

SECTION 1: Identification

1.1. Identification

Product name : EP1330LV Black

1.2. Recommended use and restrictions on use

Recommended use : One part heat cure epoxy
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

| | | |
|----------------------------------------------|------|-------------------------------------|
| Skin corrosion/irritation Category 2 | H315 | Causes skin irritation |
| Serious eye damage/eye irritation Category 2 | H319 | Causes serious eye irritation |
| Skin sensitization, Category 1 | H317 | May cause an allergic skin reaction |

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P391 - Collect spillage.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

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| Name | Product identifier | % | GHS US classification |
|--------------------------------------|----------------------|-----------|---------------------------------------------------------------------------------------------------------------------|
| aluminum oxide | (CAS-No.) 1344-28-1 | 50 – 75 | Not classified |
| Epoxy Resin | (CAS-No.) 25068-38-6 | 10 – 30 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411 |
| Diglycidyl ether of neopentyl glycol | (CAS-No.) 17557-23-2 | 1 – 5 | Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Acute 3, H402 |
| carbon black | (CAS-No.) 1333-86-4 | 0.1 – 0.5 | Not classified |

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.
- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Do not breathe dust created by sanding, grinding or machining.
- Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Diglycidyl ether of neopentyl glycol (17557-23-2) | | |
|---------------------------------------------------|-------------------------------------|------------------------------------------------------------------------------------------------------|
| Not applicable | | |
| Epoxy Resin (25068-38-6) | | |
| Not applicable | | |
| aluminum oxide (1344-28-1) | | |
| ACGIH | ACGIH TWA (mg/m ³) | 1 mg/m ³ (Respirable fraction) |
| OSHA | OSHA PEL (TWA) (mg/m ³) | 15 mg/m ³ (Total dust) 5 mg/m ³ (Respirable fraction) |
| OSHA | Regulatory reference (US-OSHA) | OSHA Annotated Table Z-1 |
| carbon black (1333-86-4) | | |
| ACGIH | Local name | Carbon black |
| ACGIH | ACGIH TWA (mg/m ³) | 3 mg/m ³ (Inhalable fraction) |
| ACGIH | Remark (ACGIH) | TLV® Basis: Bronchitis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans) |
| ACGIH | Regulatory reference | ACGIH 2020 |
| OSHA | OSHA PEL (TWA) (mg/m ³) | 3.5 mg/m ³ |
| OSHA | Regulatory reference (US-OSHA) | OSHA Annotated Table Z-1 |

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|-------------------------------------------------|--------------------------|
| Physical state | : Liquid |
| Color | : Black |
| Odor | : characteristic |
| Odor threshold | : No data available |
| pH | : No data available |
| Melting point | : Not applicable |
| Freezing point | : No data available |
| Boiling point | : > 200 °C |
| Flash point | : > 93 °C |
| Relative evaporation rate (butyl acetate=1) | : No data available |
| Flammability (solid, gas) | : Not applicable. |
| Vapor pressure | : No data available |
| Relative vapor density at 20 °C | : No data available |
| Relative density | : No data available |
| Specific gravity / density | : 1.92 g/cm ³ |
| Solubility | : No data available |
| Partition coefficient n-octanol/water (Log Pow) | : No data available |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Viscosity, dynamic | : No data available |
| Explosion limits | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |
| VOC content | : No data available |

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Bases (Alkalis). Oxidizing agent. Mercaptans. Amines.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Phenolic compounds. Nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

| | |
|-----------------------------|------------------|
| Acute toxicity (oral) | : Not classified |
| Acute toxicity (dermal) | : Not classified |
| Acute toxicity (inhalation) | : Not classified |

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| Diglycidyl ether of neopentyl glycol (17557-23-2) | |
|----------------------------------------------------------|----------------------------------------------------------|
| LD50 oral rat | 4500 mg/kg (Rat, Literature study, Oral) |
| LD50 dermal rat | > 2100 mg/kg body weight (Rat, Literature study, Dermal) |
| ATE US (oral) | 4500 mg/kg body weight |

| Epoxy Resin (25068-38-6) | |
|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| LD50 oral rat | > 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s)) |
| LD50 dermal rat | > 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)) |

| aluminum oxide (1344-28-1) | |
|-----------------------------------|-------------------------------------------------------------------------------------------------------------|
| LD50 oral rat | > 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral) |
| LC50 inhalation rat (mg/l) | 7.6 mg/l air (Equivalent or similar to OECD 403, 1 h, Rat, Male, Experimental value, Inhalation (aerosol)) |

| carbon black (1333-86-4) | |
|---------------------------------|------------------------------------------------------------------------------------------------------------|
| LD50 oral rat | > 10000 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 28 day(s)) |
| LC50 inhalation rat (mg/l) | > 4.6 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Experimental value, Inhalation (dust)) |

| | |
|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Skin corrosion/irritation | : Causes skin irritation. |
| Serious eye damage/irritation | : Causes serious eye irritation. |
| Respiratory or skin sensitization | : May cause an allergic skin reaction. |
| Germ cell mutagenicity | : Not classified |
| Carcinogenicity | : Contains a component that is encapsulated within the product and not expected to be released during normal processing conditions or a foreseeable emergency. |

| Epoxy Resin (25068-38-6) | |
|--------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NOAEL (chronic,oral,animal/male,2 years) | 15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information) |
| NOAEL (chronic,oral,animal/female,2 years) | 100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information) |

| carbon black (1333-86-4) | |
|---------------------------------|--------------------------------------|
| IARC group | 2B - Possibly carcinogenic to humans |

| | |
|------------------------|------------------|
| Reproductive toxicity | : Not classified |
| STOT-single exposure | : Not classified |
| STOT-repeated exposure | : Not classified |

| Epoxy Resin (25068-38-6) | |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NOAEL (oral,rat,90 days) | 50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals |

| aluminum oxide (1344-28-1) | |
|-----------------------------------------------|---------------------------------------------------------------------------------------------------------|
| NOAEC (inhalation,rat,dust/mist/fume,90 days) | 0.07 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study) |

| carbon black (1333-86-4) | |
|-----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| LOAEC (inhalation,rat,dust/mist/fume,90 days) | 0.0071 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study) |
| NOAEC (inhalation,rat,dust/mist/fume,90 days) | 0.0011 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study) |

