



**PRODUCT NAME: H5141K01**

**PRODUCT NAME(S) COVERED: H5141K01 - Hot Melt**

**MSDS NAME: Hot Melt**

**DESCRIPTION:** Foam In Place Gasket

**SUGGESTED USES:** Automotive Applications Where Low Flow Is Desired

**CHARACTERISTICS:** Low Flow (Sag) At Temperatures Between 250-300 deg. F

**TECHNICAL PROPERTIES:**

**Thermosel Viscosity**  
(Brookfield - ASTM D3236)

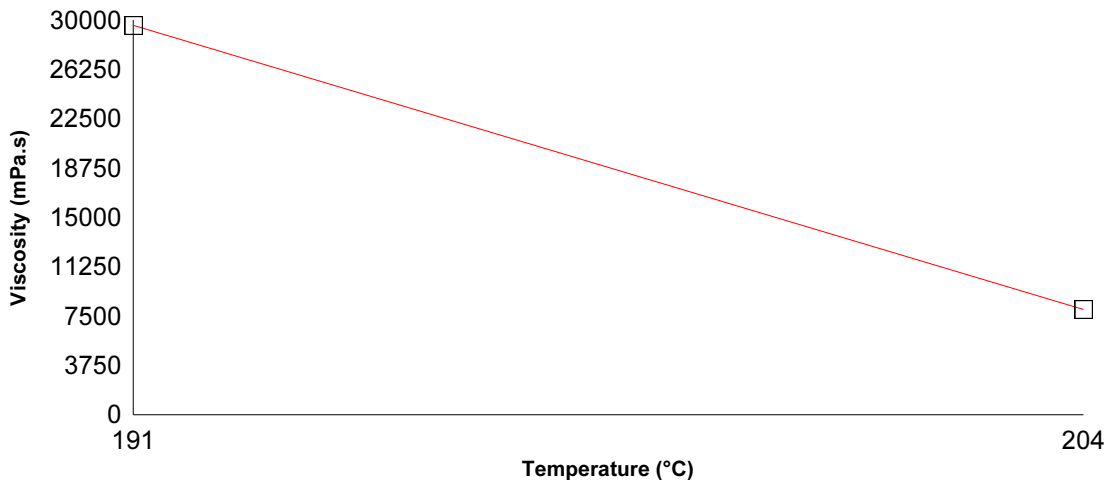
**Approximately**  
29600 cPs @ 375 °F (190.6 °C)  
8000 cPs @ 400 °F (204.4 °C)

**Density**  
0.91 g/cc @ 77

**Softening Point - 330 °F (165.6 °C)**  
Ring and Ball (Herzog - ASTM E28)

**Suggested Running Temperature:** 375 - 400 °F (190.6 - 204.4 °C)

**Typical Viscosity Curve**



**APPLICATION CHARACTERISTICS:**

For performance test characteristics please contact your Bostik sales or technical representative.

**STORAGE:**

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

**PACKAGING:**

For packaging options please call your Bostik sales or technical representative.

**SAFETY AND HANDLING:**

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

Issued

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Bostik, Inc. 11320 Watertown Plank Road  
Telephone: 414-774-2250

Wauwatosa, WI 53226-3434  
Fax: 414-774-8075