Revision Number: 006.0 **Issue date:** 06/29/2021

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE SF 7471 PRIMER known as Loctite(R) Locquic(R) Primer T
IDH number: 135337
Product type/use: Primer
Item number: 22477
Restriction of Use: None identified
Region: United States
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: EXTREMELY FLAMMABLE AEROSOL.
CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE AEROSOL.	1
GASES UNDER PRESSURE	Compr. Gas
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)

Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Avoid breathing mist or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
acetone	67-64-1	60 - 70
Isobutane	75-28-5	20 - 30
2-Propanol	67-63-0	5 - 10
2-Mercaptobenzothiazole	149-30-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

Unusual fire or explosion hazards: Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Contents under pressure. Exposure to temperatures above 49°C (120°F) may cause container to burst. Do not puncture or incinerate pressurized containers.

Hazardous combustion products: Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours. Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Do not puncture or incinerate pressurized containers. Refer to Section 8.

Storage: For safe storage, store at or below 49 °C (120.2 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
acetone	250 ppm TWA 500 ppm STEL	1,000 ppm (2,400 mg/m3) PEL	None	None
Isobutane	1,000 ppm STEL	None	None	None
2-Propanol	200 ppm TWA 400 ppm STEL	400 ppm (980 mg/m3) PEL	None	None
2-Mercaptobenzothiazole	None	None	(SKIN) 5 mg/m3 TWA (Skin sensitizer.)	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Aerosol
Color: Amber, yellow
Odor: Acetone
Odor threshold: Not available.
pH: Not available.
Vapor pressure: 172 mm hg Approximately
Boiling point/range: Not available.
Melting point/ range: Not available.
Specific gravity: 0.7953 Base only
Vapor density: Not available.
Flash point: -8 °C (17.6 °F) Tagliabue closed cup; Estimated
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: Extremely flammable aerosol.
Evaporation rate: Not available.
Solubility in water: Partially soluble
Partition coefficient (n-octanol/water): Not available.
VOC content: 8.31 %; 106 g/l
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.

Hazardous decomposition products: Oxides of sulfur. Irritating organic vapours. Oxides of nitrogen. Oxides of carbon.

Incompatible materials: Strong oxidizing agents.

Reactivity: Not available.

Conditions to avoid: Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Heat, flames, sparks and other sources of ignition. Store aw ay from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact: May cause skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if sw allowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
acetone	Oral LD50 (Mouse) = 5.2 g/kg Oral LD50 (Mouse) = 3,000 mg/kg Oral LD50 (Rabbit) = 5,340 mg/kg Oral LD50 (Rat) = 5,800 mg/kg Oral LD50 (Rat) = 9,800 mg/kg Dermal LD50 (Rabbit) = 20,000 mg/kg Inhalation LC50 (Rat, 4 h) = 76 mg/l Inhalation LC50 (Rat, 4 h) = 50.1 mg/l	Central nervous system, Irritant
Isobutane	None	Cardiac, Central nervous system, Lung
2-Propanol	Oral LD50 (Rat) = 5,045 mg/kg Oral LD50 (Mouse) = 3,600 mg/kg Oral LD50 (Rabbit) = 6,410 mg/kg Oral LD50 (Rat) = 4.7 g/kg Oral LD50 (Mouse) = 4.5 g/kg Oral LD50 (Rabbit) = 8.0 g/kg Oral LD50 (Rabbit) = 5.03 g/kg Dermal LD50 (Rabbit) = 12,800 mg/kg	Allergen, Central nervous system, Irritant
2-Mercaptobenzothiazole	Oral LD50 (Mouse) = 3,148 mg/kg Oral LD50 (Mouse) = 1,558 mg/kg Oral LD50 (Mouse) = 1,490 mg/kg Inhalation LC50 (Rat, 4 h) = > 1,270 mg/l	Allergen, Kidney, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
acetone	No	No	No
Isobutane	No	No	No
2-Propanol	No	No	No
2-Mercaptobenzothiazole	No	Group 2A	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Aerosols
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
DOT Hazardous Substance(s):	Acetone

International Air Transportation (ICAO/IATA)

Proper shipping name:	Aerosols, flammable
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
Exceptions:	ID8000, (Not more than 500 ml), May Qualify as Consumer Commodity

Water Transportation (IMO/IMDG)

Proper shipping name:	AEROSOLS
Hazard class or division:	2.1
Identification number:	UN 1950
Packing group:	None
Exceptions:	Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313:	None above reporting de minimis.
CERCLA Reportable quantity:	acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg) Isobutane (CAS# 75-28-5) 100 lbs. (45.4 kg) 2-Propanol (CAS# 67-63-0) 100 lbs. (45.4 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 13

Prepared by: Product Safety and Regulatory Affairs

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