



Revision Number: 005.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SI 5248 known as Loctite(R) 5248 Nuva-Sil(R) Me	IDH number:	92337
Product type:	Silicone sealant	Item number:	19987
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Substituted aliphatic terminated poly(dimethylsiloxane)~	156351-00-7	80 - 90
Silica, amorphous, treated	68909-20-6	10 - 20

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Trimethoxyvinylsilane	2768-02-7	1 - 5
2,2-Diethoxyacetophenone	6175-45-7	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If symptoms develop and persist, get medical attention. Move to fresh air in case of accidental inhalation of vapours or decomposition products.
Skin contact:	If skin irritation persists, call a physician. Wash with soap and water. Wipe off paste with paper towel or cloth.
Eye contact:	If eye irritation persists, consult a specialist. Rinse thoroughly with plenty of water, also under the eyelids.
Ingestion:	Prevent vomiting if possible. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Prevent inhalation of fumes and gases.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow material to contaminate ground water system.
Clean-up methods:	Place scrap material in a well ventilated area and allow to cure to rubber. Maintain good ventilation for large spills. Scrape up as much material as possible.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Storage:	Store in a dry area below 90° F.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Substituted aliphatic terminated poly(dimethylsiloxane)~	None	None	None	None
Silica, amorphous, treated	10 mg/m3 TWA Inhalable dust.	6 mg/m3 TWA	None	None
Trimethoxyvinylsilane	None	None	None	None
2,2-Diethoxyacetophenone	None	None	None	None

Engineering controls:	Ensure adequate ventilation, especially in confined areas.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Viscous, Liquid
Color:	Off white
Odor:	Slight, Alcoholic
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 10 mm hg (21.1 °C (70°F))
Boiling point/range:	Not applicable
Melting point/ range:	Not available.
Specific gravity:	1.05 at 20 °C (68°F)
Vapor density:	Not available.
Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Polymerises in presence of water.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	1.95 %; 20.47 g/l ASTM D5403 Process volatiles 1.8 %; 18.9 g/l (process) 3.75 %; 39.37 g/l (total)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of silicon. Contact with water liberates methanol. Formaldehyde.
Incompatible materials:	Acids. Bases. Oxidizing agents. Heat, sunlight, or UV light.
Reactivity:	Not available.
Conditions to avoid:	Product is sensitive to light and moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Overexposure to methanol formed during cure may cause drowsiness, nausea, and vomiting. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: Causes skin irritation.

Eye contact: Causes serious eye irritation.

Ingestion: Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Substituted aliphatic terminated poly(dimethylsiloxane)~	None	No Records
Silica, amorphous, treated	None	No Target Organs
Trimethoxyvinylsilane	None	Irritant, Allergen
2,2-Diethoxyacetophenone	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Substituted aliphatic terminated poly(dimethylsiloxane)~	No	No	No
Silica, amorphous, treated	No	No	No
Trimethoxyvinylsilane	No	No	No
2,2-Diethoxyacetophenone	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Exceptions:	None
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15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

Prepared by:	Product Safety and Regulatory Affairs
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