



# HM4289

## HOT MELT POLYAMIDE ADHESIVE

### KEY FEATURES

- Excellent heat resistance
- Moderate flexibility
- Excellent plasticizer resistance

### DESCRIPTION

HM4289 is a specially developed thermoplastic dimeric acid polyamide adhesive in pellet form. This product has been developed to bond to a variety of substrates including wood, engineered papers, non-wovens for the filter market and other materials used in automotive applications. HM4289 offers the benefits of low viscosity for applications requiring high outputs and a good balance high and low temperature properties.

### KEY BENEFITS

- Suitable for applications where exposure to high temperatures is common
- Easy application
- Moderate open time

### PACKAGING

This item is available in 44 pound bags.

### SHELF LIFE

Shelf life is one year at 73°F (23°C) in sealed containers.

### STORAGE & HANDLING

Polyamides will slowly absorb moisture from ambient air, which may cause foaming upon melting of the product. Therefore, care should be taken to minimize moisture exposure. Keep containers sealed when not in use and store in cool, dry area.



AUTOMOTIVE INTERIOR ASSEMBLY

FILTER CONSTRUCTION

GENERAL ASSEMBLY

### TYPICAL PHYSICAL PROPERTIES

Description	Results
Appearance	Amber Pellets
Density	1.0 g/cc
Softening Point (Ball & Ring)	170°C
Thermosel Viscosity	5,250 cP (200°C)
Tensile at Break	1,740 psi (12,000 kN/m <sup>2</sup> )
Elongation at Break	290 %
Shore D Hardness	48
Relative Open Time @ 218°C	20-30 seconds

## APPLICATION TECHNIQUES

HM4289 can be applied in conventional hot melt applicators at temperatures between 385-405°F (196-207°C).

## HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

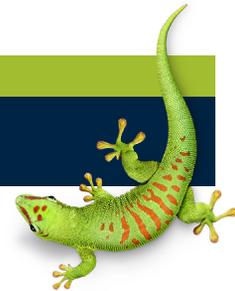
## LIMITED WARRANTY

The Limited Warranty for this product can be found at [www.bostik-us.com/resource-center/warranties](http://www.bostik-us.com/resource-center/warranties) or by calling 1-800-726-7845 (choose option 2, then option 2 again). To the maximum extent allowed by law, Bostik disclaims all other express or implied warranties, including without limitation warranties of merchantability and fitness for a particular purpose. Unless otherwise stated in the limited warranty, the sole remedy for breach of warranty is replacement of the product or refund of the buyer's purchase price. Bostik disclaims any liability for direct, incidental, consequential, or special damages to the maximum extent allowed by law. Disclaimers of implied warranties may not be applicable to certain classes of buyers and some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. It is the buyer's obligation to test the suitability of the product for an intended use prior to using it. The Limited Warranty extends only to the original purchaser and is not transferable or assignable. Any claim for a defective product must be filed within 30 days of discovery of a problem, and must be submitted with written proof of purchase.

### BOSTIK HOTLINE

Smart help  
**1-800-726-7845**

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