



**PRODUCT NAME: HM6390**

See end of document for Package(s) covered

**MSDS NAME: THERMOGRIP HM6390**

**DESCRIPTION:** Hot Melt Adhesive/Glue Stick or Pellet

**SUGGESTED USES:** General Assembly Applications.

**CHARACTERISTICS:** Excellent bonds to a wide variety of substrates.

**TECHNICAL PROPERTIES:**

**Thermosel Viscosity**  
(Brookfield - ASTM D3236)

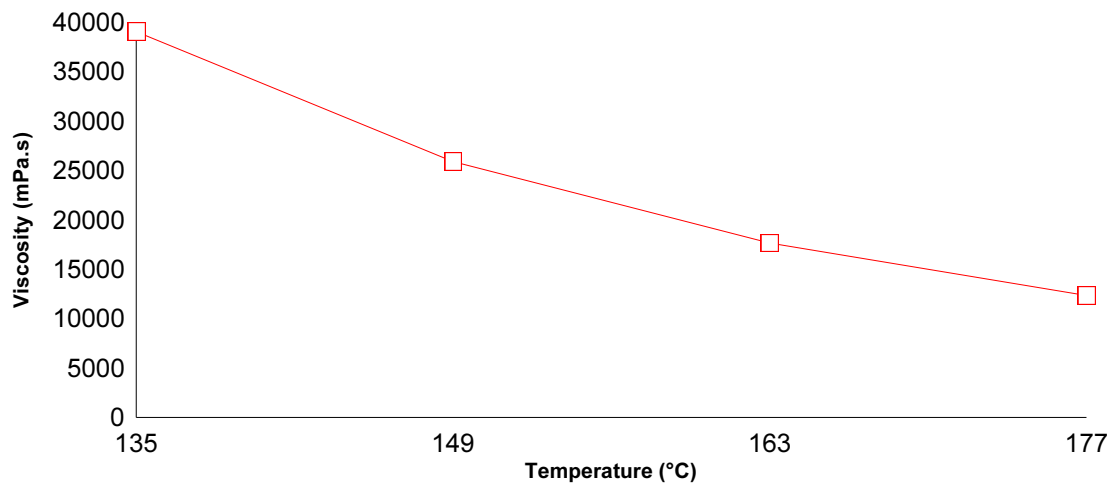
**Softening Point - N/A**

**Approximately**  
12350 cPs @ 350 °F (176.7 °C)  
17675 cPs @ 325 °F (162.8 °C)  
25925 cPs @ 300 °F (148.9 °C)  
39100 cPs @ 275 °F (135 °C)

**Suggested Running Temperature:** 325 - 400 °F (162.8 - 204.4 °C)

**Density**  
0.96 g/cc @ 77

**Typical Viscosity Curve**



For performance test characteristics please contact your Bostik sales or technical representative.

**STORAGE:**

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

**PACKAGING:**

For packaging options please call your Bostik sales or technical representative.

**SAFETY AND HANDLING:**

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

**FURTHER INFORMATION:**

Any characters following " HM6390 " are just designations for the various types of packaging that are available for this product. These characters do not indicate a different product nor a different regulatory, health, safety and/or environmental status. This document covers the HM6390 for all of its packaging types.

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