

SECTION 1: Identification

1.1. Identification

Product name : EP1289 Black B

1.2. Recommended use and restrictions on use

Recommended use : Hardener
Restrictions on use : Product for industrial use only

1.3. Supplier

ResinLab, LLC
N109 W13300 Ellsworth Drive
Germantown, WI 53022 - United States
T 1-877-259-1669

1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 1B	H314	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.

Precautionary statements (GHS US) :

- P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 - Wash hands, forearms and face thoroughly after handling.
- P272 - Contaminated work clothing must not be allowed out of the workplace
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
- P302+P352 - If on skin: Wash with plenty of water/...
- P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
- P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 - Immediately call a poison center/doctor/...
- P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 - If eye irritation persists: Get medical advice/attention.
- P363 - Wash contaminated clothing before reuse.
- P405 - Store locked up.
- P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy resin	(CAS-No.) 25068-38-6	8 - 12	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2	1 - 4	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 3, H402

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Call a physician immediately.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment : Collect spillage.
- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (Total dust) 5 mg/m ³ (Respirable fraction)
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
Epoxy resin (25068-38-6)		
ACGIH	Local name	Epichlorohydrin
ACGIH	ACGIH TWA (ppm)	0.5 ppm
ACGIH	Remark (ACGIH)	TLV® Basis: URT irr; male repro. Notations: Skin; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
ACGIH	Regulatory reference	ACGIH 2019
2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)		
Not applicable		

8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station.
- Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Colour : white
- Odour : characteristic
- Odour threshold : No data available
- pH : No data available
- Melting point : Not applicable
- Freezing point : No data available
- Boiling point : No data available

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Flash point	: > 200 °C
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 2.04 g/cm ³
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Acids. Oxidizing agent. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Carbon oxides (CO, CO₂).

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Epoxy resin (25068-38-6)	
LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
LD50 oral rat	2169 mg/kg bodyweight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
ATE US (oral)	2169 mg/kg bodyweight

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

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STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Epoxy resin (25068-38-6)	
LC50 fish 1	2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 Daphnia 1	1.1 - 2.8 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
ErC50 (algae)	> 11 mg/l (EPA 660/3 - 75/009, 72 h, Scenedesmus sp., Static system, Fresh water, Experimental value)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
LC50 fish 1	175 mg/l (APHA, 96 h, Cyprinus carpio, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 (algae)	84 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)

12.2. Persistence and degradability

Epoxy resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Epoxy resin (25068-38-6)	
BCF other aquatic organisms 1	31 (Estimated value, Fresh weight)
Log Pow	2.64 - 3.78 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Log Pow	-0.66 (Experimental value, EPA OPPTS 830.7550: Partition Coefficient (n-octanol/water), Shake Flask Method, 21.5 °C)
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Epoxy resin (25068-38-6)	
Surface tension	58.7 - 58.9 mN/m (20 °C, EU Method A.5: Surface tension)
Log Koc	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)	
Log Koc	1.32 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN2735 Polyamines, liquid, corrosive, n.o.s. (Amino Ether, 2,4,6-tris(dimethylaminomethyl)phenol), 8, III

UN-No.(DOT) : UN2735

Proper Shipping Name (DOT) : Polyamines, liquid, corrosive, n.o.s.
Amino Ether, 2,4,6-tris(dimethylaminomethyl)phenol

Class (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Packing group (DOT) : III - Minor Danger

Hazard labels (DOT) : 8 - Corrosive



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / (1 + a (tr - tf))$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other : 52 - Stow "separated from" acids

Emergency Response Guide (ERG) Number : 153

Other information : No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Diethyleneglycol aminopropyl ether, 2,4,6-tris(dimethylaminomethyl)phenol), 8, III

UN-No. (IMDG) : 2735
AMINES, LIQUID, CORROSIVE, N.O.S.
Diethyleneglycol aminopropyl ether, 2,4,6-tris(dimethylaminomethyl)phenol

Class (IMDG) : 8 - Corrosive substances

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Packing group (IMDG) : III - substances presenting low danger

Air transport

Transport document description (IATA) : UN 2735 Amines, liquid, corrosive, n.o.s. (Diethyleneglycol aminopropyl ether, 2,4,6-tris(dimethylaminomethyl)phenol), 8, III

UN-No. (IATA) : 2735

Proper Shipping Name (IATA) : Amines, liquid, corrosive, n.o.s.
Diethyleneglycol aminopropyl ether, 2,4,6-tris(dimethylaminomethyl)phenol

Class (IATA) : 8 - Corrosives

Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

Epoxy resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313
Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	100 lb
RQ (Reportable quantity, section 304 of EPA's List of Lists)	100 lb
SARA Section 302 Threshold Planning Quantity (TPQ)	1000 lb

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Epoxy resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Epoxy resin(25068-38-6)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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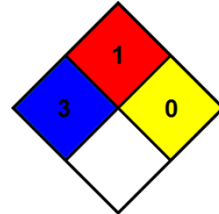
Full text of H-statements:

H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H402	Harmful to aquatic life

NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

SDS US - ResinLab

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.