

### SECTION 1 Identification

#### 1.1. Product identifier

Product form : Mixture  
 Product name : EP965SC7 Clear B

#### 1.2. Other means of identification

No additional information available

#### 1.3. Recommended use of the chemical and restrictions on use

Recommended use : Epoxy hardener  
 Restrictions on use : Product for industrial use only

#### 1.4. Supplier's details

ResinLab, LLC  
 N109 W13300 Ellsworth Drive  
 Germantown, WI, 53022  
 United States  
 T 1-877-259-1669  
[msds@resinlab.com](mailto:msds@resinlab.com) - [www.resinlab.com](http://www.resinlab.com)

#### 1.5. Emergency phone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

### SECTION 2 Hazard Identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation, Category 1B	H314	Causes severe skin burns and eye damage.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity — Repeated exposure, Category 1	H372	Causes damage to organs through prolonged or repeated exposure.

Full text of H statements : see section 16

#### 2.2. Label elements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) :

- H314 - Causes severe skin burns and eye damage
- H317 - May cause an allergic skin reaction
- H361 - Suspected of damaging fertility or the unborn child
- H372 - Causes damage to organs through prolonged or repeated exposure

Precautionary statements (GHS US) :

- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P260 - Do not breathe dusts or mists.
- P264 - Wash hands, forearms and face thoroughly after handling.

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

P270 - Do not eat, drink or smoke when using this product.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.  
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.  
P302+P352 - If on skin: Wash with plenty of water.  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P310 - Immediately call a poison center or doctor.  
P314 - Get medical advice or attention if you feel unwell.  
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P391 - Collect spillage.  
P405 - Store locked up.  
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

### 2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

### 2.4. Hazards not otherwise classified

No additional information available

### 2.5. Unknown acute toxicity

No additional information available

## SECTION 3 Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	CAS-No.: 68082-29-1	30 – 50
Benzyl alcohol	CAS-No.: 100-51-6	15 - 20
4-Nonylphenol, branched	CAS-No.: 84852-15-3	10 – 30
Isophorone diamine	CAS-No.: 2855-13-2	10 - 20
Amine Epoxy Resin Adduct	CAS-No.: Proprietary	10 - 20
Triethylenetetramine	CAS-No.: 112-24-3	1 – 5

Full text of hazard classes and H-statements : see section 16

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

### SECTION 4 First aid measures

#### 4.1. Description of necessary first-aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse immediately with plenty of water for 15 minutes. Remove/Take off immediately all contaminated clothing. Get immediate medical advice/attention. Thoroughly clean shoes before reuse. Wash clothing before reuse.
First-aid measures after eye contact	: Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-aid measures after ingestion	: Rinse mouth out with water. Do not induce vomiting. Call a physician immediately. Never give anything by mouth to an unconscious person.

#### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

#### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
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### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use water jet to extinguish.

#### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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#### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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### SECTION 6 Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
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##### For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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Environmental precautions	: Avoid release to the environment.
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#### 6.2. Methods and materials for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

### SECTION 7 Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

### SECTION 8 Exposure controls/personal protection

#### 8.1. Control parameters

##### Triethylenetetramine (112-24-3)

###### USA - AIHA - Occupational Exposure Limits

WEEL TWA	1 ppm (skin)
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##### Benzyl alcohol (100-51-6)

###### USA - AIHA - Occupational Exposure Limits

WEEL TWA	10 ppm
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#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.

Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures, such as personal protective equipment

##### Hand protection:

Protective gloves

##### Eye protection:

Safety glasses with side shields

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

In case of inadequate ventilation, wear respiratory protection.

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

### Personal protective equipment symbol(s):



## SECTION 9 Physical and chemical properties

### 9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: Amber
Odor	: Amine-like
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 176 °C
Flash point	: > 93 °C
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 0.98 g/cm <sup>3</sup>
Solubility	: Not miscible.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

### 9.2. Data relevant with regard to physical hazard classes (supplemental)

VOC content	: 20 %
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## SECTION 10 Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

Bases (Alkalis). Acids. Oxidizing agents. May slowly corrode copper, aluminum, zinc, and galvanized surfaces. Peroxides. N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations.

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

### 10.6. Hazardous decomposition products

ammonia. Carbon oxides (CO, CO<sub>2</sub>). Nitrogen oxides.

