HumiSeal® 1B51NS Synthetic Rubber Conformal Coating Technical Data Sheet

HumiSeal® 1B51NS is a fast drying, single component, synthetic rubber conformal coating that contains methylcyclohexane solvent that is more environmentally friendly than traditional solvents. Because of its unique base polymer, HumiSeal® 1B51NS has extremely low moisture vapour permeability. The coating demonstrates excellent flexibility, low stress on components and is easily repaired. HumiSeal® 1B51NS is in full compliance with the RoHS Directive 2002/95/EC.

Properties of HumiSeal® 1B51NS

Density, per ASTM D1475	0.81 ± 0.02 g/cm³
Solids Content, % by weight per Fed-Std-141, Meth. 4044	22 ± 1.5 %
Viscosity, per Fed-Std-141, Meth. 4287	185 ± 30 centipoise
VOC	632 grams/litre
Drying Time to Handle per Fed-Std-141, Meth. 4061	10 minutes
Recommended Coating Thickness	25 - 75 microns
Recommended Curing Conditions	24 hrs @ RT or 30 min @ 76°C
Time Required to Reach Optimum Properties	7 days
Recommended Thinner	HumiSeal® Thinner 905
Recommended Stripper	HumiSeal® Stripper 1080
Shelf Life at Room Temperature, DOM	18 months
Thermal Shock, 50 cycles per MIL-I-46058C	-65°C to 125°C
Coefficient of Thermal Expansion - TMA	55 ppm/°C
Glass Transition Temperature - DSC	14°C
Modulus - DMA	93.1 MPa @ -20°C 73.5 MPa @ 0°C 35.3 MPa @ 20°C
Moisture Vapour Transmission, per ASTM E398-03	<1 $g/m^2 \cdot day \cdot mil$
Dielectric Withstand Voltage, per MIL-I-46058C	>1500 volts
Dielectric Breakdown Voltage, per ASTM D149	4900 volts
Dielectric Constant, at 1MHz and 25°C per ASTM D150-98	2.5
Dissipation Factor, at 1MHz and 25°C per ASTM D150-98	0.07
Insulation Resistance, per MIL-I-46058C	2.0×10^{14} ohms (200TΩ)
Moisture Insulation Resistance, per MIL-I-46058C	1.0×10^{10} ohms (10GΩ)
Fungus Resistance, per ASTM G21	Passes

Application of HumiSeal® 1B51NS

Cleanliness of the substrate is of extreme importance for the successful application of a conformal coating. Surfaces must be free of moisture, dirt, wax, grease, flux residues and all other contaminants. Contamination under the coating could cause problems that may lead to assembly failures.

Dipping

Depending on the complexity, density and configuration of components on the assembly, it may be necessary to reduce the viscosity of HumiSeal® 1B51NS with HumiSeal® Thinner 905 in order to obtain a uniform film. Once optimum viscosity is determined, a controlled rate of immersion and withdrawal (5-15 cm/min) will further ensure even deposition of the coating and a uniform film. During the application, evaporation of solvent causes an increase in viscosity that should be adjusted by adding small amounts of HumiSeal® Thinner 905. Viscosity in the dip tank should be checked regularly, using a simple measuring device such as a Zahn or Ford viscosity cup.

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Spraying

HumiSeal® 1B51NS can be sprayed using conventional spraying equipment. Spraying should be done in an environment with adequate ventilation so that the vapour and mist are carried away from the operator. The addition of HumiSeal® Thinner 905 is necessary to ensure a uniform spray pattern resulting in pinhole-free film. The amount of thinner and spray pressure will depend on the specific type of spray equipment used and operator technique. The recommended ratio of HumiSeal® 1B51NS to HumiSeal® Thinner 905 is 1:1 by volume, however the quantities may need to be adjusted to obtain a uniform coating.

Brushing

HumiSeal® 1B51NS may be brushed with a small addition of HumiSeal® Thinner 905. Uniformity of the film depends on component density and operator's technique.

Storage

HumiSeal® 1B51NS should be stored away from excessive heat or cold, in tightly closed containers. HumiSeal® products may be stored at temperatures of 0 to 35°C. Prior to use, allow the product to equilibrate for 24 hours at a room temperature of 18 to 32°C.

Caution

Application of HumiSeal® Conformal Coatings should be carried out in accordance with local and National Health and Safety regulations.

The solvents in HumiSeal® Conformal Coatings are flammable. Material should not be used in presence of open flame or sparks. Use only in well-ventilated areas to avoid inhalation of vapours or spray. Avoid contact with skin and eyes.

Consult MSDS/SDS prior to use.

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