



# TECHNICAL DATA SHEET

## QDP-8100

TYPE:	Permanent pressure sensitive
SUGGESTED USE:	Paper, plastic, wood, metal. Use on objects where permanent bond is required.
CHARACTERISTICS:	Amber in color Permanent Good quick tack High peel strength High shear strength Good performance in low temperatures
PROPERTIES:	180° Peel <sup>1</sup> : 2.05 lbs. (Typical) Overlap Shear <sup>2</sup> : 17.38 lbs. (Typical)
HANDLING:	Ready for use as supplied. Keep away from dust, oil and ultraviolet light.
SHELF LIFE:	For proper storage, Glue Dots Products should be stored in a clean and dry environment in the original packaging without extended exposure to extreme temperatures, high humidity, sunlight or other UV sources. As a best practice, we suggest that Glue Dots products be used within 18 months of the date of manufacture.

1 – Tested at 12"/min., 30 minute dwell on stainless steel, average force measured in lbs, based upon ASTM D3330.  
2 – Tested at 72°F, 0.5"/min. on stainless steel, peak force to separate measured in lbs., based upon ASTM D1002.

The data contained herein are furnished for informational purposes only as typical values and are believed to be correct as of the date of issue. It is the user's responsibility to determine whether the Glue Dots product is fit for a particular purpose and suitable for user's method of use or application. Glue Dots International makes no warranties, expressed or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose as a result of sale of products.

Copying and/or downloading of this information are allowed provided that the information is copied in full with no changes unless prior written agreement is obtained from Glue Dots. Glue Dots provides this information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, Glue Dots makes no representation as to its completeness or accuracy.