## SECTION 11 Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

4-Nonylphenol, branched (84852-15-3)	
LD50 oral rat	1412 mg/kg body weight (Rat, Male / female, Experimental value, Oral, 14 day(s))
ATE US (oral)	1412 mg/kg body weight
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)	
LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 14 day(s))
Triethylenetetramine (112-24-3)	
LD50 oral rat	1716 mg/kg body weight (BASF test, Rat, Experimental value, Oral)
LD50 dermal rabbit	1465 mg/kg body weight (BASF test, Rabbit, Experimental value, Dermal)
ATE US (oral)	1716 mg/kg body weight
ATE US (dermal)	1465 mg/kg body weight
Isophorone diamine (2855-13-2)	
LD50 oral rat	1030 mg/kg (Equivalent or similar to OECD 401, Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 5.01 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))
ATE US (oral)	1030 mg/kg body weight
Benzyl alcohol (100-51-6)	
LD50 oral rat	1620 mg/kg bw/day (Rat, Male, Experimental value, Oral, 14 day(s))
LD50 oral	1580 mg/kg body weight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 1410 - 1770
LD50 dermal rabbit	> 2000 mg/kg body weight (EPA OTS 798.1100, 24 h, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 4178 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:
ATE US (oral)	1580 mg/kg body weight

Skin corrosion/irritation : Causes severe skin burns.

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

4-Nonylphenol, branched (84852-15-3)	
pH	No data available in the literature
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)	
pH	10.98 (1 %, 25 °C, CIPAC MT 75: Determination of pH)
Triethylenetetramine (112-24-3)	
pH	10.7
Isophorone diamine (2855-13-2)	
pH	11.6
Benzyl alcohol (100-51-6)	
pH	No data available in the literature

Serious eye damage/irritation : Assumed to cause serious eye damage

4-Nonylphenol, branched (84852-15-3)	
pH	No data available in the literature
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)	
pH	10.98 (1 %, 25 °C, CIPAC MT 75: Determination of pH)
Triethylenetetramine (112-24-3)	
pH	10.7
Isophorone diamine (2855-13-2)	
pH	11.6
Benzyl alcohol (100-51-6)	
pH	No data available in the literature

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

4-Nonylphenol, branched (84852-15-3)	
NOAEL (animal/female, F0/P)	15 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 416 (Two-Generation Reproduction Toxicity Study), Remarks on results: other:Generation: All generations tested: F0, F1, F2, F3 (migrated information)
NOAEL (animal/male, F1)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: other:EPA OPPTS 837.3800 (US EPA OPPTS 1998)

STOT-single exposure : Not classified

Amine Epoxy Resin Adduct (Proprietary)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Causes damage to organs through prolonged or repeated exposure.

4-Nonylphenol, branched (84852-15-3)	
LOAEL (oral,rat,90 days)	400 mg/kg body weight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

<b>4-Nonylphenol, branched (84852-15-3)</b>	
NOAEL (oral, rat, 90 days)	100 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
<b>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)</b>	
NOAEL (oral, rat, 90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
<b>Isophorone diamine (2855-13-2)</b>	
LOAEL (oral, rat, 90 days)	160 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
<b>Benzyl alcohol (100-51-6)</b>	
NOAEL (oral, rat, 90 days)	400 mg/kg body weight Animal: rat, Guideline: other: OECD Guideline 451 (Carcinogenicity Studies)
<b>Amine Epoxy Resin Adduct (Proprietary)</b>	
STOT-repeated exposure	Causes damage to organs (Skin, Respiratory tract) through prolonged or repeated exposure.
Aspiration hazard	: Not classified
<b>4-Nonylphenol, branched (84852-15-3)</b>	
Viscosity	No data available in the literature
<b>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)</b>	
Viscosity	No data available in the literature
<b>Triethylenetetramine (112-24-3)</b>	
Viscosity	No data available in the literature
<b>Isophorone diamine (2855-13-2)</b>	
Viscosity	19 mm <sup>2</sup> /s (20 °C, OECD 114: Viscosity of Liquids)
<b>Benzyl alcohol (100-51-6)</b>	
Viscosity	No data available in the literature
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.
<b>SECTION 12 Ecological information</b>	
<b>12.1. Ecotoxicity</b>	
Ecology - general	: Very toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Ecology - water	: Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Very toxic to aquatic life.
Hazardous to the aquatic environment, long-term (chronic)	: Very toxic to aquatic life with long lasting effects.
<b>4-Nonylphenol, branched (84852-15-3)</b>	
EC50 - Crustacea [1]	84 µg/l (ASTM E729-88, 48 h, Daphnia magna, Semi-static system, Fresh water, Experimental value, Lethal)

