



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

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|-------------------------------|--|---------------------|---------------|
| Product name: | EPK 0151 PART B BULK | IDH number: | 893469 |
| Product type: | Epoxy Hardener | Item number: | 83179_AB0151 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center | | |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| | TRANSPORT EMERGENCY Phone: CHEMTREC | | |
| | 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
MAY CAUSE AN ALLERGIC SKIN REACTION.

| HAZARD CLASS | HAZARD CATEGORY |
|--------------------|-----------------|
| SKIN CORROSION | 1B |
| SERIOUS EYE DAMAGE | 1 |
| SKIN SENSITIZATION | 1 |

PICTOGRAM(S)



Precautionary Statements

| | |
|--------------------|---|
| Prevention: | Do not breathe dust or fumes. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. |
| Response: | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. |
| Storage: | Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|-------------|-------------|
| Polyamide | Proprietary | 60 - 100 |
| Triethylenetetramine | 112-24-3 | 10 - 30 |
| Silica, amorphous, fumed, crystal-free | 112945-52-5 | 1 - 5 |

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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|----------------------|--|
| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

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|---|---|
| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. |
| Hazardous combustion products: | Oxides of carbon. Oxides of nitrogen. Irritating organic fragments. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. |

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage: Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|--|---|---|-------|
| Polyamide | None | None | None | None |
| Triethylenetetramine | None | None | 1 ppm (6 mg/m ³) TWA (SKIN) | None |
| Silica, amorphous, fumed, crystal-free | 10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction. | 20 MPPCF TWA 0.8 mg/m ³ TWA | None | None |

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|--|
| Physical state: | Paste |
| Color: | Translucent, Amber |
| Odor: | Ammoniacal |
| Odor threshold: | Not available. |
| pH: | Not applicable |
| Vapor pressure: | 0.01 mm hg (20 °C (68°F)) |
| Boiling point/range: | 270 °C (518°F) |
| Melting point/ range: | Not available. |
| Specific gravity: | 0.98 |
| Vapor density: | 5 |
| Flash point: | > 129.5 °C (> 265.1 °F) ; Estimated |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Evaporation rate: | Not available. |
| Solubility in water: | Not miscible or difficult to mix |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | 0 %; 0 g/l (value for resin and hardener together) |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

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|--|--|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | Polymerization is a highly exothermic reaction and may generate sufficient heat to cause thermal decomposition and/or rupture containers. |
| Hazardous decomposition products: | Hydrocarbons. Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. |
| Incompatible materials: | Strong acids. Strong bases. Strong oxidizing agents. Amines. Water. |
| Reactivity: | Not available. |
| Conditions to avoid: | Avoid temperatures above 38°C (100°F). Excessive heat. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

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|----------------------|--|
| Inhalation: | May cause irritation to nose and throat. Inhalation of vapors or mists of the product may be irritating to the respiratory system. |
| Skin contact: | Corrosive to skin. Causes skin burns. May cause allergic skin reaction. Rash. Redness. |
| Eye contact: | Causes serious eye damage. Redness. Tissue damage. |
| Ingestion: | May cause burns of mouth and throat if swallowed. Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if swallowed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|-----------------|---|
| Polyamide | None | No Records |
| Triethylenetetramine | None | Allergen, Corrosive, Developmental, Irritant, Mutagen |
| Silica, amorphous, fumed, crystal-free | None | Nuisance dust |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|--|
| Polyamide | No | No | No |
| Triethylenetetramine | No | No | No |
| Silica, amorphous, fumed, crystal-free | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

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|--|--|
| Recommended method of disposal: | Follow all local, state, federal and provincial regulations for disposal. |
| Hazardous waste number: | It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24. |

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

| | |
|----------------------------------|-------------------------------|
| Proper shipping name: | Triethylenetetramine solution |
| Hazard class or division: | 8 |
| Identification number: | UN 2259 |
| Packing group: | II |

International Air Transportation (ICAO/IATA)

| | |
|----------------------------------|-------------------------------|
| Proper shipping name: | Triethylenetetramine solution |
| Hazard class or division: | 8 |
| Identification number: | UN 2259 |
| Packing group: | II |

Water Transportation (IMO/IMDG)

| | |
|----------------------------------|---|
| Proper shipping name: | CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. solution (Triethylenetetramine, Polyamide resin) |
| Hazard class or division: | 8 |
| Identification number: | UN 3267 |
| Packing group: | II |
| Marine pollutant: | Polyamide resin |

15. REGULATORY INFORMATION

United States Regulatory Information

| | |
|---|---|
| TSCA 8 (b) Inventory Status: | All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. |
| TSCA 12 (b) Export Notification: | None above reporting de minimis |
| CERCLA/SARA Section 302 EHS: | None above reporting de minimis |
| CERCLA/SARA Section 311/312: | Immediate Health, Delayed Health |
| CERCLA/SARA Section 313: | None above reporting de minimis |
| California Proposition 65: | No California Proposition 65 listed chemicals are known to be present. |

Canada Regulatory Information

| | |
|------------------------------|---|
| CEPA DSL/NDSL Status: | All components are listed on or are exempt from listing on the Canadian Domestic Substances List. |
|------------------------------|---|

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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