

SECTION 1: Identification

1.1. Identification

Substance name : EP1026 Clear A

1.2. Recommended use and restrictions on use

Recommended use : Epoxy resin
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : EP1026 Clear A

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CAS-No. : 25068-38-6

Name	Product identifier	%
Epoxy Resin	(CAS-No.) 25068-38-6	≥ 90

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : No effects known.
- Symptoms/effects after skin contact : Tingling/irritation of the skin.
- Symptoms/effects after eye contact : Irritation of the eye tissue.
- Symptoms/effects after ingestion : No effects known.
- Chronic symptoms : Skin rash/inflammation. Runny nose.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Dry chemical. Water fog. Water spray. Foam. Dry powder.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

- Fire hazard : Not easily combustible. Heating increases the fire hazard. Reactions involving a fire hazard: see "Reactivity Hazard".
- Explosion hazard : No direct explosion hazard. Reactions with explosion hazards: see "Reactivity Hazard".
- Hazardous decomposition products in case of fire : Toxic fumes may be released, Carbon oxides (CO, CO₂), Phenolic compounds

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Complete protective clothing. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment. Prevent soil and water pollution. Prevent spreading in sewers.

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6.3. Methods and material for containment and cleaning up

- For containment : Absorb spilled material with sand or earth. Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Take up liquid spill into absorbent material. Clean contaminated surfaces with an excess of water. This material and its container must be disposed of in a safe way, and as per local legislation.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.
- Precautions for safe handling : Avoid contact with skin and eyes. Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Provide local exhaust or general room ventilation. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
- Hygiene measures : Always wash hands after handling the product. Wash contaminated clothing before reuse. Wear personal protective equipment. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Keep in a cool, well-ventilated place away from heat.
- Storage conditions : Store in a well-ventilated place. Keep cool.
- Storage area : Store in a well-ventilated place. Protect from heat and direct sunlight.
- Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Epoxy Resin (25068-38-6)

Not applicable

8.2. Appropriate engineering controls

- Appropriate engineering controls : Use only with adequate ventilation. Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Impervious gloves

Eye protection:

Safety glasses with side shields

Respiratory protection:

In case of inadequate ventilation, wear respiratory protection.

Personal protective equipment symbol(s):



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Colorless liquid.
Color	: Colorless
Odor	: Mild epoxy odor
Odor threshold	: No data available
pH	: No data available
Melting point	: -16 °C (EU Method A.1: Melting/freezing point)
Freezing point	: No data available
Boiling point	: > 260 °C
Flash point	: 252 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: < 0.00000001 hPa (25 °C, EU Method A.4: Vapour Pressure)
Relative vapor density at 20°C	: No data available
Relative density	: 1.16 (25 °C, ASTM D4052: Density, Relative Density, and API Gravity of Liquids by Digital Density Meter)
Density	: 1.16 g/cm ³
Solubility	: Soluble in aromatic hydrocarbons. insoluble in water. Soluble in acetone. Water: 3 mg/l (20 °C, EU Method A.6: Water solubility)
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: > 300 °C
Decomposition temperature	: 320 °C (EU Method A.2: Boiling point)
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: No data available
VOC content	0 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Amines. Mercaptans. Oxidizing agent. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

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Epoxy Resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Epoxy Resin (25068-38-6)	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: No effects known.
Symptoms/effects after skin contact	: Tingling/irritation of the skin.
Symptoms/effects after eye contact	: Irritation of the eye tissue.
Symptoms/effects after ingestion	: No effects known.
Chronic symptoms	: Skin rash/inflammation. Runny nose.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Dangerous for the environment.
Ecology - air	: Not included in the list of substances which may contribute to the greenhouse effect (IPCC). Not included in the list of fluorinated greenhouse gases (Regulation (EU) No 517/2014). Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009).
Ecology - water	: Toxic to crustacea (Daphnia). Toxic to crustacea (Daphnia) with long lasting effects. Toxic to fishes. Toxic to algae.

EP1026 Clear A (25068-38-6)	
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
Epoxy Resin (25068-38-6)	
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	≈ 2 mg/l Test organisms (species): Daphnia magna
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

Epoxy Resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Epoxy Resin (25068-38-6)	
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

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12.4. Mobility in soil

Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Additional information : Consult an expert on waste disposal or treatment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III, MARINE POLLUTANT

UN-No. (IMDG) : 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Epoxy Resin

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

EmS-No. (1) : F-A

EmS-No. (2) : S-F

Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Epoxy Resin

Class (IATA) : 9 - Miscellaneous Dangerous Substances and Articles

Packing group (IATA) : III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Epoxy Resin (25068-38-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

15.2. International regulations

CANADA

EP1026 Clear A (25068-38-6)	
Listed on the Canadian DSL (Domestic Substances List)	

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Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

EP1026 Clear A (25068-38-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Epoxy Resin (25068-38-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations


EP1026 Clear A (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Epoxy Resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

15.3. US State regulations

 **WARNING:** This product can expose you to chemicals including Epichlorohydrin, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 09/09/2024

Full text of hazard classes and H-statements:

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H401	Toxic to aquatic life

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.