovascular system |

**Precautionary Statements****Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Do not spray on an open flame or other ignition source.

Pressurized container: Do not pierce or burn, even after use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed: Call a POISON CENTER or doctor/physician.

Do NOT induce vomiting.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

Specific treatment (see Notes to Physician on this label).

**Storage:**

Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Store in a well-ventilated place.

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**Notes to Physician:**

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

**Supplemental Information:**

Intentional concentration and inhalation may be harmful or fatal.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
D-limonene	5989-27-5	70 - 90 Trade Secret *
Propane	74-98-6	10 - 19 Trade Secret *
Polysorbate 80	9005-65-6	< 7 Trade Secret *
Non-ionic surfactant (NJTS Reg. No. 800927-500P)	Trade Secret*	< 5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. Get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Target organ effects. See Section 11 for additional details.

**4.3. Indication of any immediate medical attention and special treatment required**

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes  
Hydrocarbons  
Carbon monoxide  
Carbon dioxide

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

Ketones

During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Close cylinder. Cover spill area with a fire-extinguishing foam. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Store away from heat. Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
D-limonene	5989-27-5	AIHA	TWA:165.5 mg/m3(30 ppm)	
Propane	74-98-6	ACGIH	Limit value not established:	simple asphyxiant
Propane	74-98-6	OSHA	TWA:1800 mg/m3(1000 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

##### Physical state

Gas Aerosol

##### Color

Light Yellow

#### Specific Physical Form:

Aerosol

#### Odor

Mild Citrus

#### Odor threshold

*No Data Available*

#### pH

*Not Applicable*

#### Melting point

*No Data Available*

#### Boiling Point

*Not Applicable*

#### Flash Point

-50.00 °F

#### Evaporation rate

*Not Applicable*

#### Flammability (solid, gas)

Flammable Aerosol: Category 1.

#### Flammable Limits(LEL)

*No Data Available*

#### Flammable Limits(UEL)

*No Data Available*

#### Vapor Pressure

28 mmHg [@ 20 °C] [Details: Composite Vapor Pressure (Calculated)]

#### Vapor Density

*Not Applicable*

Density	0.784 g/ml
Specific Gravity	0.784 [Ref Std: WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	Not Applicable
Viscosity	Not Applicable
Hazardous Air Pollutants	0 % weight [Test Method: Calculated]
Molecular weight	No Data Available
Volatile Organic Compounds	95.7 % [Test Method: calculated per CARB title 2]
Volatile Organic Compounds	751 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: Material VOC]
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available
Solids Content	2 - 7 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

#### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

#### Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

#### Single exposure may cause target organ effects:

Single exposure, above recommended guidelines, may cause: Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
D-limonene	Inhalation-Vapor (4 hours)	Mouse	LC50 > 3.14 mg/l
D-limonene	Dermal	Rabbit	LD50 > 5,000 mg/kg
D-limonene	Ingestion	Rat	LD50 4,400 mg/kg
Propane	Inhalation-Gas (4 hours)	Rat	LC50 > 200,000 ppm
Polysorbate 80	Dermal	Not available	LD50 > 5,000 mg/kg
Non-ionic surfactant (NJTS Reg. No. 800927-500P)	Dermal	Rabbit	LD50 > 19,340 mg/kg
Non-ionic surfactant (NJTS Reg. No. 800927-500P)	Inhalation-Dust/Mist	Rat	LC50 estimated to be 5 - 12.5 mg/l
Non-ionic surfactant (NJTS Reg. No. 800927-500P)	Ingestion	Rat	LD50 3,300 mg/kg
Polysorbate 80	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
Polysorbate 80	Ingestion	Rat	LD50 20,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
D-limonene	Rabbit	Irritant

Propane	Rabbit	Minimal irritation
Polysorbate 80	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
D-limonene	Rabbit	Mild irritant
Propane	Rabbit	Mild irritant
Polysorbate 80	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Overall product	Guinea pig	Not classified
D-limonene	Mouse	Sensitizing
Polysorbate 80	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
D-limonene	In Vitro	Not mutagenic
D-limonene	In vivo	Not mutagenic
Propane	In Vitro	Not mutagenic
Polysorbate 80	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
D-limonene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Polysorbate 80	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
D-limonene	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	premating & during gestation
D-limonene	Ingestion	Not classified for development	Multiple animal species	NOAEL 591 mg/kg/day	during organogenesis
Polysorbate 80	Ingestion	Not classified for female reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Polysorbate 80	Ingestion	Not classified for male reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Polysorbate 80	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
D-limonene	Inhalation	respiratory irritation	Some positive data exist, but the	similar	NOAEL Not	



			data are not sufficient for classification	health hazards	available	
D-limonene	Ingestion	nervous system	Not classified		NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
D-limonene	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 75 mg/kg/day	103 weeks
D-limonene	Ingestion	liver	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
D-limonene	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	103 weeks
Polysorbate 80	Ingestion	heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 4,132 mg/kg/day	90 days

**Aspiration Hazard**

Name	Value
D-limonene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Gas under pressure

##### Health Hazards

Aspiration Hazard

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 2 **Flammability:** 4 **Instability:** 1 **Special Hazards:** None  
**Aerosol Storage Code:** 2

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar

emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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