



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Structural Adhesive Primer EC-1945 B/A, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Accelerator for 2-Part Primer

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Aerospace and Commercial Transportation Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1C.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (central nervous system): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Flame | Corrosion | Exclamation mark | Health Hazard |

##### Pictograms



### Hazard Statements

Highly flammable liquid and vapor.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

Causes damage to organs:

sensory organs |

Causes damage to organs through prolonged or repeated exposure:

nervous system |

sensory organs |

### Precautionary Statements

#### Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves, protective clothing, and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If skin irritation or rash occurs: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Wash contaminated clothing before reuse.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF exposed: Call a POISON CENTER or doctor/physician.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

#### Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

May cause chemical gastrointestinal burns.

10% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
Xylene Isomers	1330-20-7	30 - 60 Trade Secret *
Isopropyl Alcohol	67-63-0	10 - 30 Trade Secret *
Methyl Ethyl Ketone	78-93-3	10 - 30 Trade Secret *
Aliphatic Amine	90-72-2	< 5 Trade Secret *
Organosilane Ester	1760-24-3	< 5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

**Eye Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide

Carbon dioxide

**Condition**

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Xylene Isomers	1330-20-7	CMRG	TWA:50 ppm;STEL:75 ppm	
Xylene Isomers	1330-20-7	OSHA	TWA:435 mg/m3(100 ppm)	
Xylene Isomers	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin

Isopropyl Alcohol	67-63-0	OSHA	TWA:980 mg/m3(400 ppm)	
Isopropyl Alcohol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
Methyl Ethyl Ketone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Methyl Ethyl Ketone	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	
Aliphatic Amine	90-72-2	CMRG	TWA:5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**General Physical Form:**

Liquid

**Odor, Color, Grade:**

Clear, yellow, solvent odor.

**Odor threshold**

No Data Available

pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	$\geq 80^{\circ}\text{C}$
Flash Point	16 °F [ <i>Test Method:</i> Closed Cup] [ <i>Details:</i> MEK]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	0.9 % volume
Flammable Limits(UEL)	12.1 % volume
Vapor Pressure	$\leq 91$ mmHg [ <i>@ 77 °F</i> ]
Vapor Density	$\geq 2.1$ [ <i>Ref Std:</i> AIR=1]
Density	0.84 g/ml
Specific Gravity	.84 [ <i>Ref Std:</i> WATER=1]
Solubility in Water	Appreciable
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	$\geq 404^{\circ}\text{C}$ [ <i>Details:</i> MEK]
Decomposition temperature	<i>No Data Available</i>
Viscosity	1 - 100 centipoise [ <i>@ 73.4 °F</i> ]
Hazardous Air Pollutants	14.89 lb HAPS/lb solids
Volatile Organic Compounds	798 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	798 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat  
Sparks and/or flames

### 10.5. Incompatible materials

Not determined

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

##### Skin Contact:

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

##### Ingestion:

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Single exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

##### Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Xylene Isomers	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene Isomers	Inhalation-Vapor (4	Rat	LC50 29 mg/l

	hours)		
Xylene Isomers	Ingestion	Rat	LD50 3,523 mg/kg
Isopropyl Alcohol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropyl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropyl Alcohol	Ingestion	Rat	LD50 4,710 mg/kg
Methyl Ethyl Ketone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Methyl Ethyl Ketone	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
Methyl Ethyl Ketone	Ingestion	Rat	LD50 2,737 mg/kg
Organosilane Ester	Dermal	Rabbit	LD50 16,480 mg/kg
Aliphatic Amine	Dermal	Rat	LD50 1,280 mg/kg
Aliphatic Amine	Ingestion	Rat	LD50 1,000 mg/kg
Organosilane Ester	Ingestion	Rat	LD50 2,400 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Xylene Isomers	Rabbit	Mild irritant
Isopropyl Alcohol	Multiple animal species	No significant irritation
Methyl Ethyl Ketone	Rabbit	Minimal irritation
Aliphatic Amine	Rabbit	Corrosive

### Serious Eye Damage/Irritation

Name	Species	Value
Xylene Isomers	Rabbit	Mild irritant
Isopropyl Alcohol	Rabbit	Severe irritant
Methyl Ethyl Ketone	Rabbit	Severe irritant
Aliphatic Amine	Rabbit	Corrosive

### Skin Sensitization

Name	Species	Value
Isopropyl Alcohol	Guinea pig	Not sensitizing
Aliphatic Amine	Guinea pig	Some positive data exist, but the data are not sufficient for classification

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Xylene Isomers	In Vitro	Not mutagenic
Xylene Isomers	In vivo	Not mutagenic
Isopropyl Alcohol	In Vitro	Not mutagenic
Isopropyl Alcohol	In vivo	Not mutagenic
Methyl Ethyl Ketone	In Vitro	Not mutagenic
Aliphatic Amine	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Xylene Isomers	Dermal	Rat	Not carcinogenic
Xylene Isomers	Ingestion	Multiple animal species	Not carcinogenic
Xylene Isomers	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification



Isopropyl Alcohol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Methyl Ethyl Ketone	Inhalation	Human	Not carcinogenic

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Xylene Isomers	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Xylene Isomers	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Xylene Isomers	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Xylene Isomers	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	during organogenesis
Xylene Isomers	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	during gestation
Isopropyl Alcohol	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropyl Alcohol	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 9 mg/l	during gestation
Methyl Ethyl Ketone	Inhalation	Not toxic to female reproduction	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Inhalation	Not toxic to male reproduction	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 8.8 mg/l	during gestation

## Lactation

Name	Route	Species	Value
Xylene Isomers	Ingestion	Mouse	Does not cause effects on or via lactation

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Xylene Isomers	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene Isomers	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene Isomers	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene Isomers	Inhalation	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.5 mg/l	not available
Xylene Isomers	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene Isomers	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene Isomers	Ingestion	eyes	Some positive data exist, but the	Rat	NOAEL 250	not applicable

			data are not sufficient for classification		mg/kg	
Isopropyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Isopropyl Alcohol	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Methyl Ethyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
Methyl Ethyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
Methyl Ethyl Ketone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,080 mg/kg	not applicable
Aliphatic Amine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Xylene Isomers	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene Isomers	Inhalation	auditory system	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene Isomers	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene Isomers	Inhalation	heart   endocrine system   hematopoietic system   muscles   kidney and/or bladder   respiratory system	All data are negative	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene Isomers	Ingestion	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene Isomers	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene Isomers	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene Isomers	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	All data are negative	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Isopropyl Alcohol	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 12.3 mg/l	24 months

Isopropyl Alcohol	Inhalation	nervous system	All data are negative	Rat	NOAEL 12 mg/l	13 weeks
Isopropyl Alcohol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	12 weeks
Methyl Ethyl Ketone	Dermal	nervous system	All data are negative	Guinea pig	NOAEL Not available	31 weeks
Methyl Ethyl Ketone	Inhalation	liver   kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Inhalation	heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles	All data are negative	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	7 days
Methyl Ethyl Ketone	Ingestion	nervous system	All data are negative	Rat	NOAEL 173 mg/kg/day	90 days
Aliphatic Amine	Dermal	skin   liver   nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	28 days
Aliphatic Amine	Dermal	auditory system   hematopoietic system   eyes	All data are negative	Rat	NOAEL 125 mg/kg/day	28 days

**Aspiration Hazard**

Name	Value
Xylene Isomers	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable), D035 (Methyl ethyl ketone)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - Yes   Pressure Hazard - No   Reactivity Hazard - No   Immediate Hazard - Yes   Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Xylene Isomers	1330-20-7	30 - 60

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 3 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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