1. Identification

Product identifier: HumiSeal 1C49LV

Other means of identification
   Product code: HumiSeal 1C49LV

Recommended use: Protective Coating for Printed Circuit Board

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
   Company name: CHASE CORPORATION Zeta Drive Plant
   Address: 201 Zeta Drive
   Pittsburgh, PA 15238
   United States
   Telephone: 1-866-932-0800
   E-mail: Not available.
   Emergency phone number: 1-800-424-9300
   Chemtrec, US
   (+1)703-527-3887
   Chemtrec, outside of US

2. Hazard(s) identification

Physical hazards: Flammable liquids Category 3

Health hazards: Skin corrosion/irritation Category 2
   Serious eye damage/eye irritation Category 2A

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Warning


Precautionary statement

Prevention

Response
   If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
   If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage
Store in a well-ventilated place. Keep cool.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-Aminopropyltriethoxysilane</td>
<td></td>
<td>919-30-2</td>
<td>1 - &lt; 3</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>90 - 100</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information
Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire-fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flames, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge buildup by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Refrigeration recommended. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Translucent

Odor

Slight.

Odor threshold

Not available.

pH

Does not apply.

Melting point/freezing point

Not available.
Initial boiling point and boiling range
- Not available.

Flash point
- 118.4 °F (48.0 °C)

Evaporation rate
- Not available.

Flammability (solid, gas)
- Not available.

Upper/lower flammability or explosive limits
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.

Vapor pressure
- Not available.

Vapor density
- Not available.

Relative density
- Not available.

Solubility(ies)
- Solubility (water): Negligible

Partition coefficient
- Not available.

Auto-ignition temperature
- Not available.

Decomposition temperature
- Not available.

Viscosity
- 300 - 800 cP

Viscosity temperature
- 77 °F (25 °C)

Other information
- Brookfield viscosity: 300 - 800 cP
- Density: 1.02 g/cm³
- Flammability class: Combustible II estimated
- Miscible (water): Negligible
- Specific gravity: 1.02
- VOC (Weight %): 0

10. Stability and reactivity

Reactivity
- The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
- Material is stable under normal conditions.

Possibility of hazardous reactions
- Hazardous polymerization does not occur.

Conditions to avoid
- Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials
- Strong oxidizing agents.

Hazardous decomposition products
- No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure
- Ingestion: Expected to be a low ingestion hazard.
- Inhalation: No adverse effects due to inhalation are expected.
- Skin contact: Causes skin irritation.
- Eye contact: Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics
- Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects
<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Causes skin irritation.</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td></td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>This product is not expected to cause skin sensitization.</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>This product is not expected to cause reproductive or developmental effects.</td>
</tr>
<tr>
<td>Specific target organ toxicity - single exposure</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Specific target organ toxicity - repeated exposure</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not available.</td>
</tr>
<tr>
<td>12. Ecological information</td>
<td></td>
</tr>
<tr>
<td>Ecotoxicity</td>
<td>The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.</td>
</tr>
<tr>
<td>Persistence and degradability</td>
<td>No data is available on the degradability of this product.</td>
</tr>
<tr>
<td>Bioaccumulative potential</td>
<td>Not available.</td>
</tr>
<tr>
<td>Mobility in soil</td>
<td>No data available.</td>
</tr>
<tr>
<td>Other adverse effects</td>
<td>No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.</td>
</tr>
<tr>
<td>13. Disposal considerations</td>
<td></td>
</tr>
<tr>
<td>Disposal instructions</td>
<td>Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.</td>
</tr>
<tr>
<td>Local disposal regulations</td>
<td>Dispose in accordance with all applicable regulations.</td>
</tr>
<tr>
<td>Hazardous waste code</td>
<td>The waste code should be assigned in discussion between the user, the producer and the waste disposal company.</td>
</tr>
<tr>
<td>Waste from residues / unused products</td>
<td>Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).</td>
</tr>
<tr>
<td>Contaminated packaging</td>
<td>Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.</td>
</tr>
<tr>
<td>14. Transport information</td>
<td></td>
</tr>
<tr>
<td>DOT</td>
<td></td>
</tr>
<tr>
<td>UN number</td>
<td>UN1263</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>PAINT</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Label(s)</td>
<td>3</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td>Special provisions</td>
<td>B1, B52, IB3, T2, TP1, TP29</td>
</tr>
<tr>
<td>Packaging exceptions</td>
<td>150</td>
</tr>
<tr>
<td>Packaging non bulk</td>
<td>173</td>
</tr>
<tr>
<td>Packaging bulk</td>
<td>242</td>
</tr>
<tr>
<td>IATA</td>
<td></td>
</tr>
<tr>
<td>UN number</td>
<td>UN1263</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>PAINT</td>
</tr>
</tbody>
</table>
Transport hazard class(es)

- Class 3
- Subsidiary risk -
- Packing group III
- Environmental hazards No.
- ERG Code 3L

Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

Other information
- Passenger and cargo aircraft: Allowed.
- Cargo aircraft only: Allowed.

IMDG

- UN number: UN1263
- UN proper shipping name: PAINT
- Transport hazard class(es)
  - Class 3
  - Subsidiary risk -
  - Packing group III
  - Environmental hazards No.
  - Marine pollutant No.
- EmS: F-E, S-E*

Special precautions for user
Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
This substance/mixture is not intended to be transported in bulk.

DOT

IATA; IMDG

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
- Immediate Hazard - Yes
- Delayed Hazard - No
- Fire Hazard - Yes
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Safe Drinking Water Act (SDWA)
  Not regulated.

US state regulations
- US. Massachusetts RTK - Substance List
  Not regulated.
- US. New Jersey Worker and Community Right-to-Know Act
  Not listed.
- US. Pennsylvania Worker and Community Right-to-Know Law
  Not listed.
- US. Rhode Island RTK
  Not regulated.
- US. California Proposition 65
  California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date                      10-01-2014
Revision date                   05-23-2015
Version #                       02
HMIS® ratings
Health: 2
Flammability: 3
Physical hazard: 0

NFPA ratings
Health: 2
Flammability: 3
Instability: 0

Disclaimer
The information offered in this data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication, however, no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. This material is intended for industrial use only. No warranty, expressed or implied is made.

Revision Information