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

<b>4-Nonylphenol, branched (84852-15-3)</b>	
EC50 72h - Algae [1]	0.33 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
EC50 96h - Algae [1]	0.027 mg/l (EPA OTS 797.1050, Skeletonema costatum, Static system, Salt water, Experimental value, Cell numbers)
EC50 96h - Algae [2]	0.41 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
NOEC chronic fish	0.006 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '91 d'
<b>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)</b>	
LC50 - Fish [1]	7.07 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	7.07 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 72h - Algae [1]	4.34 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	4.34 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Experimental value, Nominal concentration)
<b>Triethylenetetramine (112-24-3)</b>	
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)
<b>Isophorone diamine (2855-13-2)</b>	
LC50 - Fish [1]	110 mg/l (EU Method C.1, 96 h, Leuciscus idus, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	23 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 72h - Algae [1]	37 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 50 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	> 50 mg/l (EU Method C.3, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)
LOEC (chronic)	10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
<b>Benzyl alcohol (100-51-6)</b>	
LC50 - Fish [1]	460 mg/l (EPA OPP 72-1, 96 h, Pimephales promelas, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	230 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	770 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	500 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

<b>Benzyl alcohol (100-51-6)</b>	
EC50 96h - Algae [1]	76828 mg/l Test organisms (species): other:
ErC50 algae	770 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)
NOEC (chronic)	51 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	48897 mg/l Test organisms (species): other: Duration: '30 d'

### 12.2. Persistence and degradability

<b>EP965SC7 Clear B</b>	
Persistence and degradability	Not rapidly degradable
<b>4-Nonylphenol, branched (84852-15-3)</b>	
Persistence and degradability	Not readily biodegradable in water.
<b>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)</b>	
Persistence and degradability	Not readily biodegradable in water.
<b>Triethylenetetramine (112-24-3)</b>	
Persistence and degradability	Not readily biodegradable in water.
<b>Isophorone diamine (2855-13-2)</b>	
Persistence and degradability	Not readily biodegradable in water.
<b>Benzyl alcohol (100-51-6)</b>	
Persistence and degradability	Biodegradable in the soil, Readily biodegradable in water.
<b>Amine Epoxy Resin Adduct (Proprietary)</b>	
Persistence and degradability	Not rapidly degradable

### 12.3. Bioaccumulative potential

<b>4-Nonylphenol, branched (84852-15-3)</b>	
BCF - Fish [1]	1200 – 1300 (Equivalent or similar to OECD 305, 16 day(s), Gasterosteus aculeatus, Flow-through system, Salt water, Experimental value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	5.4 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 23 °C)
Bioaccumulative potential	Potential for bioaccumulation (500 ≤ BCF ≤ 5000).
<b>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)</b>	
BCF - Other aquatic organisms [1]	77.4 l/kg (BCFBAF v3.01, QSAR, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	0.3 – 3.55 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
<b>Triethylenetetramine (112-24-3)</b>	
Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

<b>Isophorone diamine (2855-13-2)</b>	
BCF - Fish [1]	1.8 – 3.2 (BCFBAF v3.01, Pisces, Estimated value)
Partition coefficient n-octanol/water (Log Pow)	0.99 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 23 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

<b>Benzyl alcohol (100-51-6)</b>	
BCF - Fish [1]	1.4 l/kg (BCFBAF v3.01, Estimated value)
Partition coefficient n-octanol/water (Log Pow)	1 – 1.1 (Experimental value, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

### 12.4. Mobility in soil

<b>4-Nonylphenol, branched (84852-15-3)</b>	
Surface tension	38.9 mN/m (20 °C, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	4 (log Koc, Calculated value)
Ecology - soil	Low potential for mobility in soil.

<b>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)</b>	
Surface tension	63.93 mN/m (23 °C, 0.15 g/l, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	6.5 – 8.6 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Adsorbs into the soil.

<b>Triethylenetetramine (112-24-3)</b>	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

<b>Isophorone diamine (2855-13-2)</b>	
Surface tension	34.7 mN/m (23 °C)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.6 – 2.3 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Low potential for adsorption in soil.

