



ThermoGrip® H284-332

HOT MELT ADHESIVE

KEY FEATURES

- Aggressive tack for excellent pick-up
- Reliable and easy to use
- Works with Bostik liquid lap adhesives

PRODUCT

H284-332 is a hot melt labeling adhesive.

DESCRIPTION

H284-332, an industry standard in roll through labeling, offers aggressive tack for excellent and reliable pick-up. H284-332 works in conjunction with Bostik's liquid lap adhesives in non-permanent applications.

BASIC USES

H284-332 is designed for superior performance in labeling to three piece metal cans or fiber containers.

PACKAGING

H284-332 is available in an easy to use Pick-et™ form.

CLEAN UP

Mineral oil or paraffin wax, not to exceed flash point as stated on the SDS, followed by a thorough purge with the adhesive itself.

FDA 21 CFR Numbers

175.105

We do not knowingly add any substances derived from animal sources to this product.

SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

HEALTH AND SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up, and spill containment before use. Keep containers covered to minimize contamination. For FDA



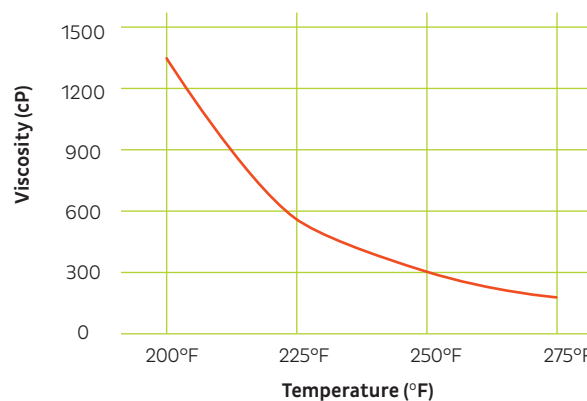
PAPER LABELS

NON-PERMANENT

TYPICAL PHYSICAL PROPERTIES

Description	Results
Thermosel Viscosity (Brookfield - ASTM D3236)	1350 cP @ 200°F (93°C)
	525 cP @ 225°F (107°C)
	300 cP @ 250°F (121°C)
	175 cP @ 275°F (135°C)
Density	1.1 g/cc @ 77°F (25°C)
Softening Point (Herzog - ASTM E28)	150°F (66°C)
Suggested Running Temperature	250-275°F (121-135°C)

VISCOSITY CURVE



regulations and additional clearances, please contact the Regulatory Affairs Department at 414-774-2250.

LIMITED WARRANTY

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BOSTIK HOTLINE

Smart help
1-800-726-7845

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