

### SECTION 1: Identification

#### 1.1. Identification

Product name : EP1218 Clear A

#### 1.2. Recommended use and restrictions on use

Recommended use : Epoxy resin  
Restrictions on use : Product for industrial use only

#### 1.3. Supplier

ResinLab, LLC  
N109 W13300 Ellsworth Drive  
Germantown, WI 53022 - United States  
T 1-877-259-1669  
[msds@resinlab.com](mailto:msds@resinlab.com) - [www.resinlab.com](http://www.resinlab.com)

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 - If on skin: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P391 - Collect spillage.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

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### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy Resin	(CAS-No.) 25068-38-6	50 – 75	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
Alkyl (C12, C14) glycidyl ether	(CAS-No.) 68609-97-2	10 – 30	Skin Irrit. 2, H315 Skin Sens. 1, H317

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Rinse mouth out with water. Get medical advice/attention if you feel unwell. Never give anything by mouth to an unconscious person.

#### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

#### 5.2. Specific hazards arising from the chemical

- Hazardous decomposition products in case of fire : Toxic fumes may be released, Carbon oxides (CO, CO<sub>2</sub>), Phenolic compounds

#### 5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

##### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.
- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

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### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Epoxy Resin (25068-38-6)

Not applicable

#### Alkyl (C12, C14) glycidyl ether (68609-97-2)

Not applicable

### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses with side shields

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Color : Clear
- Odor : Mild epoxy odor
- Odor threshold : No data available
- pH : No data available
- Melting point : Not applicable

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Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 154 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.09 g/cm <sup>3</sup>
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

Acids. Bases (Alkalis). Amines. Mercaptans. Oxidizing agent.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Epoxy Resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
Alkyl (C12, C14) glycidyl ether (68609-97-2)	
LD50 oral rat	26800 mg/kg body weight (Rat, Male, Expert judgement, Oral)
ATE US (oral)	26800 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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Epoxy Resin (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Epoxy Resin (25068-38-6)	
NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals

Aspiration hazard : Not classified

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Epoxy Resin (25068-38-6)	
LC50 - Fish [1]	2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Alkyl (C12, C14) glycidyl ether (68609-97-2)	
LC50 - Fish [1]	> 5000 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, GLP)

### 12.2. Persistence and degradability

Epoxy Resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

Alkyl (C12, C14) glycidyl ether (68609-97-2)	
Persistence and degradability	Readily biodegradable in water.

### 12.3. Bioaccumulative potential

Epoxy Resin (25068-38-6)	
BCF - Other aquatic organisms [1]	31 (Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

Alkyl (C12, C14) glycidyl ether (68609-97-2)	
BCF - Other aquatic organisms [1]	160 – 263 (BCFWIN, QSAR)
Partition coefficient n-octanol/water (Log Pow)	3.77 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

### 12.4. Mobility in soil

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<b>Epoxy Resin (25068-38-6)</b>	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.
<b>Alkyl (C12, C14) glycidyl ether (68609-97-2)</b>	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	> 5.63 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP)
Ecology - soil	Low potential for mobility in soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Not regulated

### Transportation of Dangerous Goods

Not applicable

### Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III

UN-No. (IMDG) : 3082  
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Epoxy Resin

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Marine pollutant : Yes



### Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.  
Epoxy Resin

Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles

Packing group (IATA) : III - Minor Danger

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

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### Epoxy Resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag

XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

### Alkyl (C12, C14) glycidyl ether (68609-97-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

## 15.2. International regulations

### CANADA

#### Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

#### Alkyl (C12, C14) glycidyl ether (68609-97-2)

Listed on the Canadian DSL (Domestic Substances List)


### EU-Regulations

Contains no REACH candidate substance

### National regulations

No additional information available

## 15.3. US State regulations

 **WARNING:** This product can expose you to 1-chloro-2,3-epoxypropane, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## SECTION 16: Other information

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Full text of H-phrases:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

SDS US - ResinLab

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*