



Revision Number: 009.0

Issue date: 03/27/2025

1. IDENTIFICATION

Product name: LOCTITE SF 712 ACTIVATORS FOR ACRYL known as LOCTITE® 712™ ACCELERATOR TAK Product type/Recommended use: Accelerator Restriction of Use: None identified Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	IDH number: 135316 Item number: 20352 Region: United States Contact information: Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com
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2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR.
 H319 - CAUSES SERIOUS EYE IRRITATION.
 H336 - MAY CAUSE DROWSINESS OR DIZZINESS.
 H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)



Precautionary Statements

Prevention:	P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking. P233 - Keep container tightly closed. P240 - Ground and bond container and receiving equipment. P241 - Use explosion-proof equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P260 - Do not breathe vapors, mist, or spray. P264 - Wash affected area thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area.
Response:	P280 - Wear protective gloves, clothing, eye and face protection. P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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Storage: P314 - Get medical attention if you feel unwell.
P337+P313 - If eye irritation persists: Get medical attention.
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
2-Propanol	67-63-0	80 - 100
N,N-Dimethyl-p-toluidine	99-97-8	1 - 5
Ethanol	64-17-5	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Get medical attention. Never give anything by mouth to an unconscious person.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Aspiration may cause pulmonary edema or aspiration pneumonia.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat. Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products:

Oxides of carbon. Oxides of nitrogen. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Remove all sources of ignition. Ensure adequate ventilation. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Rinse spill area with water. Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

Storage:

For safe storage, store at or below 49 °C (120.2 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

Shelf Life Statement: Not available.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Propanol	200 ppm TWA 400 ppm STEL	400 ppm (980 mg/m3) PEL	None	None
N,N-Dimethyl-p-toluidine	None	None	0.5 ppm TWA	None
Ethanol	1,000 ppm STEL	1,000 ppm (1,900 mg/m3) PEL	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Colourless / Colorless, Clear
Odor:	Alcoholic
Odor threshold:	Not available.
pH:	6 - 7
Vapor pressure:	33 mm hg (20 °C (68°F)) 175 mm hg (50 °C (122°F))
Boiling point/range:	82.6 °C (180.7 °F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	0.79
Relative vapor density:	2.1 20 °C
Flash point:	12 °C (53.6 °F)
Flammable/Explosive limits - lower:	2 %
Flammable/Explosive limits - upper:	12.7 %

Autoignition temperature:	Not available.
Flammability:	Flammable liquid
Evaporation rate:	7.7 (Ether = 1)
Solubility:	Soluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	99.9 %; 789 g/l EPA Method 24
Dynamic viscosity:	Not available.
Kinematic viscosity:	> 20.5 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating vapors.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases. Aldehydes. Aluminum.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause dizziness, incoordination, headache, nausea, and vomiting. Exposure to high doses may cause central nervous system depression. Such doses may also cause adverse effects in the liver, kidneys, and lungs.
Skin contact:	May cause skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s
2-Propanol	Oral LD50 (Rat) = 5,045 mg/kg Oral LD50 (Mouse) = 3,600 mg/kg Oral LD50 (Rabbit) = 6,410 mg/kg Oral LD50 (Rat) = 4.7 g/kg Oral LD50 (Mouse) = 4.5 g/kg Oral LD50 (Rabbit) = 8.0 g/kg Oral LD50 (Rabbit) = 5.03 g/kg Dermal LD50 (Rabbit) = 12,800 mg/kg
N,N-Dimethyl-p-toluidine	Inhalation LC50 (Rat, 4 h) = 1,400 mg/m3 Inhalation LC50 (Mouse, 4 h) = 52 ppm
Ethanol	Oral LD50 (Rat) = 9.9 g/kg Oral LD50 (Rat) = 6.2 g/kg Oral LD50 (Rat) = 17.8 g/kg Oral LD50 (Rat) = 11.5 g/kg Oral LD50 (Mouse) = 3,450 mg/kg Oral LD50 (Rat) = 10.6 g/kg Oral LD50 (Rat) = 7,060 mg/kg Inhalation LC50 (Rat, 4 h) = 133.8 mg/l Inhalation LC50 (Rat, 4 h) = 124.7 mg/l Inhalation LC50 (Rat, 4 h) = > 115.9 mg/l Inhalation LC50 (Rat, 4 h) = 130.7 mg/l Inhalation LC50 (Rat, 4 h) = 128.2 mg/l Inhalation LC50 (Rat, 4 h) = 116.9 mg/l Inhalation LC50 (Mouse, 4 h) = 39 mg/l

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
2-Propanol	Irritant	Allergen	Central nervous system
N,N-Dimethyl-p-toluidine		Allergen	Mutagen
Ethanol	Irritant		Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Propanol	No	Group 1	No
N,N-Dimethyl-p-toluidine	No	Group 2B	No
Ethanol	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological information:	Not available.
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Isopropanol solution
Hazard class or division: 3
Identification number: UN 1219
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Isopropanol solution
Hazard class or division: 3
Identification number: UN 1219
Packing group: II
Exceptions: (Not more than 500 ml), May Qualify as Consumer Commodity, ID8000

Water Transportation (IMO/IMDG)

Proper shipping name: ISOPROPANOL solution
Hazard class or division: 3
Identification number: UN 1219
Packing group: II
Exceptions: Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis.

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 2-Propanol (CAS# 67-63-0).
CERCLA Reportable quantity: 2-Propanol (CAS# 67-63-0) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

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