



Revision Number: 007.0

Issue date: 01/25/2024

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SF 7701 PRIMER known as LOCTITE® 7701™ PRIMER PRISM®	IDH number:	88195
Product type/use:	Primer	Item number:	19886
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	HIGHLY FLAMMABLE LIQUID AND VAPOUR. MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS. CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)

Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish. Keep cool. Store locked up.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
n-Heptane	142-82-5	80 - 100
Methylcyclohexane	108-87-2	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
Notes to physician:	Aspiration may cause pulmonary edema or aspiration pneumonia.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Dry chemical. Carbon dioxide. foam
Special firefighting procedures:	Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.
Unusual fire or explosion hazards:	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
Hazardous combustion products:	Oxides of carbon.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Remove all sources of ignition.
Clean-up methods:	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation.
Storage:	For safe storage, store at or below 49 °C (120.2 °F) Store away from ignition sources. Keep in a cool, well ventilated area. Keep container closed.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
n-Heptane	400 ppm TWA 500 ppm STEL	500 ppm (2,000 mg/m ³) PEL	None	None
Methylcyclohexane	400 ppm TWA	500 ppm (2,000 mg/m ³) PEL	None	None

Engineering controls:	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Observe OSHA regulations for respirator use (29 CFR 1910.134).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Clear, Colorless
Odor:	Aliphatic
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	47 hPa (20 °C (68°F)) 188 hPa (50 °C (122°F))
Boiling point/range:	96 - 98 °C (204.8 - 208.4 °F)
Melting point/ range:	Not applicable, Product is a liquid
Specific gravity:	0.68
Vapor density:	3.45 20 °C Heavier than air.
Flash point:	-2 °C (28.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	1.1 %
Flammable/Explosive limits - upper:	6.7 %
Autoignition temperature:	Not available.
Flammability:	Flammable liquid
Evaporation rate:	2.7 (Ether = 1)
Solubility in water:	Not miscible
Partition coefficient (n-octanol/water):	Not available.
VOC content:	99.9 %; 680 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon.
Incompatible materials:	Oxidizing agents. Acids.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Vapors may cause headaches, nausea, dizziness and respiratory tract irritation. Central nervous system effects. Residue remaining after evaporation of the solvent is destructive to mucous membranes.
Skin contact:	Causes skin irritation. Residue remaining after evaporation of the solvent is destructive to skin. Redness.
Eye contact:	Causes serious eye irritation. Residue remaining after evaporation of the solvent is destructive to eyes.
Ingestion:	This product may be fatal if it is swallowed. Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis. Ingestion may cause irritation to mucous membranes.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
n-Heptane	Inhalation LC50 (Rat, 4 h) = > 73.5 mg/l Inhalation LC50 (Rat, 4 h) = > 29.29 mg/l	Central nervous system, Irritant
Methylcyclohexane	None	Central nervous system, Irritant, Kidney, Liver

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
n-Heptane	No	No	No
Methylcyclohexane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Heptanes solution
Hazard class or division: 3
Identification number: UN 1206
Packing group: II
Marine pollutant: n-Heptane

International Air Transportation (ICAO/IATA)

Proper shipping name: Heptanes solution
Hazard class or division: 3
Identification number: UN 1206
Packing group: II
Exceptions: (Not more than 500 ml), May Qualify as Consumer Commodity, ID8000

Water Transportation (IMO/IMDG)

Proper shipping name: HEPTANES solution
Hazard class or division: 3
Identification number: UN 1206
Packing group: II
Marine pollutant: n-Heptane
Exceptions: Limited quantity (Not more than 1 L).

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire

IDH number: 88195

Product name: LOCTITE SF 7701 PRIMER known as LOCTITE® 7701™ PRIMER PRISM®

CERCLA/SARA Section 313: None above reporting de minimis.
CERCLA Reportable quantity: n-Heptane (CAS# 142-82-5) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3, 8, 9, 11, 13, 14, 15

Prepared by: Regulatory Affairs

Issue date: 01/25/2024

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