



Revision Number: 003.7

Issue date: 08/18/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 9359.3 AERO PART B
50ML KIT known as EA 9359.3 PART B
50ML SE MPAK

IDH number: 937134

Product type/use: Adhesive for the Aerospace Industry

Item number: AB9318329

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

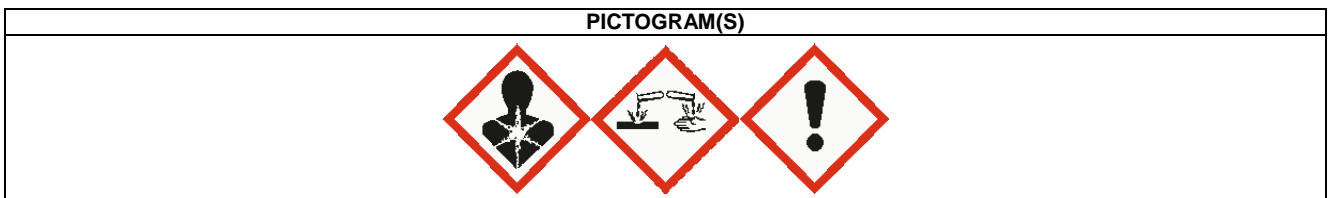
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.
SUSPECTED OF CAUSING GENETIC DEFECTS.
MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR
REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
N,N'-Bis(3-aminopropyl)piperazine	7209-38-3	30 - 60
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	10 - 30
Silica, amorphous, fumed, cryst.-free	112945-52-5	5 - 10
benzyl alcohol	100-51-6	1 - 5
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	1 - 5
Phenol	108-95-2	1 - 5
N-Aminoethylpiperazine	140-31-8	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Wear appropriate protective equipment and clothing during clean-up. Prevent further leakage or spillage if safe to do so.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid breathing vapors or mists of this product. Avoid contact with eyes, skin and clothing. Wear protective equipment. Wash thoroughly after handling. Do not take internally. For industrial use only.

Storage: For safe storage, store at or below 25 °C (77°F)
Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
N,N'-Bis(3-aminopropyl)piperazine	None	None	None	None
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	None	None	None
Silica, amorphous, fumed, cryst.-free	3 mg/m ³ TWA Respirable particles. 10 mg/m ³ TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m ³ TWA 50 MPPCF TWA Total dust. 5 mg/m ³ TWA Respirable fraction. 15 mg/m ³ TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
benzyl alcohol	None	None	10 ppm (44.20 mg/m ³) TWA	None
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	None	None	None	None
Phenol	5 ppm TWA (SKIN)	5 ppm (19 mg/m ³) PEL (SKIN)	None	None
N-Aminoethylpiperazine	None	None	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided. When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection: Wear chemical goggles; face shield (if splashing is possible). Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended. Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Blue
Odor:	Rubber-like
Odor threshold:	Not available.
pH:	14
Vapor pressure:	< 0.1 hPa (20 °C (68°F))
Boiling point/range:	150 °C (302°F)
Melting point/ range:	Not determined
Specific gravity:	1.02
Vapor density:	> 1
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.

IDH number: 937134

Product name: LOCTITE EA 9359.3 AERO PART B 50ML KIT known as EA 9359.3 PART B 50ML SE
MPAK

Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not determined
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Viscosity:	Not available.
Decomposition temperature:	> 200 °C

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. Do not heat mixed adhesive unless curing surfaces to be bonded.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns. May be harmful if inhaled.
Skin contact:	This product is severely irritating to the skin and may cause burns. This product may cause an allergic skin reaction.
Eye contact:	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
Ingestion:	Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
N,N'-Bis(3-aminopropyl)piperazine	None	No Records
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	None	Corrosive
Silica, amorphous, fumed, cryst.-free	None	No Data
benzyl alcohol	Oral LD50 (Mouse) = 1,580 mg/kg Oral LD50 (Rat) = 1,230 - 3,100 mg/kg Oral LD50 (Rabbit) = 1,940 mg/kg Oral LD50 (Rat) = 3,100 mg/kg Dermal LD50 (Rabbit) = 2,000 mg/kg Inhalation LC50 (Rat, 4 h) = 8.8 mg/l Inhalation LC50 (Rat, 4 h) = > 4,178 mg/l	Allergen, Central nervous system, Corrosive, Irritant
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	Inhalation LC50 (Rat, 4 h) = > 5.01 mg/l Inhalation LC50 (Rat, 4 h) = > 5.01 mg/l Inhalation LC50 (Rat, 4 h) = 1.07 - 5.01 mg/l	Irritant, Allergen, Corrosive, Lung
Phenol	Oral LD50 (Mouse) = 270 mg/kg Oral LD50 (Rat) = 317 mg/kg Oral LD50 (Rat) = 530 mg/kg Dermal LD50 (Rat) = 669 mg/kg Dermal LD50 (Rabbit) = 850 mg/kg	Blood, Cardiac, Corrosive, Developmental, Eyes, Irritant, Kidney, Liver, Mutagen, Nervous System, Skin, Vascular
N-Aminoethylpiperazine	None	Irritant, Corrosive, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
N,N'-Bis(3-aminopropyl)piperazine	No	No	No
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	No	No	No
Silica, amorphous, fumed, cryst.-free	No	No	No
benzyl alcohol	No	No	No
3- Aminomethyl-3,5,5-trimethylcyclohexylamine	No	No	No
Phenol	No	No	No
N-Aminoethylpiperazine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Amines, liquid, corrosive, n.o.s. (Substituted piperazine, Diethyleneglycol aminopropyl ether)
Hazard class or division:	8
Identification number:	UN 2735
Packing group:	III

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Substituted piperazine, Diethyleneglycol aminopropyl ether)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Substituted piperazine, Diethyleneglycol aminopropyl ether)
Hazard class or division: 8
Identification number: UN 2735
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: Phenol (CAS# 108-95-2).
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Phenol (CAS# 108-95-2).
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11

Prepared by: Regulatory Affairs

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