## **Heartland Adhesives**

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## **Technical Data Sheet**

Contains Confidential and Proprietary Information on Heartland Products
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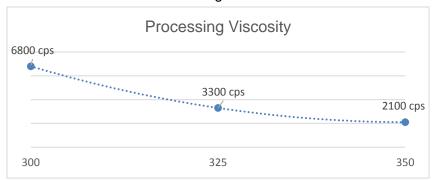
## H929

Typical Properties

Product Description: Removable Pressure Sensitive Hot Melt Adhesive

Physical Properties: Viscosity (ASTM D4440): 1444-2759 cps @ 350F.

Melting point (ASTM D4440): 184-202 F. Color: Light Yellow



Physical Characteristics\*: 180° Peel (ASTM D3330): 168 g/in

Loop Tack (ASTM D6195): 455 g/in SAFT (ASTM D4498): 165°F

\*All testing performed on stainless steel substrates, actual values may vary

FDA Status: The components of this product comply with the compositional requirements of

the FDA Indirect Food Contact Regulation, 21 CFR 175.105, Adhesive.

Suggested Use: Labeling, plastics, metal and non-woven materials.

Machine Application: Can be extruded, roll coated or swirl sprayed.

Precautions: Use oldest stock first. Use solvents only in room temperature pots. Keep

container covered to prevent contamination. Do not mix with other adhesives.

## Notice:

Heating for extended periods of time can cause degradation which can affect performance. Please contact your Heartland representative for further information.

We are available to help purchasers obtain best results from information believed to be reliable. However, we have no control over the conditions under which our products are transported to, stored, handled, or used by purchasers and, in any event, all recommendations and sales are made on condition that we will not be held liable for any damages resulting from their use.

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