



Revision Number: 003.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SI 5611 A known as LOCTITE 5611F SIL 490ML PT A	IDH number:	1386493
Product type/use:	Silicone	Item number:	1385991_1337075
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkeln.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2B

PICTOGRAM(S)

None

Precautionary Statements

Prevention:	Wash affected area thoroughly after handling.
Response:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminium hydroxide	21645-51-2	10 - 30
Calcium carbonate	471-34-1	10 - 30

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). If skin irritation persists, call a physician.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.

Ingestion: Do not induce vomiting. In case of adverse health effects seek medical advice.
Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.
Special firefighting procedures: Prevent inhalation of fumes and gases.
Unusual fire or explosion hazards: None
Hazardous combustion products: Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.
Clean-up methods: Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Storage: Store in a cool, dry area. Keep containers closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium hydroxide	1 mg/m ³ TWA Respirable fraction. 10 mg/m ³ TWA (as Al) Total dust. 3 mg/m ³ TWA Respirable particles. 10 mg/m ³ TWA Inhalable particles.	15 mg/m ³ TWA (as Al) Total dust. 5 mg/m ³ TWA (as Al) Respirable fraction. 15 MPPCF TWA Respirable fraction. 15 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Calcium carbonate	10 mg/m ³ TWA Total dust. 3 mg/m ³ TWA Respirable particles. 10 mg/m ³ TWA Inhalable particles.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. 5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ TWA Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 5 mg/m ³ TWA Respirable fraction.	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Off white
Odor:	None
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	< 10 mm hg (20 °C (68°F))
Boiling point/range:	> 260 °C (> 500°F)
Melting point/ range:	Not available.
Specific gravity:	1.2500 - 1.3500 at 20 °C (68°F)
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 1 %; < 10 g/l (value as mixed for use) 10 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Formaldehyde. Oxides of silicon. Oxides of carbon. Irritating vapours.
Incompatible materials:	Acids and bases. Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Prolonged heating at temperatures above 150 °C. Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation: This product has low volatility and is not expected to cause respiratory tract irritation during normal conditions of use. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: May cause skin irritation.

Eye contact: Causes eye irritation.

Ingestion: Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminium hydroxide	Oral LD50 (Rat) = > 5,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 0.888 mg/l Inhalation LC50 (Rat, 4 h) = > 2.3 mg/l	Irritant, Lung, Respiratory
Calcium carbonate	Oral LD50 (Rat) = 6,450 mg/kg Oral LD50 (Mouse) = 6,450 mg/kg Inhalation LC50 (Rat, 4 h) = > 3 mg/l	Nuisance dust

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium hydroxide	No	No	No
Calcium carbonate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Cured rubber can be incinerated or landfilled following EPA and local regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11,15

Prepared by: Product Safety and Regulatory Affairs

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