

PHILLIPS PROCESS CO. INC.

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Manufacturers since 1932.

Technical Data Sheet

#9SF Opaque *Clear Print*® Stamp Pad Ink

Same as #9 Inks except they contain a fungicide.

#9 Opaque *Clear Print*® Stamp Pad Ink

Our most popular ink for marking a great variety of materials.

Dries in one minute to a hard durable impression. Cures in ten minutes. Proof against water and oil. Resistant to chlorinated solvents and vapor degreasers. Temperatures to 750°F (400°C) with long term exposure, higher temperature for short term exposure.

Painted surfaces (some synthetic coatings may require a sample to determine correct ink to mark) for general purpose use when material is not specified.

Ink is suitable for use in outer space. Once fully dried, it will not out gas. Will withstand extreme cold. Colors and white meet TT-I-558b. #9 Black Opaque Ink conforms to TT-I-1795A, Type 1 and also conforms to A-A-208A, Type 1.

#9 Ink Supplemental Information.

These inks will become more solvent resistant if they are baked. Minimum baking requirement is 300°F (150°C) for 30 minutes. Longer baking at temperature up to 350°F (175°C) will result in totally permanent ink. We have no recommendation for ways to remove fully baked ink.