



Revision Number: 004.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE SI 5611F B known as LOCTITE 5611F SIL PT B</b>	<b>IDH number:</b>	1386088
<b>Product type/use:</b>	Silicone Sealant	<b>Item number:</b>	1385991_1350802
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
<b>WARNING:</b>	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE DAMAGE TO ORGANS.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	2

PICTOGRAM(S)

**Precautionary Statements**

<b>Prevention:</b>	Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Call a POISON CENTER/doctor. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Trimethoxyvinylsilane	2768-02-7	10 - 30
bis(3-(trimethoxysilyl)propyl)amine	82985-35-1	5 - 10
3-(Trimethoxysilyl)propylamine	13822-56-5	1 - 5

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Stannane, dioctylbis[(1-oxoneodecyl)oxy]-	68299-15-0	1 - 5
Dimethyltindineodecanoate	68928-76-7	1 - 5
Carbon black - Nano	1333-86-4	0.1 - 1
Ethyltrimethoxysilane	5314-55-6	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If symptoms persist, seek medical advice.
<b>Skin contact:</b>	Wash with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Acrid smoke and fumes. Formaldehyde. Oxides of silicon. Oxides of carbon.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Maintain good ventilation for large spills. Scrape up as much material as possible. Spilled material will solidify. Store in a partly filled, closed container until disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Do not get on skin or clothing. Do not get in eyes. Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
<b>Storage:</b>	Store in a cool, dry area. Keep containers closed when not in use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Trimethoxyvinylsilane	None	None	None	None
bis(3-(trimethoxysilyl)propyl)amine	None	None	None	None
3-(Trimethoxysilyl)propylamine	None	None	None	None
Stannane, dioctylbis[(1-oxoneodecyl)oxy]-	0.1 mg/m <sup>3</sup> TWA (as Sn) 0.2 mg/m <sup>3</sup> STEL (as Sn) (SKIN) (as Sn)	0.1 mg/m <sup>3</sup> PEL (as Sn)	None	None
Dimethyltindineodecanoate	0.1 mg/m <sup>3</sup> TWA (as Sn) 0.2 mg/m <sup>3</sup> STEL (as Sn) (SKIN) (as Sn)	0.1 mg/m <sup>3</sup> PEL (as Sn)	None	None
Carbon black - Nano	3 mg/m <sup>3</sup> TWA Inhalable fraction.	3.5 mg/m <sup>3</sup> PEL	None	None
Ethyltrimethoxysilane	None	None	None	None

<b>Engineering controls:</b>	Use only with adequate ventilation.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Black
<b>Odor:</b>	Solvent
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.07
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 96 °C (> 204.8 °F) HST-US E38F; Cleveland Open Cup (Coc) Flash Point
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Polymerises in presence of water.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1.00 %; < 10.00 g/l (value as mixed for use)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Formaldehyde. Oxides of silicon. Oxides of carbon. Irritating vapours.
<b>Incompatible materials:</b>	Acids. Bases. Oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Prolonged heating at temperatures above 150 °C. Exposure to moisture.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Trimethoxyvinylsilane	Inhalation LC50 (Rat, 4 h) = 2773 ppm	Irritant, Allergen
bis(3-(trimethoxysilyl)propyl)amine	None	Irritant, Allergen
3-(Trimethoxysilyl)propylamine	None	Irritant, Allergen
Stannane, dioctylbis[(1-oxoneodecyl)oxy]-	None	No Records
Dimethyltindineodecanoate	None	No Target Organs
Carbon black - Nano	Oral LD50 (Rat) = > 8,000 mg/kg	No Data
Ethyltrimethoxysilane	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Trimethoxyvinylsilane	No	No	No
bis(3-(trimethoxysilyl)propyl)amine	No	No	No
3-(Trimethoxysilyl)propylamine	No	No	No
Stannane, dioctylbis[(1-oxoneodecyl)oxy]-	No	No	No
Dimethyltindineodecanoate	No	No	No
Carbon black - Nano	No	Group 2B	No
Ethyltrimethoxysilane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 8, 11, 13

**Prepared by:** Product Safety and Regulatory Affairs

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