



# Thermogrip® H9438

## HOT MELT ADHESIVE

### KEY FEATURES

- Excellent hot tack
- High heat resistance and long pot life
- Strong adhesion to a variety of substrates

### DESCRIPTION

H9438 adhesive offers very high heat resistance and strong bonds to a variety of substrates. It has a long working time and a long pot life making it a choice for a variety of automotive and product assembly applications.

### PACKAGING

For packaging options please call your Bostik sales or technical representative.

### SHELF LIFE

Can be stored 900 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperatures should not exceed 40°C.

### STORAGE & HANDLING

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

### COUNTRY OF MANUFACTURE

United States

### CLEANUP PROCEDURE

Mineral oil or paraffin wax, not to exceed the flash point as stated on the SDS, followed by a thorough purge with the adhesive itself.



AUTOMOTIVE HEADLINER

AUTOMOTIVE DOOR PANEL

### TYPICAL PHYSICAL PROPERTIES

| Description                                   | Results  |
|---|--|
| Thermosel Viscosity (Brookfield - ASTM D3236) | 30,200 cP @ 375°F (190.6°C)<br>21,100 cP @ 400°F (204.4°C) |
| Softening Point (Herzog ASTM E28)             | 305°F (151.7°C)  |
| Suggested Running Temperature                 | 356-392°F (180-200°C)                                      |
| Density                                       | 0.9 g/cc @ 77°F (25°C)                                     |

## BASIC USES

Typically used in automotive applications including door panel bonding, headliner attachment, and package tray attachment bonding.

## HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

## LIMITED WARRANTY

The Limited Warranty for this product can be found at [www.bostik-us.com/resource-center/warranties](http://www.bostik-us.com/resource-center/warranties) or by calling 1-800-726-7845 (choose option 2, then option 2 again). To the maximum extent allowed by law, Bostik disclaims all other express or implied warranties, including without limitation warranties of merchantability and fitness for a particular purpose. Unless otherwise stated in the limited warranty, the sole remedy for breach of warranty is replacement of the product or refund of the buyer's purchase price. Bostik disclaims any liability for direct, incidental, consequential, or special damages to the maximum extent allowed by law. Disclaimers of implied warranties may not be applicable to certain classes of buyers and some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. It is the buyer's obligation to test the suitability of the product for an intended use prior to using it. The Limited Warranty extends only to the original purchaser and is not transferable or assignable. Any claim for a defective product must be filed within 30 days of discovery of a problem, and must be submitted with written proof of purchase.

### BOSTIK HOTLINE

Smart help  
**1-800-726-7845**

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