Safety Data Sheet



Revision Number: 007.0

Issue date: 08/04/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Fast Cure Epoxy RESIN Product type: Epoxy resin Restriction of Use: None identified Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

IDH number: 701930 Item number: 21425 150345 Region: **United States** Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
WARNING:	CAUSES SKIN IRRITATION.
	MAY CAUSE AN ALLERGIC SKIN REACTION.
	CAUSES SERIOUS EYE IRRITATION.
	MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGR	AM(S)

Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace.
Response:	Wear eye and face protection. Wear protective gloves. IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Epoxy resin	Proprietary	30 - 60	
Aluminium hydroxide	21645-51-2	30 - 60	
Titanium dioxide	13463-67-7	5 - 10	
Epoxy resin	Proprietary	1 - 5	
Distillates, petroleum, heavy thermal cracked	64741-81-7	0.1 - 1	
Ethylene glycol	107-21-1	0.1 - 1	

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

-	4. FIRST AID MEASURES		
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.		
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remo contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.		
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least react minutes. Get medical attention.		
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.		
Symptoms:	See Section 11.		
5.	FIRE FIGHTING MEASURES		
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.		
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. In case of fire, keep containers cool with water spray.		
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed extreme heat.		

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean- up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. Refer to Section 8.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Store in original container until ready to use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Aluminium hydroxide	10 mg/m3 TWA (as Al) Total dust. 1 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction.	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust.	None	None
Epoxy resin	None	None	None	None
Distillates, petroleum, heavy thermal cracked	None	None	None	None
Ethylene glycol	100 mg/m3 Ceiling Aerosol.	None	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): **VOC content:**

Paste White Mild Not available. Not applicable Negligible > 149 °C (> 300.2 °F) Not available. 1.68 Not available. > 93 °C (> 199.4 °F) Tagliabue closed cup Not available. Not available. Not available. Not available. Slight Not available. 0.47 %; 7.9 g/l

Viscosity: Decomposition temperature:	0.04 % (value for resin and hardener together) Not available. Not available.
	10. STABILITY AND REACTIVITY
Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.
Hazardous decomposition products:	Oxides of carbon. Acids. Aldehydes. Irritating vapors.
Incompatible materials:	Strong bases. Strong oxidizing agents. Strong acids.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Note: Heating the epoxy resin in this product above 148.9 °C (300 °F) in the presence of air may cause slow oxidative decomposition. Above 260 °C (500 °F) polymerization of the epoxy resin may occur. Aliphatic polyamines can produce exothermic reactions with epoxy resins which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from these thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes.
	11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.	
Skin contact:	Causes skin irritation. May cause allergic skin reaction.	
Eye contact:	Causes serious eye irritation.	
Ingestion:	May cause gastrointestinal tract irritation if swallowed.	

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Epoxy resin	None	Allergen, Irritant	
Aluminium hydroxide	Oral LD50 (RAT) = > 5,000 mg/kg	Irritant, Lung, Respiratory	
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity	
Epoxy resin	None	Irritant, Allergen	
Distillates, petroleum, heavy thermal cracked	None	No Target Organs	
Ethylene glycol	Oral LD50 (RAT) = 5.89 g/kg Dermal LD50 (RABBIT) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Aluminium hydroxide	No	No	No
Titanium dioxide	No	Group 2B	No
Epoxy resin	No	No	No
Distillates, petroleum, heavy thermal cracked	No	Group 2B	No
Ethylene glycol	No	No	No

Ecological information:	Not available.		
13. DI	SPOSAL CONSIDERATIONS		
Information provided is for unused product only.			
Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.		
Hazardous waste number:	Not a RCRA hazardous waste.		
14. TRANSPORT INFORMATION			
The transport information provided in this se package/configuration.	ection only applies to the material/formulation itself, and is not specific to any		
U.S. Department of Transportation Ground (4 Proper shipping name: Hazard class or division: Identification number: Packing group:	I9 CFR) Not regulated None None None		
International Air Transportation (ICAO/IATA) Proper shipping name: Hazard class or division: Identification number: Packing group:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin) 9 UN 3082 III		
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group: Marine pollutant:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin) 9 UN 3082 III Epoxy resin		
15. REGULATORY INFORMATION			

12. ECOLOGICAL INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis Immediate Health, Delayed Health None above reporting de minimis
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Sheila Gines, Regulatory Affairs Specialist

Issue date: 08/04/2014

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.