

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024) Issue date: 6/19/2025 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : EP1026 Clear B

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Epoxy hardener

Restrictions on use : Product for industrial use only

1.4. Supplier's details

ResinLab, LLC N109 W13300 Ellsworth Drive Germantown, WI, 53022 United States T 1-877-259-1669

msds@resinlab.com - www.resinlab.com

1.5. Emergency phone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Serious eye damage/eye irritation, Category 1

Skin sensitization, Category 1

ory 1

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

Full text of H statements: see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Danger

Hazard statements (GHS US) : H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

Precautionary statements (GHS US) : P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P280 - Wear protective gloves, protective clothing, eye protection, face protection, and hearing

protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a poison center or doctor.

P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.

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P362+P364 - Take off contaminated clothing and wash it before reuse.

P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Mercaptan terminated polymer	CAS-No.: 72244-98-5	≥ 90
1,3-Bis[3-(dimethylamino)propyl]urea	CAS-No.: 52338-87-1	5 – 10

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Get medical advice/attention if you feel unwell.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Rinse immediately with plenty of water for 15 minutes. Take off contaminated clothing. Wash

contaminated clothing before reuse. Get medical advice/attention.

First-aid measures after eye contact : Immediately rinse with plenty of water (for at least 15 minutes). Remove contact lenses, if

present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Get immediate medical advice/attention. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.
Symptoms/effects after skin contact : May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes. Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use water jet to extinguish.

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5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb

spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapors/spray.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent

migration and entry into sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the

workplace. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear personal protective equipment.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated

clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands

after handling the product.

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Keep cool. Protect from sunlight.

Packaging materials : Store always product in container of same material as original container.

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SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the

workplace.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid Color Clear Odor Sulphurous Odor threshold No data available : No data available рΗ Melting point : Not applicable Freezing point : No data available Boiling point : No data available : > 182 °C Flash point Flammability (solid, gas) : Not applicable. : No data available Vapor pressure Relative vapor density at 20°C No data available Relative density No data available Density 1.13 g/cm³

Solubility : No data available
Partition coefficient n-octanol/water (Log Pow) : No data available
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Viscosity : No data available

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Explosion limits : No data available Particle characteristics : No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Amines. Oxidizing agents.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO2). ammonia. Nitrogen oxides. Hydrogen sulfide. Sulfur oxides (SOx).

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified
Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified STOT-single exposure : Not classified STOT-repeated exposure : Not classified Aspiration hazard : Not classified

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Viscosity 315.789 mm²/s

Symptoms/effects after inhalation : None under normal conditions.
Symptoms/effects after skin contact : May cause an allergic skin reaction.

Symptoms/effects after eye contact : Serious damage to eyes.

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Symptoms/effects after ingestion : None under normal conditions.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term

(acute)

: Not classified

Hazardous to the aquatic environment, long-term

(chronic)

: Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability

EP1026 Clear B				
Persistence and degradability	Not rapidly degradable			
1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)				
Persistence and degradability	Not rapidly degradable			
Mercaptan terminated polymer (72244-98-5)				
Persistence and degradability	Not rapidly degradable			

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations. Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT) : Not regulated Proper Shipping Name (IMDG) : Not regulated Proper Shipping Name (IATA) : Not regulated

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14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not regulated

IMDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

14.4. Packing group

Packing group (DOT) : Not regulated Packing group (IMDG) : Not regulated Packing group (IATA) : Not regulated

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
1,3-Bis[3-(dimethylamino)propyl]urea	52338-87-1	Present	Active	
Mercaptan terminated polymer	72244-98-5	Present	Active	XU

15.2. International regulations

CANADA

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Listed on the Canadian DSL (Domestic Substances List)

Mercaptan terminated polymer (72244-98-5)

Listed on the Canadian DSL (Domestic Substances List)

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EU-Regulations

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

1,3-Bis[3-(dimethylamino)propyl]urea (52338-87-1)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Mercaptan terminated polymer (72244-98-5)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

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Full text of hazard classes and H-statements		
H317	May cause an allergic skin reaction	
H318	Causes serious eye damage	
H412	Harmful to aquatic life with long lasting effects	

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.