

SECTION 1: Identification

1.1. Identification

Trade name : Cynergy CA7215

1.2. Recommended use and restrictions on use

Recommended use : Cyanoacrylate adhesive gel
 Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
 N109 W13300 Ellsworth Drive
 Germantown, WI 53022 - United States
 T 1-877-259-1669
msds@resinlab.com - www.resinlab.com

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids, Category 4	H227	Combustible liquid
Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Warning

Hazard statements (GHS US) :

H227 - Combustible liquid
 H315 - Causes skin irritation.
 H319 - Causes serious eye irritation.
 H335 - May cause respiratory irritation.

Precautionary statements (GHS US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264 - Wash hands, forearms and face thoroughly after handling.
 P271 - Use only outdoors or in a well-ventilated area.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P302+P352 - If on skin: Wash with plenty of water.
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P312 - Call a poison center or doctor if you feel unwell.
 P332+P313 - If skin irritation occurs: Get medical advice/attention.
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P362+P364 - Take off contaminated clothing and wash it before reuse.
 P370+P378 - In case of fire: Use media other than water to extinguish.
 P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
 P403+P235 - Store in a well-ventilated place. Keep cool.
 P405 - Store locked up.
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

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2.3. Other hazards which do not result in classification

Other hazards not contributing to the classification : Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Ethyl 2-cyanoacrylate	(CAS-No.) 7085-85-0	≥ 90	Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Call a poison center or a doctor if you feel unwell.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms, call a doctor.
- First-aid measures after skin contact : Do not pull bonded skin apart. Use a blunt object such as a spoon to gently release the bonded skin. Soaking in warm soapy water will aid with the debonding. Gently wash with plenty of soap and water. Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn. Burns should be treated normally after the adhesive has been removed from the skin.
If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Immediately flush with plenty of water for at least 15 minutes. Get medical attention. If eyelids are bonded closed, release eyelashes with warm water by covering with a wet pad. Do not force eye open. Cyanoacrylate will bond to eye protein and will cause a lachrymatory effect which will help to debond the adhesive. Keep eye covered until debonding is complete, usually within 1-3 days. Medical attention should be sought in case solid particles of polymerized cyanoacrylate trapped behind the eyelid caused abrasive damage.
- First-aid measures after ingestion : Adhesive becomes solid in contact with saliva and may adhere to inside of mouth. Saliva will lift adhesive in 1-2 days. Avoid swallowing solid adhesive after detachment.

4.2. Most important symptoms and effects (acute and delayed)

- Potential adverse human health effects and symptoms : Gross contamination with the adhesive may generate enough heat to cause a burn.
- Symptoms/effects after inhalation : May cause respiratory irritation.
- Symptoms/effects after skin contact : Irritation.
- Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

- Fire hazard : Combustible liquid.
- Reactivity in case of fire : Hazardous decomposition products in case of fire. Nitrogen oxides. Carbon oxides (CO, CO₂).

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Do not use cotton, wool or carbon fiber type materials for absorbants. These types of materials react exothermically with the cyanoacrylate.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters. Flood area with water to polymerize and then scrape off of the floor.

Other information : Dispose of materials or solid residues at an authorized site. Non hazardous waste.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Applying cyanoacrylate to some natural materials such as cotton (jeans, cotton swabs, cotton balls, and certain yarns or fabrics), or leather or wool results in a powerful, rapid, exothermic reaction. This reaction also occurs with fiberglass and carbon fiber.

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly closed. Do not return to the refrigerator after opening package.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethyl 2-cyanoacrylate (7085-85-0)		
ACGIH	Local name	Ethyl cyanoacrylate
ACGIH	ACGIH TWA (ppm)	0.2 ppm
ACGIH	ACGIH STEL (ppm)	1 ppm
ACGIH	Remark (ACGIH)	TLV® Basis: Eye & URT irr; asthma. Notations: DSEN; RSEN
ACGIH	Regulatory reference	ACGIH 2019

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace. Work outside or in a well-ventilated room.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

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Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Colourless
Odour	: Pungent
Odour threshold	: No data available
pH	: No data available
Melting point	: -31 °C
Freezing point	: No data available
Boiling point	: 214 °C
Flash point	: 82.5 °C
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: ≤ 21 Pa
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.04 g/cm ³
Solubility	: Water: ≤ 0.024 mg/l Acetone: 91.8 %
Partition coefficient n-octanol/water (Log Pow)	: 0.776 calculated
Auto-ignition temperature	: 480 °C
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
VOC content	: No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Polymerization will occur in the presence of moisture and other basic materials.

10.4. Conditions to avoid

Moisture. Water, humidity. Bases. Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Amines. Bases (Alkalis). alcohols. Water. Soil.

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10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Ethyl 2-cyanoacrylate (7085-85-0)	
LD50 oral rat	> 5000 mg/kg bodyweight (Equivalent or similar to OECD 401, Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 2000 mg/kg bodyweight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male, Experimental value, Skin, 14 day(s))

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
In a dry atmosphere (RH<50%) vapours may cause irritation and lachrymatory effect.
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : May cause respiratory irritation.

Ethyl 2-cyanoacrylate (7085-85-0)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Potential adverse human health effects and symptoms : Gross contamination with the adhesive may generate enough heat to cause a burn.
Symptoms/effects after inhalation : May cause respiratory irritation.
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

12.2. Persistence and degradability

Ethyl 2-cyanoacrylate (7085-85-0)	
Persistence and degradability	Readily biodegradable in water.

12.3. Bioaccumulative potential

Cynergy CA7215	
Partition coefficient n-octanol/water (Log Pow)	0.776 calculated

Ethyl 2-cyanoacrylate (7085-85-0)	
BCF fish 1	4.001 l/kg (BCFBAF v3.01, Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	1.42 (Estimated value, KOWWIN)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

Ethyl 2-cyanoacrylate (7085-85-0)	
Ecology - soil	No (test)data on mobility of the substance available.

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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

- Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.
Dispose of in accordance with local and national regulations. Polymerise by adding slowly to water (10:1). After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated. Disposal must be made according to official regulations.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

- Transport document description : NA1993 Combustible liquid, n.o.s. (Ethyl 2-cyanoacrylate), Comb Liq, III
UN-No.(DOT) : NA1993
Proper Shipping Name (DOT) : Combustible liquid, n.o.s.
Ethyl 2-cyanoacrylate
Class (DOT) : Comb Liq - Combustible liquid
Packing group (DOT) : III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada, G - Identifies PSN requiring a technical name
DOT Special Provisions (49 CFR 172.102) : 148 - Except for transportation by aircraft, when transported as a limited quantity or a consumer commodity, the maximum net capacity specified in §173.150(b)(2) of this subchapter for inner packagings may be increased to 5 L (1.3 gallons).
IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
T1 - 1.5 178.274(d)(2) Normal..... 178.275(d)(2)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / (1 + a (tr - tf))$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Other information : No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not regulated

Air transport

- Transport document description (IATA) : UN 3334 Aviation regulated liquid, n.o.s. (Ethyl 2-cyanoacrylate), 9, III

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UN-No. (IATA)	: 3334
Proper Shipping Name (IATA)	: Aviation regulated liquid, n.o.s. Ethyl 2-cyanoacrylate
Class (IATA)	: 9 - Miscellaneous Dangerous Goods
Packing group (IATA)	: III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Ethyl 2-cyanoacrylate (7085-85-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Ethyl 2-cyanoacrylate (7085-85-0)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Contains no substance on the REACH candidate list

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Ethyl 2-cyanoacrylate(7085-85-0)	U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-statements:

H227	Combustible liquid
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.