



Revision Number: 006.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** LOCTITE STYCAST PC 40-UMF known as HYSOL PC40-UM-F GAL **IDH number:** 1283108  
**Product type/use:** Coating **Item number:** PO0114-B50  
**Restriction of Use:** None identified **Region:** United States  
**Company address:** **Contact information:**  
 Henkel Corporation Telephone: +1 (860) 571-5100  
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center  
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.  
 MAY DAMAGE FERTILITY OR THE UNBORN CHILD.  
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	1B
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Store locked up.  
**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Hexane, 1,6-diisocyanato-, homopolymer, 2-hydroxyethyl acrylate-blocked	264888-31-5	30 - 60
Isobornyl acrylate	5888-33-5	30 - 60
dibutyltin dilaurate	77-58-7	0.1 - 1
Hexamethylene-1,6-diisocyanate	822-06-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Extreme asthmatic reactions can be life threatening.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**Symptoms:** See Section 11.

**Notes to physician:** Respiratory: This compound is a known pulmonary sensitizer. Eyes: Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin: This compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. Ingestion: Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

**Unusual fire or explosion hazards:** Sealed containers at elevated temperatures or contaminated with water may rupture explosively. At higher temperatures isocyanate may be released.

**Hazardous combustion products:**

Hydrogen cyanide. Isocyanate vapors. Oxides of phosphorus. Oxides of carbon. Oxides of nitrogen. Formaldehyde. Silicone compounds.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Do not allow product to enter sewer or waterways.

**Clean-up methods:**

Remove all sources of ignition. Ensure adequate ventilation. Isolate area. Keep unnecessary personnel away. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. For minor spills, absorb isocyanates with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well ventilated area (outside) and treat with neutralizing solution: mixture of 80% water and 20% non-ionic surfactant Tergitol TMN-10; or 90% water, 3-8% concentrated ammonia and 2% detergent. Allow to stand uncovered for 48 hours to let carbon dioxide escape. Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

## 7. HANDLING AND STORAGE

**Handling:**

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Protect from moisture. Keep away from heat, spark and flame.

**Storage:**

For safe storage, store between 20 °C (68°F) and 30 °C (86°F) Do not let moisture contaminate this material. Product reacts with water to release carbon dioxide, which could build up pressure in closed containers and lead to bursting. Do not reseal if moisture contamination is suspected. Do not reseal if contamination is suspected. If container is exposed to high heat (204.4 °C (400 °F)), it can be pressurized and possibly rupture.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hexane, 1,6-diisocyanato-, homopolymer, 2-hydroxyethyl acrylate-blocked	None	None	None	None
Isobornyl acrylate	None	None	None	None
dibutyltin dilaurate	0.1 mg/m <sup>3</sup> TWA (as Sn) 0.2 mg/m <sup>3</sup> STEL (as Sn) (SKIN) (as Sn)	0.1 mg/m <sup>3</sup> PEL (as Sn)	None	None
Hexamethylene-1,6-diisocyanate	0.005 ppm TWA	None	None	0.02 ppm CeilingTVL-C

**Engineering controls:**

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits. Standard reference sources regarding industrial ventilation (i.e., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation. Air monitoring: Monitoring of airborne isocyanates in the breathing zone of individuals should become part of the overall employee exposure characterization program. Isocyanate exposure levels must be monitored. Monitoring techniques have been developed by NIOSH and OSHA. Medical Surveillance: Medical supervision of all employees who handle or come in contact with isocyanates is recommended. Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with isocyanates. Once a person is diagnosed as sensitized to an isocyanate, no further exposure can be permitted.

**Respiratory protection:**

A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended when: airborne concentrations of isocyanate are known to exceed 0.005 ppm; operations are performed in a confined space or area with limited ventilation; material is heated or sprayed. Observe OSHA regulations for respirator use (29 CFR 1910.134).

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Permeation resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that polyvinyl alcohol degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered by the cream to a minimum.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Colorless
<b>Odor:</b>	Acrylate
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not applicable
<b>Boiling point/range:</b>	Not determined
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93 °C (> 199.4 °F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Negligible. Reacts slowly with water to liberate carbon dioxide gas.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1 %; < 10 g/l (value for resin and hardener together) (estimated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Contact with moisture, other materials that react with isocyanates, or temperatures above 350° F (177° C), may cause polymerization.
<b>Hazardous decomposition products:</b>	Thermal decomposition can lead to release of irritating gases and vapors. Hydrogen cyanide. Isocyanate vapors Oxides of carbon. Oxides of nitrogen.
<b>Incompatible materials:</b>	Strong oxidizing agents. Water, Amines, Alkalis, Alcohols. Will cause some corrosion of copper alloys and aluminum. Peroxides.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, spark and flame. High temperatures. Contamination with water. Store away from incompatible materials. UV light. Direct sunlight.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	May cause respiratory tract irritation. May cause allergic respiratory reaction. Persons with preexisting, nonspecific bronchial hyper-reactivity can respond to concentrations below the TLV with similar symptoms as well as lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure). Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air, or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Over exposure to isocyanates has also been reported to cause lung damage (including decrease in lung function) which may be permanent.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering.
<b>Eye contact:</b>	Causes serious eye irritation. Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling. Damage however is usually reversible. See Section 4 for First Aid measures.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Hexane, 1,6-diisocyanato-, homopolymer, 2-hydroxyethyl acrylate-blocked	None	No Data
Isobornyl acrylate	None	Irritant, Allergen
dibutyltin dilaurate	Oral LD50 (Rat) = 175 mg/kg	Central nervous system, Eyes, Irritant
Hexamethylene-1,6-diisocyanate	Oral LD50 (Rat) = 960 mg/kg Dermal LD50 (Rabbit) = 593 mg/kg	Allergen, Central nervous system, Irritant, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hexane, 1,6-diisocyanato-, homopolymer, 2-hydroxyethyl acrylate-blocked	No	No	No
Isobornyl acrylate	No	No	No
dibutyltin dilaurate	No	No	No
Hexamethylene-1,6-diisocyanate	No	No	No

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** This product contains a component or components identified as hazardous under 40 CFR 261.24. D018: Benzene (Check TCLP Level).

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Isobornyl acrylate

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,13,15

**Prepared by:** Product Safety and Regulatory Affairs

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