

SAFETY DATA SHEET

1. Identification

Product identifier	HumiSeal 1122	
Other means of identification		
Product code	HumiSeal 1122	
Recommended use	Protective Coating for Printed Circuit Board	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	CHASE CORPORATION Zeta Drive Plant	
Address	201 Zeta Drive Pittsburgh, Pennsylvania 15238 United States	
Telephone	1-866-932-0800	
E-mail	Not available.	
Emergency phone number	1-800-424-9300 (+1)703-527-3887	Chemtrec, US Chemtrec, outside of US

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, inhalation	Category 3
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Reproductive toxicity	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Causes skin irritation. Causes serious eye irritation. Toxic if inhaled. May cause respiratory irritation. May damage fertility or the unborn child.

Precautionary statement

Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist/vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.
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Response	If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	29.61% of the mixture consists of component(s) of unknown acute oral toxicity. 29.61% of the mixture consists of component(s) of unknown acute dermal toxicity. 44.82% of the mixture consists of component(s) of unknown acute inhalation toxicity. 46.72% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 46.72% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
N-Methylpyrrolidone		872-50-4	10 - < 20
Triethylamine		121-44-8	1 - < 3
Other components below reportable levels			80 - < 90

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a poison center or doctor/physician.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Triethylamine (CAS 121-44-8)	PEL	100 mg/m ³
		25 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Triethylamine (CAS 121-44-8)	STEL	1 ppm
	TWA	0.5 ppm

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
N-Methylpyrrolidone (CAS 872-50-4)	TWA	40 mg/m ³
		10 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
N-Methylpyrrolidone (CAS 872-50-4)	100 mg/l	5-Hydroxy-N-methyl-2-pyrrolidone	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

N-Methylpyrrolidone (CAS 872-50-4)
Triethylamine (CAS 121-44-8)

Can be absorbed through the skin.
Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Triethylamine (CAS 121-44-8)

Can be absorbed through the skin.

US WEEL Guides: Skin designation

N-Methylpyrrolidone (CAS 872-50-4)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Liquid.

Form

Liquid.

Color

Translucent

Odor

Characteristic.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

-13 °F (-25 °C) estimated

Initial boiling point and boiling range

395.6 °F (202 °C) estimated

Flash point

204.0 °F (95.6 °C) estimated

Evaporation rate

0.9 BuAc

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits**Flammability limit - lower (%)**

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

0.11 hPa estimated

Vapor density

Not available.

Relative density

Not available.

Solubility(ies)**Solubility (water)**

Complete

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

655 °F (346.11 °C) estimated

Decomposition temperature

Not available.

Viscosity

2000 - 4000 cP

Viscosity temperature

25

Other information

Brookfield viscosity	2000 - 4000 cP
Density	1.05 g/cm ³
Explosive properties	Not explosive.
Miscible (water)	Complete
Oxidizing properties	Not oxidizing.
Percent volatile	50.95 % estimated
Specific gravity	1.05 estimated
VOC	374 g/l estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Peroxides. Phenols.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Toxic if inhaled.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Toxic if inhaled.

Components	Species	Test Results
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N-Methylpyrrolidone (CAS 872-50-4)

Acute

Dermal

LD50	Rabbit	8000 mg/kg
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Oral

LD50	Rat	3914 mg/kg
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Triethylamine (CAS 121-44-8)

Acute

Inhalation

LC50	Rat	0.42 mg/l, 1 Hours
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Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	May damage fertility or the unborn child.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	

Partition coefficient n-octanol / water (log Kow)

N-Methylpyrrolidone	-0.54
Triethylamine	1.45

Mobility in soil	No data available.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or >=12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
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IATA	Not regulated as dangerous goods.
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IMDG	Not regulated as dangerous goods.
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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.
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15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
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Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Triethylamine (CAS 121-44-8) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Acute toxicity (any route of exposure)
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Reproductive toxicity
 Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
N-Methylpyrrolidone	872-50-4	10 - < 20
Triethylamine	121-44-8	1 - < 3

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Triethylamine (CAS 121-44-8)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

Triethylamine (CAS 121-44-8) Other Flavoring Substances with OSHA PEL's

US state regulations**California Proposition 65****WARNING:** This product can expose you to N-Methylpyrrolidone, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.**California Proposition 65 - CRT: Listed date/Developmental toxin**

N-Methylpyrrolidone (CAS 872-50-4) Listed: June 15, 2001

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))N-Methylpyrrolidone (CAS 872-50-4)
Triethylamine (CAS 121-44-8)**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-18-2015
Revision date	03-28-2019
Version #	07
HMIS® ratings	Health: 2 Flammability: 0 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 0 Instability: 0
Disclaimer	The information offered in this data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication, however, no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. This material is intended for industrial use only. No warranty, expressed or implied is made.
Revision information	Hazard(s) identification: Response Transport Information: Material Transportation Information