

SECTION 1: Identification**1.1. Identification**

Product name : EP1115 Clear B

1.2. Recommended use and restrictions on use

Recommended use : Epoxy hardener

Restrictions on use : Product for industrial use only

1.3. SupplierResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669
msds@resinlab.com - www.resinlab.com**1.4. Emergency telephone number**

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

Skin corrosion/irritation Category 2

H315 Causes skin irritation

Serious eye damage/eye irritation Category 1

H318 Causes serious eye damage

Skin sensitization, Category 1

H317 May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damagePrecautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P391 - Collect spillage.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.**2.3. Other hazards which do not result in classification**

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients**3.1. Substances**

Not applicable

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3.2. Mixtures

Name	Product identifier	%
Polyamide resin	(CAS-No.) 68082-29-1	30 – 50
Mercaptan terminated polymer	(CAS-No.) 72244-98-5	30 – 50
1,3-Bis[3-(dimethylamino)propyl]urea	(CAS-No.) 52338-87-1	1 – 5
Triethylenetetramine	(CAS-No.) 112-24-3	1 – 5

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : If you feel unwell, seek medical advice.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately rinse with plenty of water (for at least 15 minutes). Get medical advice/attention. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Get medical advice/attention. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Specific hazards arising from the chemical

- Fire hazard : No fire hazard.
- Explosion hazard : No direct explosion hazard.
- Hazardous decomposition products in case of fire : Toxic fumes may be released, Carbon oxides (CO, CO₂), Gaseous ammonia, Nitrogen oxides, Nitrosamine, Sulfur oxides (SO_x), Hydrogen sulfide, Nitrogen oxide can react with water to form corrosive nitric acid.

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.
- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

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Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Keep cool. Protect from sunlight.

Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Mercaptan terminated polymer (72244-98-5)		
Not applicable		
1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)		
Not applicable		
Polyamide resin (68082-29-1)		
Not applicable		
Triethylenetetramine (112-24-3)		
AIHA	WEEL TWA	1 ppm (skin)

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

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Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Amber
Odor	: mild
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 170 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 1.05 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
VOC content	No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Amines. Oxidizing agent. N-Nitrosamines, many of which are known to be potent carcinogens, may be formed when the product comes in contact with nitrous acid, nitrites or atmospheres with high nitrous oxide concentrations. . Nitrous acid and nitrosating agents. Organic acid. Mineral acids. Sodium hypochlorite. May slowly corrode copper, aluminum, zinc, and galvanized surfaces. Peroxides.

10.6. Hazardous decomposition products

No hazardous decomposition products if stored and handled as prescribed/ indicated. Refer to section 5.2 for hazardous decomposition products during combustion.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Polyamide resin (68082-29-1)	
LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 14 day(s))

Triethylenetetramine (112-24-3)	
LD50 oral rat	1716 mg/kg body weight (BASF test, Rat, Experimental value, Oral)
LD50 dermal rabbit	1465 mg/kg body weight (BASF test, Rabbit, Experimental value, Dermal)
ATE US (oral)	1716 mg/kg body weight
ATE US (dermal)	1465 mg/kg body weight

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

STOT-repeated exposure	: Not classified
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Polyamide resin (68082-29-1)	
NOAEL (oral,rat,90 days)	1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: None under normal conditions.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
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Polyamide resin (68082-29-1)	
LC50 - Fish [1]	7.07 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	7.07 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 algae	4.34 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Experimental value, Nominal concentration)

Triethylenetetramine (112-24-3)	
LC50 - Fish [1]	495 mg/l (96 h, Pimephales promelas, Fresh water, Literature study)
EC50 - Crustacea [1]	31.1 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Literature study)

12.2. Persistence and degradability

Polyamide resin (68082-29-1)	
Persistence and degradability	Not readily biodegradable in water.

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Triethylenetetramine (112-24-3)

Persistence and degradability	Not readily biodegradable in water.
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12.3. Bioaccumulative potential

Polyamide resin (68082-29-1)

BCF - Other aquatic organisms [1]	77.4 l/kg (BCFBAF v3.01, QSAR, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	0.3 – 3.55 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Triethylenetetramine (112-24-3)

Partition coefficient n-octanol/water (Log Pow)	-2.65 (Estimated value, KOWWIN)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Polyamide resin (68082-29-1)

Surface tension	63.93 mN/m (23 °C, 0.15 g/l, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	6.5 – 8.6 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Adsorbs into the soil.

Triethylenetetramine (112-24-3)

Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.885 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG)	: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyamide resin), 9, III
UN-No. (IMDG)	: 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. Polyamide resin
Class (IMDG)	: 9 - Miscellaneous dangerous substances and articles
Packing group (IMDG)	: III - substances presenting low danger

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Limited quantities (IMDG) : 5 L
Marine pollutant : Yes



Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Polyamide resin), 9, III
UN-No. (IATA) : 3082
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Polyamide resin
Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles
Packing group (IATA) : III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Mercaptan terminated polymer (72244-98-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag

XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Polyamide resin (68082-29-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag

XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

Triethylenetetramine (112-24-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Mercaptan terminated polymer (72244-98-5)

Listed on the Canadian DSL (Domestic Substances List)

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Listed on the Canadian DSL (Domestic Substances List)

Polyamide resin (68082-29-1)

Listed on the Canadian DSL (Domestic Substances List)

Triethylenetetramine (112-24-3)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Contains no substance(s) listed on the REACH Candidate List

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Polyamide resin (68082-29-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Triethylenetetramine (112-24-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

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Mercaptan terminated polymer (72244-98-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)

Polyamide resin (68082-29-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Triethylenetetramine (112-24-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Triethylenetetramine(112-24-3)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 09/09/2024

Full text of hazard classes and H-statements:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.