

N109 W13300 ELLSWORTH DRIVE GERMANTOWN, WI 53022  
262-253-5900 FAX 262-253-5919

**DESCRIPTION:**

*Resinlab® UR3001HP2 Clear* is a two-component, room temperature curing urethane encapsulating system. *UR3001HP2 Clear* provides excellent environmental protection while having tenacious adhesion to various metals, plastics, and other common assembly materials. It works well in low stress applications and under low temperatures as a re-enterable encapsulant.

*UR3001HP2 Clear* is an unfilled system that has a gel-like durometer and good flexibility at temperatures as low as -40 °C. It provides excellent moisture resistance. *UR3001HP2 Clear* has a convenient mixing ratio of 1 to 1 by volume. It is well suited to automated meter mix operations.

*UR3001HP2 Clear* is a DOT non-hazardous material and contains no TDI, MOCA, or other reportable substances. The product is moisture sensitive and must be kept away from atmospheric moisture during storage. After opening a sealed container, thoroughly purge the remaining air space with dry nitrogen (or equivalent) before closing the container.

**TYPICAL PROPERTIES:**

All properties given are at 25 °C unless otherwise noted.

<b>Property:</b>	<b>Value:</b>	<b>Test Method or Source:</b>
<b>Color</b>	Amber Translucent	Visual
<b>Mix Ratio</b>	Part A to Part B	Calculated
<b>Mix Ratio by weight</b>	1 to 1.07	
<b>Mix Ratio by volume</b>	1 to 1	
<b>Cure Schedule</b>	24 hrs @ 25 °C 1 hr @ 85 °C	
<b>Viscosity - Part A</b>	200 cP	TA HR20 Rheometer 25mm parallel plate @
<b>Viscosity - Part B</b>	4,500 cP	1/s DCV6100723
<b>Viscosity - Mixed</b>	2,100 cP	
<b>Specific Gravity - Part A</b>	0.97	Calculated
<b>Specific Gravity - Part B</b>	0.91	
<b>Specific Gravity - Mixed</b>	0.94	
<b>Pot Life defined as the time it takes for initial mixed viscosity to double</b>	3 minutes	TA HR20 Rheometer parallel plate 25mm @ 1/s DCV6100723
<b>Gel Time 100cc Sample</b>	15 minutes	455300005339/Gardco Gel Timer
<b>Peak Exotherm</b>	29 °C after 7 minutes for 40 mL sample	455300005593 by Type K thermocouple
<b>Hardness</b>	60 Shore OO	455300006287/ASTM D2240
<b>Glass Transition Temperature/Tg</b>	-71 °C	453560822409 by DSC
<b>Water Absorption</b>	0.07 %	24 hr immersion 457561824543/ASTM D570

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<b>Property:</b>	<b>Value:</b>	<b>Test Method or Source:</b>
<b>Tensile Properties:</b>		4535601224470/ASTM D638
<b>Elongation</b>	50 %	
<b>Flame Resistance</b>	Passes with HB Rating @ 6.0 mm	45376013225560/UL94HB
<b>Tested at ResinLab, not UL Certified</b>		
<b>Electrical Resistivity:</b>		455300006612/ASTM D257
<b>Volume</b>	3.8 x 10 <sup>13</sup> ohm-cm	@ 18 °C @ 22 %RH
<b>Surface</b>	4.4 x 10 <sup>15</sup> ohm/sq	
<b>Dielectric Constant &amp; Dissipation Factor:</b>		455300006513/ASTM D150
<b>@ 100 Hz</b>	3.5, 0.006	
<b>@ 100 kHz</b>	3.4, 0.010	
<b>AC Dielectric Strength</b>	14.6 kV/mm	DCV6101609; ASTM D149 Method A, immersed in ASTM D3487 Type II Oil
<b>Coefficient of Thermal Expansion by TMA:</b>		455300005340/ASTM E831 TMA, 5 °C/min
<b>above Tg</b>	330 ppm/°C	
<b>Operating Temperature Range</b>	-40 to 125 °C**	
<b>Relative Thermal Index (RTI)</b>	50 °C	UL746B, Table 7.1 Generic Value Based on Composition

\* Asterisk denotes values considered typical to associated resin systems or extrapolated from other test results.

\*\* Operating Temperature Range is based on average design requirements and is not intended as a guarantee of suitability for all applications operating at that temperature.

\*\*\* This TDS contains values that have been updated. The values reported in this technical data sheet are typical values of the product, and are highly dependent on test conditions and methodology. We actively seek the most precise and accurate ways to measure and interpret performance of our products, and to update estimated values with measured values. The formula has not been revised or changed in any way. Although the values on paper have changed, you can expect the same performance of the product.

## **INSTRUCTIONS:**

1. Bring to room temperature prior to use.
2. Cartridge format: Mixer should be attached keeping the cartridge vertical and any air pocket purged this way. After the mixer contains material, the mixer tip can be dropped to dispense pre-bleed amount. Attach a new static mixer with each cartridge, then pre-bleed the first 3 inches of dispensed material or until a uniform color is obtained. Maintain adequate velocity during dispensing to ensure complete mixing.
3. Bulk format: stir until homogeneous weigh and mix parts A and B accurately and thoroughly, scraping sides of container often. Do not pour from mixing container, transfer to a new container as residual unmixed material may cause a tacky spot on the surface of the casting. Maintain adequate velocity during dispensing to ensure complete mixing.
4. Allow to cure undisturbed until product is fully gelled or tack-free to the touch.

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5. Clean up uncured resin with suitable organic solvent such as MEK or acetone.

**SHELF LIFE AND STORAGE:**

6 months at 25 °C Bulk.

12 months at 25 °C in cartridges that are foil bagged and desiccant packed.

Specialty packaging may be less.

Isocyanates are sensitive to moisture and should be kept in their original container or in a volume tank under dry nitrogen blanketing. Many isocyanates are prone to dimerization, the formation of a white precipitate. Products with minor amounts of this precipitate normally cure to full properties. Storage at 20 - 30 °C (68 °F to 86 °F) is recommended to ensure full shelf life.