



**PRODUCT NAME: HM6327**

See end of document for Package(s) covered

**MSDS NAME: THERMOGRIP HM6327**

**DESCRIPTION:** EVA Based Formulation

**SUGGESTED USES:** Ideal for craft, floral, hobby applications, and other general assembly.

**CHARACTERISTICS:** Excellent bonds to a wide variety of substrates.

**TECHNICAL PROPERTIES:**

**Thermosel Viscosity**

(Brookfield - ASTM D3236)

**Approximately**

10000 cPs @ 350 °F (176.7 °C)

15750 cPs @ 325 °F (162.8 °C)

24250 cPs @ 300 °F (148.9 °C)

38500 cPs @ 275 °F (135 °C)

**Softening Point - 185 °F (85 °C)**

Ring and Ball (Herzog - ASTM E28)

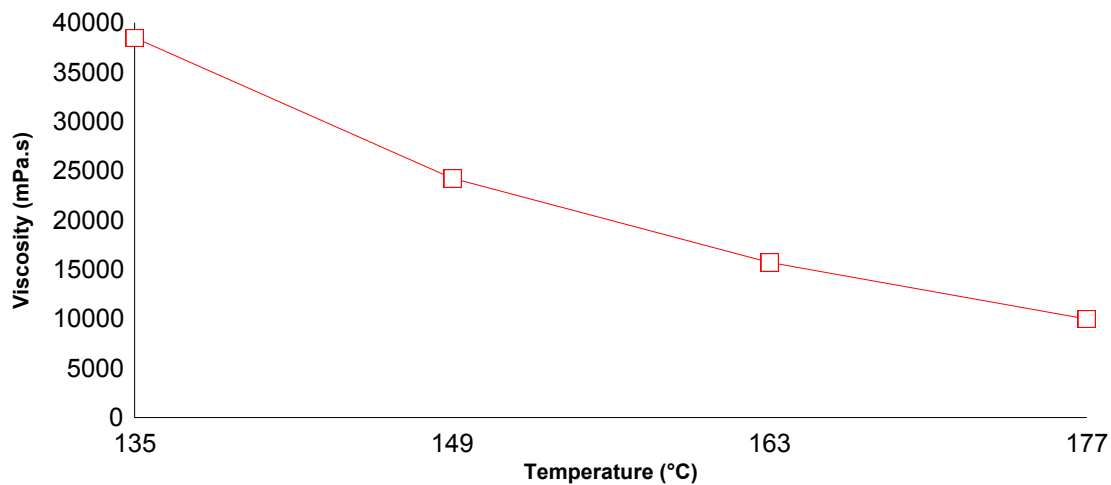
**Suggested Running**

**Temperature:** 300 - 400 °F (148.9 - 204.4 °C)

**Density**

0.96 g/cc @ 77

**Typical Viscosity Curve**



For performance test characteristics please contact your Bostik sales or technical representative.

**STORAGE:**

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 25°C or below. Storage temperature should not exceed 40°C.

**PACKAGING:**

For packaging options please call your Bostik sales or technical representative.

**SAFETY AND HANDLING:**

Clean-up Procedure: Mineral oil or paraffin wax, not to exceed flash point as stated on the MSDS, followed by a thorough purge with the adhesive itself.

Material Safety Data Sheet should be consulted for proper handling before use.

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

Keep containers covered to minimize contamination.

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