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| | |
|-------------------------------------|----------------------------------------------------|
| Aspiration hazard | : Not classified |
| Symptoms/effects after skin contact | : Irritation. May cause an allergic skin reaction. |
| Symptoms/effects after eye contact | : Eye irritation. |

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

| Diglycidyl ether of neopentyl glycol (17557-23-2) | |
|----------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
| LC50 fish 1 | > 100 mg/l (96 h, Pisces, QSAR) |
| EC50 Daphnia 1 | 39 – 57 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value) |
| Epoxy Resin (25068-38-6) | |
| LC50 fish 1 | 2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration) |
| EC50 Daphnia 1 | 2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value) |
| LOEC (chronic) | 1 mg/l Test organisms (species): Daphnia magna Duration: '21 d' |
| NOEC (chronic) | 0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d' |
| carbon black (1333-86-4) | |
| LC50 fish 1 | > 1000 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, Lethal) |
| EC50 Daphnia 1 | > 5600 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 24 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect) |
| ErC50 (algae) | > 10000 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration) |

12.2. Persistence and degradability

| Diglycidyl ether of neopentyl glycol (17557-23-2) | |
|----------------------------------------------------------|-----------------------------------------------------------------------------|
| Persistence and degradability | Readily biodegradable in water. |
| Epoxy Resin (25068-38-6) | |
| Persistence and degradability | Not readily biodegradable in water. |
| aluminum oxide (1344-28-1) | |
| Persistence and degradability | Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable (inorganic) |
| ThOD | Not applicable (inorganic) |
| carbon black (1333-86-4) | |
| Persistence and degradability | Biodegradability in soil: not applicable. Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable (inorganic) |
| ThOD | Not applicable (inorganic) |

12.3. Bioaccumulative potential

| Diglycidyl ether of neopentyl glycol (17557-23-2) | |
|----------------------------------------------------------|--------------------------------------------------|
| Partition coefficient n-octanol/water (Log Pow) | 0.47 (QSAR, KOWWIN, 20 °C) |
| Bioaccumulative potential | Low potential for bioaccumulation (Log Kow < 4). |
| Epoxy Resin (25068-38-6) | |
| BCF other aquatic organisms 1 | 31 (Estimated value, Fresh weight) |
| Partition coefficient n-octanol/water (Log Pow) | 3 (Estimated value, 25 °C) |
| Bioaccumulative potential | Low potential for bioaccumulation (BCF < 500). |
| aluminum oxide (1344-28-1) | |
| Bioaccumulative potential | No bioaccumulation data available. |
| carbon black (1333-86-4) | |
| Bioaccumulative potential | Not bioaccumulative. |

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12.4. Mobility in soil

| Diglycidyl ether of neopentyl glycol (17557-23-2) | |
|---------------------------------------------------|--------------------------------------------------------------------------------------------------|
| Partition coefficient n-octanol/water (Log Koc) | 1.22 (log Koc, QSAR) |
| Ecology - soil | Highly mobile in soil. |
| Epoxy Resin (25068-38-6) | |
| Surface tension | 59 mN/m (20 °C, 0.09 g/l) |
| Partition coefficient n-octanol/water (Log Koc) | 2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR) |
| Ecology - soil | Low potential for adsorption in soil. |
| aluminum oxide (1344-28-1) | |
| Ecology - soil | No (test)data on mobility of the substance available. |
| carbon black (1333-86-4) | |
| Surface tension | Not applicable (solid) |
| Ecology - soil | No (test)data on mobility of the substance available. Not toxic to plants. Not toxic to animals. |

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III

UN-No. (IMDG) : 3082
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Epoxy Resin

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

Limited quantities (IMDG) : 5 L

Marine pollutant : Yes



Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Epoxy Resin

Class (IATA) : 9 - Miscellaneous Dangerous Goods

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Packing group (IATA)

: III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

| | | |
|----------------|-------------------|----------|
| aluminum oxide | CAS-No. 1344-28-1 | 50 – 75% |
|----------------|-------------------|----------|

Diglycidyl ether of neopentyl glycol (17557-23-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag T - T - indicates a substance that is the subject of a final TSCA section 4 test rule.

Epoxy Resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

aluminum oxide (1344-28-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

carbon black (1333-86-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Diglycidyl ether of neopentyl glycol (17557-23-2)

Listed on the Canadian DSL (Domestic Substances List)

Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

aluminum oxide (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

carbon black (1333-86-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Contains no REACH candidate substance

National regulations

carbon black (1333-86-4)

Listed on IARC (International Agency for Research on Cancer)

15.3. US State regulations

⚠ WARNING: This product can expose you to 1-chloro-2,3-epoxypropane, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

| Component | State or local regulations |
|---------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| aluminum oxide(1344-28-1) | U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List |
| carbon black(1333-86-4) | U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List |

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Full text of H-phrases:

| | |
|------|-------------------------------------------------|
| H315 | Causes skin irritation |
| H317 | May cause an allergic skin reaction |
| H319 | Causes serious eye irritation |
| H401 | Toxic to aquatic life |
| H402 | Harmful to aquatic life |
| H411 | Toxic to aquatic life with long lasting effects |

SDS US - KPRL

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.