



Revision Number: 003.1

Issue date: 07/25/2025

1. IDENTIFICATION

Product name: EA 956 PART B
Product type/ Part B of 2-Component Epoxy Adhesive.
Recommended use:
Restriction of Use: None identified
Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: Not available.
Region: United States
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 MEDICAL EMERGENCY Phone: Poison Control Center
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 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H314 - CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.
 H331 - TOXIC IF INHALED.
 H334 - MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.
 H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	3
SKIN CORROSION	1
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention: P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P260 - Do not breathe vapors, mist, or spray.
 P264 - Wash affected area thoroughly after handling.
 P271 - Use only outdoors or in a well-ventilated area.
 P272 - Contaminated work clothing should not be allowed out of the workplace.
 P280 - Wear protective gloves, clothing, eye and face protection.
Response: P284 - [In case of inadequate ventilation] wear respiratory protection.
 P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
 P304+P340+P310 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+P313 - IF exposed or concerned: Get medical attention.

IDH number: Not available.

Product name: EA 956 PART B

Storage: P333+P313 - If skin irritation or rash occurs: Get medical attention.
P342+P311 - If experiencing respiratory symptoms: Call a poison center or physician.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine	68082-29-1	60 - 80
Diethylenetriamine	111-40-0	10 - 30
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	5 - 10
N-Aminoethylpiperazine	140-31-8	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	Drink water as a precaution. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Cartridge respirators do not provide adequate protection for fire fighters or exotherm mitigation.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

Hazardous combustion products:

Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Wear suitable protective clothing, gloves and eye/face protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:

For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Do not cut, grind, weld, or drill on or near this container. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

For safe storage, store between 0 °C (32°F) and 25 °C (77°F)
Keep container closed.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Wear chemical goggles; face shield (if splashing is possible).

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Not available.
Color:	Not available.
Odor:	Not available.
Odor threshold:	Not available.
pH:	10 - 12
Vapor pressure:	< 0.1 hPa (20 °C (68°F))
Boiling point/range:	175 °C (347°F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	0.96
Relative vapor density:	> 1 20 °C
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility:	low solubility Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)

IDH number: Not available.

Dynamic viscosity:	Not available.
Kinematic viscosity:	7 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 200 °C

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	May occur.
Hazardous decomposition products:	Oxides of carbon and nitrogen, aldehydes, acids and undetermined organics.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Causes respiratory tract irritation. Vapors and mists will irritate nose and throat and possibly eyes.
Inhalation:	Causes respiratory tract irritation. May cause allergic respiratory reaction.
Skin contact:	Burns. Repeated or prolonged skin contact may result in allergic sensitization.
Skin contact:	May cause allergic skin reaction. Causes skin burns.
Eye contact:	Burns. Severe eye irritation.
Eye contact:	Causes serious eye damage.
Ingestion:	May cause burns of mouth and throat if swallowed.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine	None
Diethylenetriamine	Oral LD50 (Rat) Approximate 1,140 mg/kg Oral LD50 (Rat) = 1,080 mg/kg Oral LD50 (Rat) = 2.33 g/kg
Amines, polyethylenepoly-, triethylenetetramine fraction	None
N-Aminoethylpiperazine	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine			
Diethylenetriamine	Irritant	Allergen	Eyes
Amines, polyethylenepoly-, triethylenetetramine fraction			
N-Aminoethylpiperazine	Irritant Corrosive	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Fatty acids, C18 unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine	No	No	No
Diethylenetriamine	No	No	No
Amines, polyethylenepoly-, triethylenetetramine fraction	No	No	No
N-Aminoethylpiperazine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Triethylenetetramine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II

Water Transportation (IMO/IMDG)**Proper shipping name:**

AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine, Triethylenetetramine, C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)

Hazard class or division:

8

Identification number:

UN 2735

Packing group:

II

Marine pollutant:

C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

15. REGULATORY INFORMATION**United States Regulatory Information****TSCA 8 (b) Inventory Status:**

All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification:

None above reporting de minimis

CERCLA/SARA Section 302 EHS:

None above reporting de minimis.

CERCLA/SARA Section 311/312:

Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313:

None above reporting de minimis.

California Proposition 65:

No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information**CEPA DSL/NDL Status:**

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION**This safety data sheet contains changes from the previous version in sections:** New Material Safety Data Sheet format.**Prepared by:**

Product Safety and Regulatory Affairs

Issue date:

07/25/2025

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