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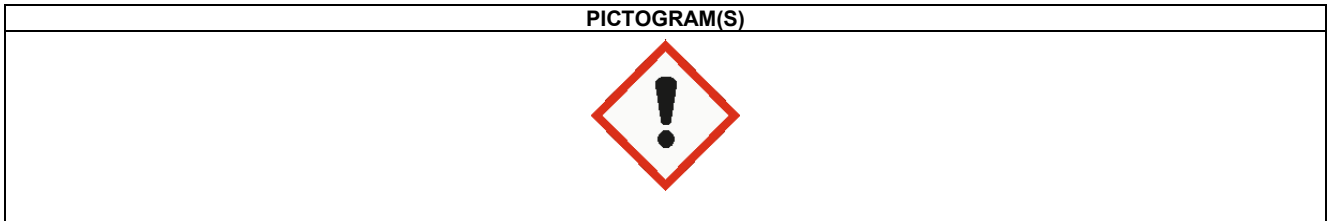
**1. IDENTIFICATION**

<p><b>Product name:</b> LOCTITE SI 5011CL RTV CLEAR SILICONE known as Loctite(R) Superflex(R) Non-Co</p> <p><b>Product type/ Recommended use:</b> Silicone sealant</p> <p><b>Restriction of Use:</b> None identified</p> <p><b>Company address:</b> Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067</p>	<p><b>IDH number:</b> 234323</p> <p><b>Item number:</b> 51387</p> <p><b>Region:</b> United States</p> <p><b>Contact information:</b> Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Emergency telephone: 860.571.5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com</p>
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**2. HAZARDS IDENTIFICATION**

EMERGENCY OVERVIEW	
WARNING:	H227 - COMBUSTIBLE LIQUID. H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H319 - CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1



**Precautionary Statements**

<b>Prevention:</b>	P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking. P261 - Avoid breathing mist/vapours. P264 - Wash affected area thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace.
<b>Response:</b>	P280 - Wear protective gloves, clothing, eye and face protection. P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 - If skin irritation or rash occurs: Get medical attention. P337+P313 - If eye irritation persists: Get medical attention.
<b>Storage:</b>	P362+P364 - Take off contaminated clothing and wash it before reuse. P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish. P403 - Store in a well-ventilated place.

**Disposal:** P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

**Other hazards** Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Silane derivative	Proprietary	10 - 30
Silica, amorphous, fumed, crystal-free	112945-52-5	10 - 30
Oximino silane	Proprietary	10 - 30

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

#### First Aid Measures by likely routes of exposure

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
<b>Ingestion:</b>	Do not induce vomiting. Get medical attention.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Not available.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use extinguishing measures appropriate to local circumstances and the surrounding environment.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Formaldehyde

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow material to contaminate ground water system.
<b>Clean-up methods:</b>	Maintain good ventilation for large spills. Spilled material will solidify. Scrape up as much material as possible. Clean residue with soap and water. Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

**Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only in area provided with appropriate exhaust ventilation. Do not wear contact lenses.

**Storage:** Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, fumed, crystal-free	10 mg/m <sup>3</sup> TWA Inhalable dust. 3 mg/m <sup>3</sup> TWA Respirable fraction. 3 mg/m <sup>3</sup> TWA Respirable particles. 10 mg/m <sup>3</sup> TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA 50 MPPCF TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction. 15 mg/m <sup>3</sup> TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None

**Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:** Use a NIOSH approved supplied air respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:** Safety goggles or safety glasses with side shields.

**Skin protection:** Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Translucent
<b>Odor:</b>	Mild, Alcohol
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	> 149 °C (> 300.2 °F)
<b>Melting point/ range:</b>	Not applicable
<b>Density/Relative density:</b>	1.0399
<b>Relative vapor density:</b>	Not available.
<b>Flash point:</b>	89 °C (192.2 °F) ASTM D3278 Setaflash Closed Cup
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility:</b>	Not soluble. Polymerizes in presence of water. Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	1.69 %; 55.3 g/l
<b>Dynamic viscosity:</b>	Not available.
<b>Kinematic viscosity:</b>	Not available.
<b>Particle characteristics:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Formaldehyde Ammonia. Contact with water liberates methanol.
<b>Incompatible materials:</b>	Polymerizes on contact with water.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Excessive heat.

## 11. TOXICOLOGICAL INFORMATION

**Likely routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	May cause allergic skin reaction. Causes skin irritation.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Silane derivative	Inhalation LC50 (Rat, 4 h) = > 1.49 - < 2.44 mg/l
Silica, amorphous, fumed, crystal-free	None
Oximino silane	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Silane derivative	Irritant	Allergen	
Silica, amorphous, fumed, crystal-free	Nuisance dust		
Oximino silane	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silane derivative	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Oximino silane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Combustible liquid, n.o.s. (Polydimethylsiloxane)  
**Hazard class or division:** Combustible Liquid  
**Identification number:** NA 1993  
**Packing group:** III

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.

**CERCLA/SARA Section 311/312:** Please refer to the GHS classification in Section 2

**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,9,11,15

**Prepared by:** Product Safety and Regulatory Affairs

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