

Revision Number: 004.1

## 1. IDENTIFICATION

Product name:EA 95Product type/Part ARecommended use:Restriction of Use:Restriction of Use:None iCompany address:Henkel CorporationOne Henkel WayRocky Hill, Connecticut 06067

EA 956 PART A Part A of 2-K-Epoxy Adhesive

None identified

IDH number:

Not available.

Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW	
WARNING:	H302 - HARMFUL IF SWALLOWED.	
	H315 - CAUSES SKIN IRRITATION.	
	H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.	
	H341 - SUSPECTED OF CAUSING GENETIC DEFECTS.	

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2

PICTOGRAM(S)

#### **Precautionary Statements**

Prevention:	<ul> <li>P201 - Obtain special instructions before use.</li> <li>P202 - Do not handle until all safety precautions have been read and understood.</li> <li>P261 - Avoid breathing mist/vapours.</li> <li>P264 - Wash affected area thoroughly after handling.</li> <li>P270 - Do not eat, drink or smoke when using this product.</li> <li>P272 - Contaminated work clothing should not be allowed out of the workplace.</li> </ul>
Response:	P280 - Wear protective gloves, clothing, eye and face protection. P301+P312+P330 - IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth. P302+P352 - IF ON SKIN: Wash with plenty of water. P308+P313 - IF exposed or concerned: Get medical attention.
Storage: Disposal:	P333+P313 - If skin irritation or rash occurs: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P405 - Store locked up. P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

### Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Triglycidyl-p-aminophenol	5026-74-4	30 - 60
Phenol polymer with formaldehyde, glycidyl ether	28064-14-4	30 - 60

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES First Aid Measures by likely routes of exposure Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention. Skin contact: Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention. Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention. Ingestion: Get immediate medical attention. Do not induce vomiting. Most important symptoms and effects (acute The most important known symptoms and effects, both acute and delayed, are and delayed): described in Section 11: Toxicological Information. Indication of any immediate medical attention / Treat symptomatically and supportively. special treatment needed: 5. FIRE FIGHTING MEASURES Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide. Improper extinguishing agents: Not available.

Special firefighting procedures:Wear full protective clothing. Wear self-contained breathing apparatus.Unusual fire or explosion hazards:May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

Hazardous combustion products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Wear appropriate protective equipment and clothing during clean-up. Prevent further leakage or spillage if safe to do so.
Clean-up methods:	For large spills absorb onto inert absorbent material and place in sealed container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

Handling:

For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

For safe storage, store at or below 4  $^{\circ}C$  (39.2  $^{\circ}F)$  Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None
Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.			
Respiratory protection:	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.			
Eye/face protection:	Wear safety glasses; chemical goggles (if splashing is possible).			
Skin protection:		Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.		

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Epoxy
Odor threshold:	Not available.
pH:	Product is non-soluble (in water)., Not applicable
Vapor pressure:	< 0.1 hPa (20 °C (68°F))
Boiling point/range:	> 200 °C (> 392°F)
Melting point/ range:	Not applicable, Próduct is a liquid
Density/Relative density:	1.22
Relative vapor density:	> 1 20 °C
Flash point:	> 93 °C (> 199.4 °F) ; Estimated
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Flammability:	The product is not flammable.
Evaporation rate:	Not applicable
Solubility:	Not soluble Water
Solubility:	Partially miscible ketones
Partition coefficient n-octanol/water	Not available.
(logarithmic value):	
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Dynamic viscosity:	> 20 mPa.s
Kinematic viscosity:	> 20 mm2/s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 200 °C

# **10. STABILITY AND REACTIVITY**

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

## 11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion	
Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion	
Potential Health Effects/Symptoms		

Inhalation: Inhalation:	May cause respiratory tract irritation. May cause respiratory tract irritation.
Skin contact:	This product may cause irritation to the skin. This product may cause an allergic skin reaction.
Skin contact:	This product may cause irritation to the skin. May cause allergic skin reaction. Causes skin irritation.
Eye contact:	This product may cause irritation to the eyes.
Eye contact:	This product may cause irritation to the eyes. Causes serious eye irritation.
Ingestion: Ingestion:	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s
Triglycidyl-p-aminophenol	None
Phenol polymer with formaldehyde, glycidyl ether	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Triglycidyl-p-aminophenol	Irritant	Allergen	Mutagen
Phenol polymer with formaldehyde, glycidyl ether	Irritant	Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triglycidyl-p-aminophenol	No	No	No
Phenol polymer with formaldehyde, glycidyl ether	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** 

Not available.

## 13. DISPOSAL CONSIDERATIONS

### Information provided is for unused product only.

Recommended method of disposal:

Dispose of according to Federal, State and local governmental regulations.

## **14. TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None
International Air Transportation (ICAO/IATA)	
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Triglycidyl-p-aminophenol, Bisphenol-F Epichlorohydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Water Transportation (IMO/IMDG)	
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Triglycidyl-p- aminophenol, Bisphenol-F Epichlorohydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Marine pollutant:	Triglycidyl-p-aminophenol, Bisphenol-F Epichlorohydrin resin

### **15. REGULATORY INFORMATION**

United States Regulatory Information TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances		
	Control Act (TSCA) inventory.		
TSCA 12 (b) Export Notification:	Triglycidyl-p-aminophenol (CAS# 5026-74-4).		
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.		
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2		
CERCLA/SARA Section 313:	None above reporting de minimis.		
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.		
Canada Regulatory Information			
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.		

### **16. OTHER INFORMATION**

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Product Safety and	Regulatory Affairs
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Issue date: 07/25/2025

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