



# Thermogrip® 2211

## HOT MELT PRESSURE SENSITIVE ADHESIVE

### KEY FEATURES

- Good temperature resistance at a workable viscosity
- Good adhesion to a variety of substrates
- High tack, high shear PSA

### DESCRIPTION

Thermogrip® 2211 is a high tack and high shear pressure sensitive adhesive, suited for a variety of assembly applications. 2211 has good adhesion to metals and most plastics with good temperature resistance.

### PACKAGING

Available in FFS or drums. For alternative packaging options please call your Bostik sales or technical representative.

### SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

### STORAGE & HANDLING

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

### COUNTRY OF MANUFACTURE

United States

### CLEANUP PROCEDURE

Mineral oil or paraffin wax are recommended for cleanup but should not be used at temperatures that exceed the flash point as stated on the SDS. This procedure should be followed by a thorough purge with the adhesive.



### TYPICAL PHYSICAL PROPERTIES

Description	Results
Thermoset Viscosity (Brookfield - ASTM D3236)	25,950 cP @ 325°F 12,000 cP @ 350°F 8,300 cP @ 375°F
Softening Point (Ring and Ball Herzog - ASTM E28)	250°F
Suggested Running Temperature	325 - 375°F
180° Peel, Stainless Steel (lb/in)	8.2
Loop Tack, Stainless Steel (lb/in)	10.5
SAFT	195°F
Density	0.94 g/cc @ 77°F

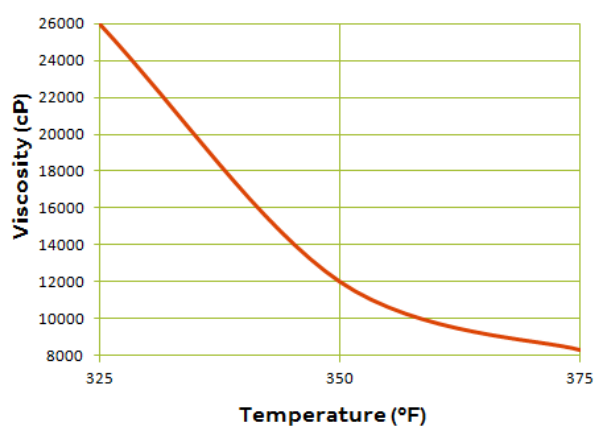
### BASIC USES

Ideal for durable label, tape and product assembly applications.

### HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

### VISCOSITY CURVE



## LIMITED WARRANTY

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### BOSTIK HOTLINE

Smart help  
**1-800-726-7845**

**Bostik, Inc.**  
11320 W. Watertown Plank Road  
Wauwatosa, WI 53226  
**[www.bostik-us.com](http://www.bostik-us.com)**



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