<b>Benzyl alcohol (100-51-6)</b>	
Surface tension	39 mN/m (20 °C)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.1 – 1.3 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Other adverse effects

Ozone : Not classified  
Fluorinated greenhouse gases : No

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

### SECTION 13 Disposal considerations

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

#### 14.1. UN number

UN-No. (DOT) : UN3267  
UN-No. (IMDG) : 3267  
UN-No. (IATA) : 3267

#### 14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Corrosive liquid, basic, organic, n.o.s. (4-Nonylphenol, branched ; Isophorone diamine)  
Proper Shipping Name (IMDG) : CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (4-Nonylphenol, branched ; Isophorone diamine)  
Proper Shipping Name (IATA) : Corrosive liquid, basic, organic, n.o.s. (4-Nonylphenol, branched ; Isophorone diamine)

#### 14.3. Transport hazard class(es)

##### DOT

Transport hazard class(es) (DOT) : 8  
Hazard labels (DOT) : 8



##### IMDG

Transport hazard class(es) (IMDG) : 8  
Hazard labels (IMDG) : 8



##### IATA

Transport hazard class(es) (IATA) : 8  
Hazard labels (IATA) : 8



#### 14.4. Packing group

Packing group (DOT) : III  
Packing group (IMDG) : III  
Packing group (IATA) : III

#### 14.5. Environmental hazards

Dangerous for the environment : Yes

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Marine pollutant : Yes



Other information : No supplementary information available.

### 14.6. Transport in bulk

Not applicable

### 14.7. Special precautions for user

#### DOT

UN-No. (DOT) : UN3267  
DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).  
T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)  
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.  
TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.  
DOT Packaging Exceptions (49 CFR 173.xxx) : 154  
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203  
DOT Packaging Bulk (49 CFR 173.xxx) : 241  
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L  
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L  
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.  
DOT Vessel Stowage Other : 40 - Stow "clear of living quarters", 52 - Stow "separated from" acids

#### IMDG

Special provision (IMDG) : 223, 274  
Limited quantities (IMDG) : 5 L  
Excepted quantities (IMDG) : E1  
Packing instructions (IMDG) : P001, LP01  
IBC packing instructions (IMDG) : IBC03  
Tank instructions (IMDG) : T7  
Tank special provisions (IMDG) : TP1, TP28  
EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE  
EmS-No. (Spillage) : S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES  
Stowage category (IMDG) : A  
Stowage and handling (IMDG) : SW2  
Segregation (IMDG) : SGG18, SG35  
Properties and observations (IMDG) : Reacts violently with acids. Causes burns to skin, eyes and mucous membranes.

#### IATA

Special provision (IATA) : A3, A803  
PCA Excepted quantities (IATA) : E1  
PCA Limited quantities (IATA) : Y841  
PCA limited quantity max net quantity (IATA) : 1L

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
ERG code (IATA)	: 8L

### SECTION 15 Regulatory information

#### 15.1. Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
4-Nonylphenol, branched	84852-15-3	Present	Active	SP
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Present	Active	XU
Triethylenetetramine	112-24-3	Present	Active	
Isophorone diamine	2855-13-2	Present	Active	
Benzyl alcohol	100-51-6	Present	Active	
Amine Epoxy Resin Adduct	Proprietary	Not present	-	

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

4-Nonylphenol, branched	CAS-No. 84852-15-3	10 – 30%
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#### 15.2. International regulations

##### CANADA

###### 4-Nonylphenol, branched (84852-15-3)

Listed on the Canadian DSL (Domestic Substances List)

###### Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)

Listed on the Canadian DSL (Domestic Substances List)

###### Triethylenetetramine (112-24-3)

Listed on the Canadian DSL (Domestic Substances List)

###### Isophorone diamine (2855-13-2)

Listed on the Canadian DSL (Domestic Substances List)

###### Benzyl alcohol (100-51-6)

Listed on the Canadian DSL (Domestic Substances List)

# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

### EU-Regulations

#### 4-Nonylphenol, branched (84852-15-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### Triethylenetetramine (112-24-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### Isophorone diamine (2855-13-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### Benzyl alcohol (100-51-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

### National regulations

#### 4-Nonylphenol, branched (84852-15-3)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

#### Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine (68082-29-1)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

#### Triethylenetetramine (112-24-3)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

#### Isophorone diamine (2855-13-2)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
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# EP965SC7 Clear B

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

### Benzyl alcohol (100-51-6)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)  
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

### 15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Triethylenetetramine(112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Isophorone diamine(2855-13-2)	U.S. - New Jersey - Right to Know Hazardous Substance List
Benzyl alcohol(100-51-6)	U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Issue date : 5/20/2025

### Full text of hazard classes and H-statements

H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.